LED Lighting in Commercial Spaces: Quality and Performance

Better Buildings by Design Burlington, Vermont Feb 5, 2014

Eric Haugaard CREE Lighting Irina Rasputnis, LC NEEP/DLC



- State of LED Lighting Market
- Lighting Design and Economics
- Case Studies
- Tools and Resources
- Product Selection
- Color Quality









"Energy Savings Potential of Solid State Lighting in General Illumination Applications" U.S. DOE, January 2012



LED Lighting Market Potential

DESIGNLIGHTS

CONSORTIUM

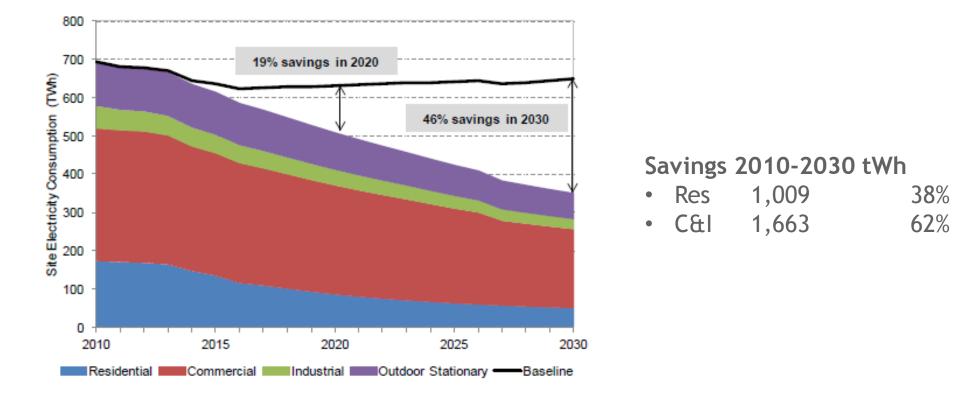


Figure 7.1 Total U.S. Lighting Energy Consumption Forecast, 2010 to 2030



LED Lighting Market Potential

DESIGNLIGHTS

CONSORTIUM

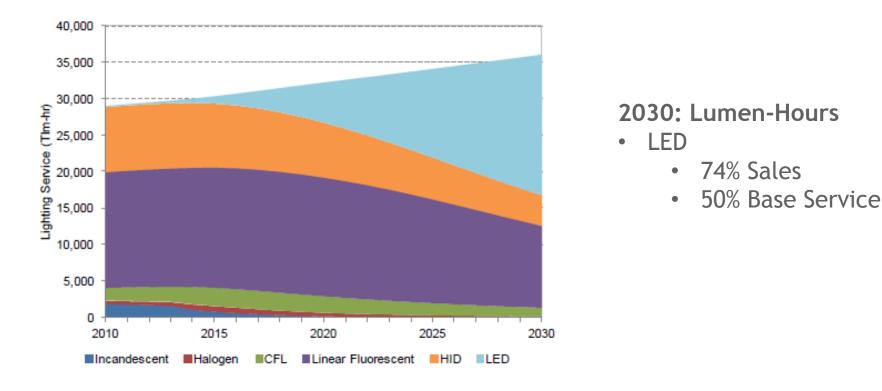
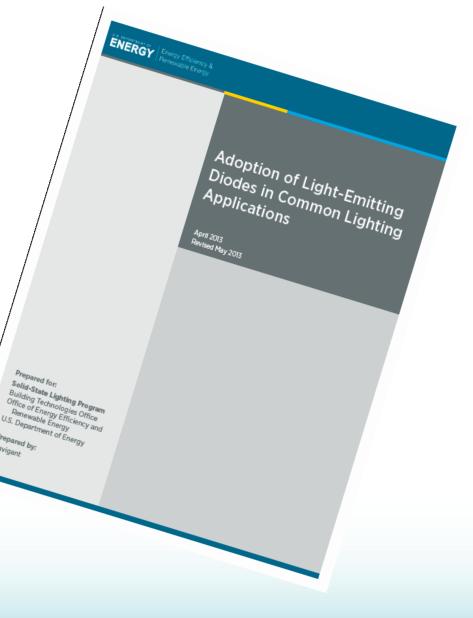


Figure 7.2 Total U.S. Lighting Service Forecast, 2010 to 2030





"Adoption of Light-Emitting Diodes in Common Applications" U.S. DOE, April 2013, revised May 2013





Energy Savings Potential

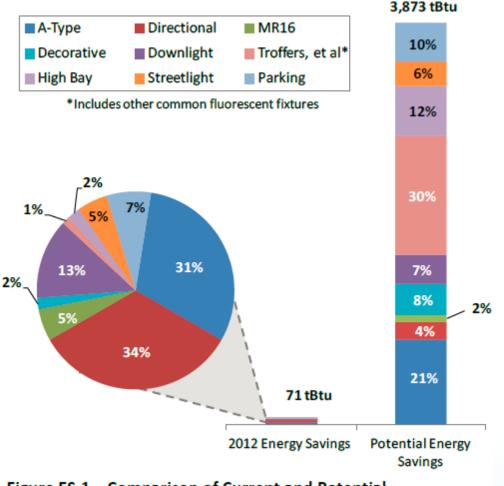
2012

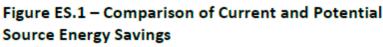
- 49 million LEDs installed
- Energy savings: 71 TBTu
- Cost savings: \$675 million
- Potential (socket saturation)

DESIGNLIGHTS

CONSORTIUM

- Energy savings: 3.9 quads
- Cost savings: \$37 billion







Energy Savings Potential

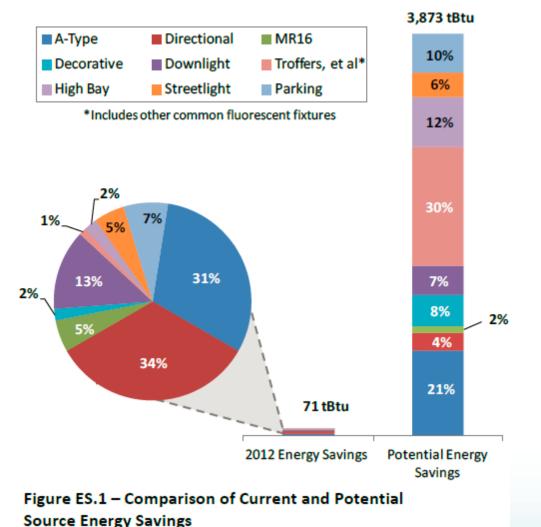
2012

- 49 million LEDs installed
- Energy savings: 71 TBTu
- Cost savings: \$675 million
- Potential (socket saturation)

DESIGNLIGHTS

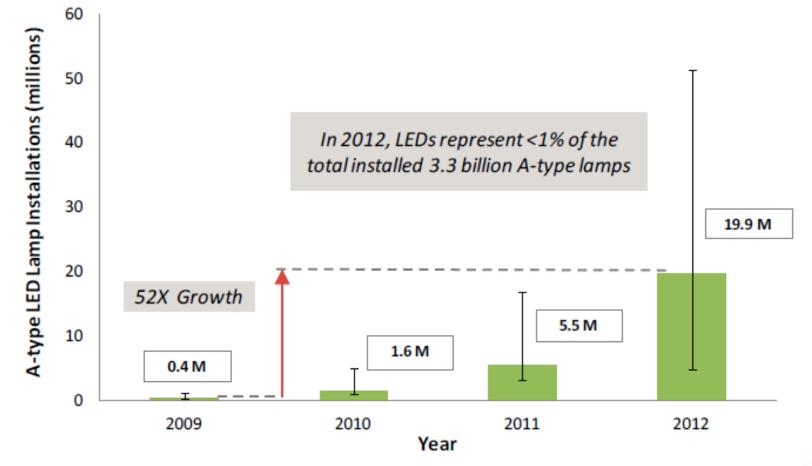
CONSORTIUM

- Energy savings: 3.9 quads
- Cost savings: \$37 billion
- 2030 Forecast
 - LEDs are 75% of lighting sales
 - Energy savings: 3.4 quads





DESIGNIIGHTS CONSORTIUM Adoptions is... Growing

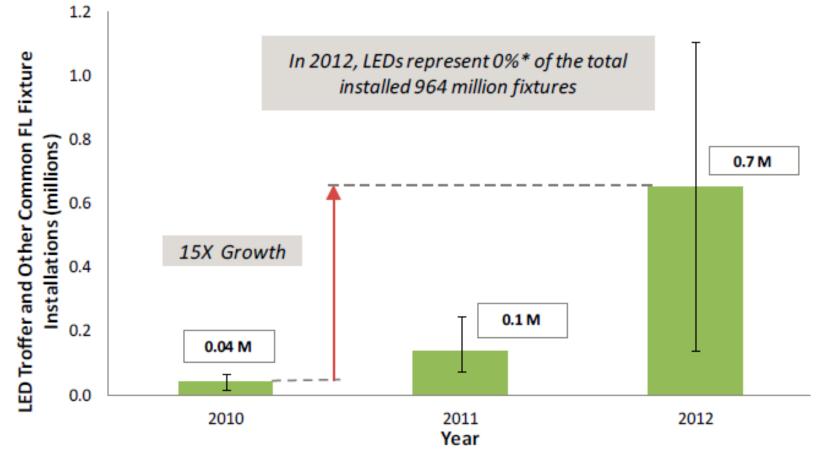


*Upper and lower bounds on each bar represent the range of market estimates

Figure 2.1 – Installed Base Estimates for LED A-Type Lamps



DESIGNLIGHTS CONSORTIUM Adoptions is... Growing



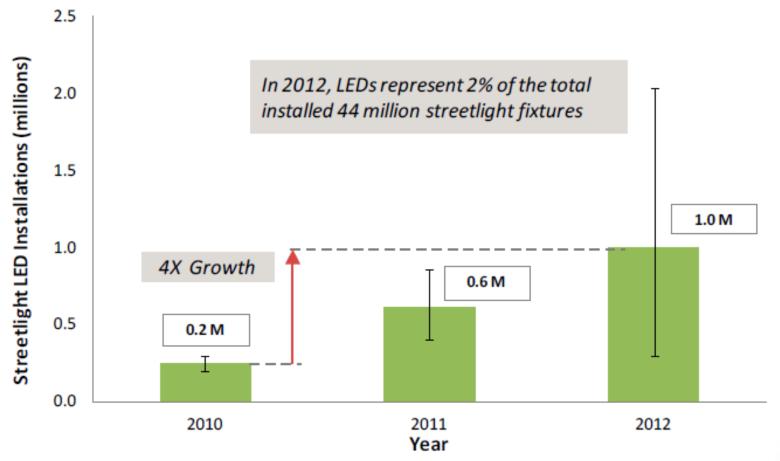
*Values less than 0.1% are considered negligible.

Upper and lower bounds on each bar represent the range of market

Figure 3.6 – Installed Base Estimates for LED Troffers and Other Common Fluorescent Fixtures³⁷



DESIGNIIGHTS CONSORTIUM Adoptions is... Growing

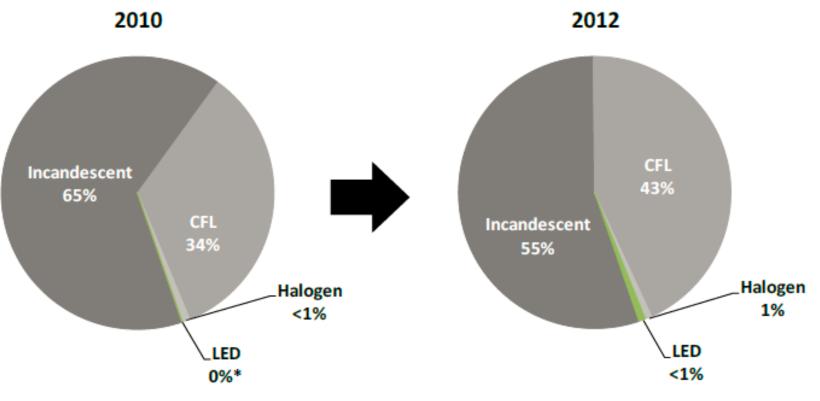


*Upper and lower bounds on each bar represent the range of market estimates

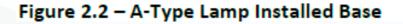
Figure 4.1 – Installed Base Estimates for LED Streetlight Luminaires 53,54



... And It Needs to Keep Growing



*Values less than 0.1% are considered negligible

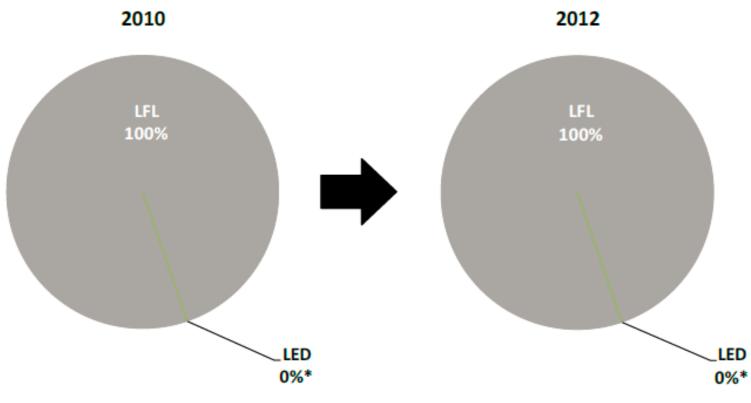


DESIGNLIGHTS



... And It Needs to Keep Growing

DESIGNLIGHTS



*Values less than 0.1% are considered negligible

Figure 3.7 - Troffer and Other Common Fluorescent Fixture Installed Base



... And It Needs to Keep Growing

DESIGNLIGHTS

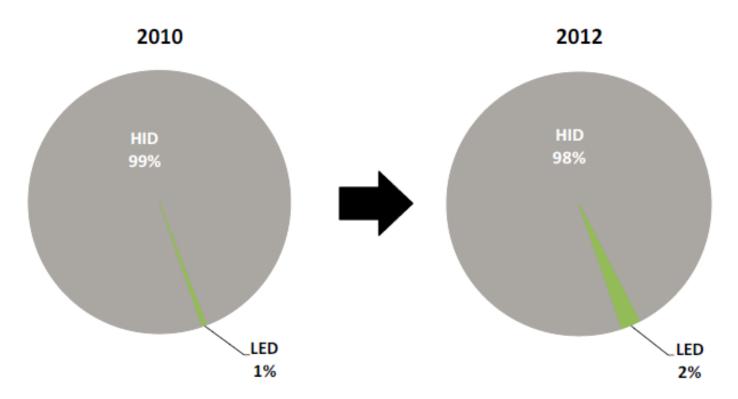


Figure 4.2 - Streetlight Luminaire Installed Base

The Mission of Lighting Solution Providers

Bring Products to Market Based on 2 Major Criteria

• Meeting the Illumination Performance Requirements





• Meeting the Economic Performance Requirements



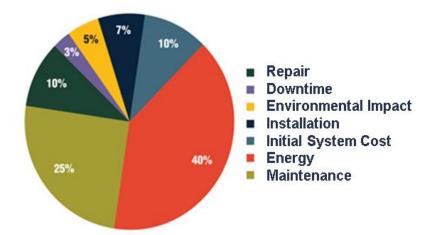
Life-Cycle Cost Analysis Justifies Adoption



Goal:

Maintained Illumination Performance Maintained Economic Performance Throughout the Life of the Application





Note: Proportions are Arbitrary



Does LED technology provide the opportunity to provide higher value than traditional sources???

- Energy Consumption
- Service Life
- Heat (i.e. HVAC load, etc.)
- Color Quality
- High Luminous Flux Options
- Precise Optical Control
- Dimming / Controllability



Specifying LED Solutions



The Goal...

A Process That Enables the Required Performance Expectations to be Met



Essential Elements

A Specification Development Process that:

1. Defines the Required Sustainable Illumination Performance



Example:

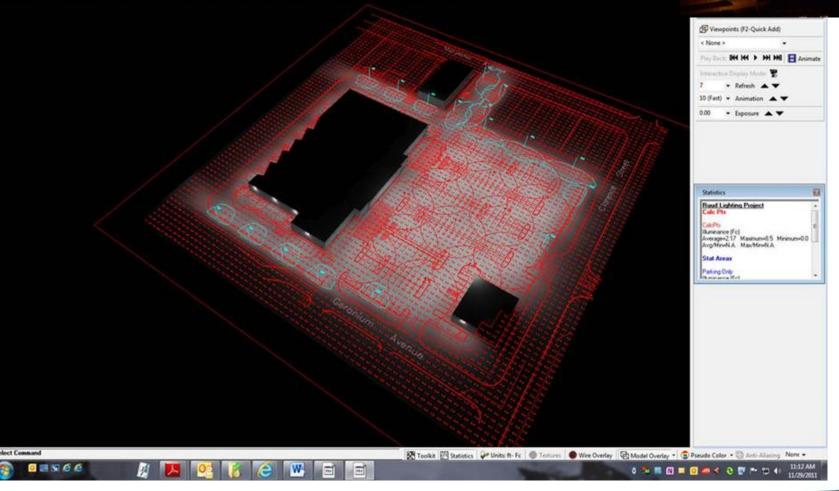
Illumination Performance <u>Requirements</u>

- 1 fc Minimum Illuminance
- 10:1 Max/Min Uniformity
- 50,000 Hour
 Application Duration



Lighting Design

AGE	2-v2d	fot2 2.2	12 (111)	(29RL3MJK) - (Render)
Ele	fide	Yew	Icols	Help



© 2013 Cree, Inc. All rights reserved.



CREE

20

Retail 2009

System Power Comparison

LED – ~19 kW Spec Grade HID – ~31 kW





The Value of Lighting Design

AG(12-v2dot2 2.22 (1111298:3M3K) - (Render) Eds: Eds: Yew: Tools: Help

Requires Complete and Comprehensive Product Performance Data!!!



< Non	• •	
Play B	acie BHI HHI > HHI HHI 📑 Anim	4
litical	dive Display Model 🐮	
7	▼ Refresh 🔺 ▼	
10 (Fas	it) • Animation 🔺 🕈	
0.00	• Exposure 🔺 🕶	
1000		
Statis		
-	Lighting Project	
Bund Calc	Lighting Project Pts	
Ester Calc Bunin Avera	Lighting Project Pts	
Bund Calc Bunn Aven Avg/h	Lighting Project Ptu ance Fc) gen-217 Magnum-65 Minimum-00	

🔀 Toolka 📴 Statistics 🖓 Units: R- Fc 🔘 Tortures 🔮 Wee Overlay 🗟 Model Overlay • 😨 Pseudo Color • 🖏 Anti-Aliasing None •

a 🐂 📰 🕅 📰 🗐 🛲 4



IESNA LM-79-08 Photometric Testing

- LM-79-08 "Bundles" the Effects of Many Luminaire System Variables

- Thermal Management
 - The Effectiveness of the Heat Sink
- Optical Control
 - Optical Precision
 - Optical Efficiency
- Electrical Power Efficiency (Driver Efficiency) \bullet
- Etc...

© 2013 Cree, Inc. All rights reserved.



UNDERSTANDING LM-79 REPORTS

In 2008, the Illuminating Engineering Society of North America (IES) published LM-79-08, Approved Method for the Electrical and Photometric Measurements of Solid-State Lighting Products. Why are special test procedures required for this technology, and what kind of information is gleaned from testing conducted using this new method?

that feature solid-state lighting (SSL) technology, including light-emitting diodes (LEDs). This testing provides a snapshot of performance under specified operating conditions at some point in the life of a product, usually at the beginning of operation ese are referred to as initial measurements. It does not addres me ratings, changing performance over time (e.g., humen tenance), or LED case temperature.¹ The LM-79 method plicable to integrated LED products, such as luminaires and replacement lamps. It is not applicable to LED packages modules, or arrays (herein collectively referred to as LED light

LM-79 data enables objective product comparisons, allows for evaluation relative to performance requirements, and is required by voluntary labeling programs such as LED Lighting Facts and ENERGY STAR®.³ Although LM-79 does not present as report format or the minimum content, a substantial list of "typical iten reported" is provided. Key types of measurements addressed in the document include electrical characteristics, human output, spatial distribution of light, and color attributes. The DOE fact sheet, "LED Color Characteristics," (which is available online at ww.sslenergy.gov/factsheets.html) is dedicated to a discussion

of color-related metrics that may be included in LM-79 reports. Electrical Characteristics

A variety of electrical measurements may be conducted as part of

ting, including but not limited to: ltage, expressed in volts (V). Testing is performed ith the SSL product operated at its rated input

rent, expressed in amperes (A). Input current can either direct current (DC) or alternating current (AC), pending on product design. Note that this metric is not alent to the current supplied to a given LED light

D light source is defined in IES LM-80-08. See IES RP-16-10 for



source (i.e., LED drive current), which often cannot be sured directly without damaging the product.⁴

Input power, expressed in watts (W). Input power is essentia for determining energy savings.

 Power factor (PF), is a power quality metric reported as a unitless decimal value between zero and one. PF is calculate by dividing input power by the product of input voltage and input current

Lumen Output and Luminous Efficacy

Light output-more formally referred to as huminous flux-is expressed in lumens (im).² Lumen output is a more meaningful metric than input power when establishing product equivalency because the ratio of total lumen output to input power can diffe from product to product.6 This quotient is termed huminous effi cacy and is expressed in himens per watt (lm/W).

Relative vs. Absolute Photometry

Non-SSL products are typically measured using relative photometry, for which lamps and ballasts are tested separately from luminaires. Luminaire *efficiency* is calculated by dividing the total lumen output of the luminaire by the product of the rated

Photomatric quantities are based on pi



LED Luminaire Lumen Maintenance

Factors Example



Zone*	Input Power Designator ²	initial LMF	25K hr LMF (Projected ³)	50K hr LMF (Calculated*)	100K hr LMF (Calculated*)
5'C	L (100%)	1.05	0.97	0.91	0.76
(41°F)	Q (46%)	1.05	0.98	0.93	0.81
10°C	L (100%)	1.04	0.95	0.88	0.74
(50°F)	Q (46%)	1.04	0.97	0.91	0.79
15°C	L (100%)	1.03	0.94	0.86	0.71
(59°F)	Q (46%)	1.03	0.96	0.89	0.77
20°C	L (100%)	1.01	0.92	0.84	0.69
(68°F)	Q (46%)	1.01	0.95	0.88	0.75
25'C	L (100%)	1.00	0.90	0.82	0.65
(77°F)	Q (46%)	1.00	0.93	0.86	0.73



Look for Justification of

Lumen Maintenance Data

IESNA LM-80-08 and IESNA TM-21-11 (Lumen Maintenance Performance Data)

Outdoor Luminaire Lumen Maintenance Data sets are created using correlated in-situ luminaire test methods (i.e. LED chip package temperature (T_s) measurement(s) obtained with the LED chip package(s) operating in given luminaire and in a given stabilized ambient environment. The T_s temperature(s) is correlated directly to the LED chip package manufacturer's LM-80-08 data, in conjunction with TM-21-11 described extrapolation and interpolation methods, to form data sets predicting luminaire lumen maintenance for various luminaire average ambient operating conditions.).



25K hr LMF (Projected ³)	50K hr LME (Projected ³)	100K hr LMF (Calculated*)
1.07	1.03	0.96
1.07	1.03	0.94
1.06	1.01	0.92
1.05	1 01	0.07

In accordance with IESNA TM-21-11, Projected Values epresent interpolated values based on time durations that are within six times (6X) the IESNA LM-80-08 total test duration (in hours) for the device under testing ((DUT) i.e. the packaged LED chip).

In accordance with IESNA TM-21-11, Calculated Values, epresent time durations that exceed six times (6X) the IESNA LM-80-08 total test duration (in hours) for the device under testing ((DUT) i.e. the packaged LED chip)





X	Ambient Temp	50K hrs LMF	75K hrs LMF	100k hrs LMF	
/ /	25°C (77° F)	0.87	0.80	0.73	
24	30°C (86° F)	0.85	0.78	0.71	
	35°C (95° F)	0.84	0.76	0.69	



Best Economic Opportunities





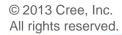
Parking Structures

- Accessible Luminaires
- Many are 24/7/365 facilities
- Typically low average occupancy levels (15% or less)

Parking Structures

IESNA REQUIREMENTS: RP-20-98

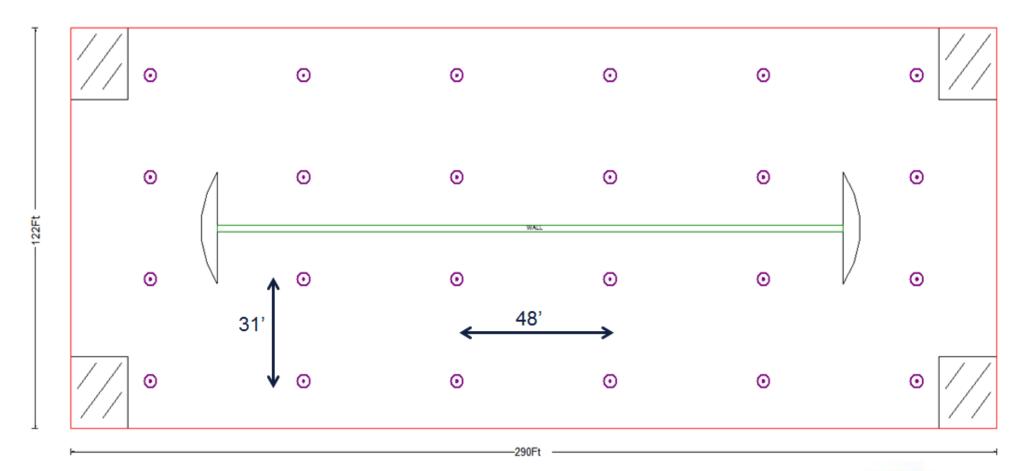
		Miminu Horizor Lux		Maximum/Min Horizontal Uniformity Ratio ³	imum Minimum Vertical ⁵ Lux fc ⁴
Basic'		10	1.0	10:1	. 5 0.5
Ramps ⁶					
Day ⁷		20	2.0	10:1	10 1.0
Night		10	1.0	10:1	5 0.5
Entrance Areas®	30				
Day'	240	500	50		250 25
Night		10	1.0	10:1	5 0.5



Parking Structure Application Example

Site Conditions:

- Mounting Height: 10.5'
- Luminaire Spacing: 58' x 31'
- Reflectances: 30-30-20%



Luminaire Details

	Existing PSMH	LED A	LED B	LED C
Lamp Lumens	14,000	-	-	-
Lamp Wattage	150W	-	-	-
Luminaire Lumens	10,911	8,576	5,758	3,870
Luminaire Wattage	185W	105W	68W	50W
CCT (°K)	4000K	5700K	5700K	5700K
CRI	68	70	70	70



Application Results

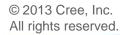
	RP- 20	Existing PSMH	LED A	LED B	LED C
Luminaire Wattage	-	188W	105W	68W	50W
Minimum Maintained Illuminance (fc)	≥ 1.0	1.4	1.5	1.0	1.0
Max/Min Ratio	≤ 10	9.36	4.07	4.10	1.60

- Calculations utilize
 - LED lumen maintenance factors at 15° C and 100,000hrs (11.4 years)
 - PSMH lumen maintenance factor of 0.75 (75% output at 6,000hrs)



Total Cost of Ownership Evaluations

ture Information ture Application	PARKING (SARAGE	Fixture Information Fixture Application	PARKING (BARAGE				
nber of Fixtures	200	DAINOL	Number of Fixtures	200					
age	120-277		Voltage	120-277					
Туре	150W PSM	IH	Lamp Type	VG	15 1 (2001)				
em Watts	185		System Watts	50	High (20%) 0 Low (80%) 0				
ation			Operation		0				
ber kWHr	\$0.10		Cost per kWHr	\$0.10					
per Year	365 24		Days per Year	365					
per Day al Hours of Operation	24 8760		Hours per Day Annual Hours of Operation	24 8760					
enance			Maintenance						
xture Relamp Cost enance Interval (Years)	\$50		Per Fixture Relamp Cost Maintenance Interval (Years)	\$0					
xture Ballast Cost	\$50		Per Fixture Ballast Cost	S0					
enance Interval (Years)	10		Maintenance Interval (Years)	0					
						Assume an 11.4 year application life.			
nary			Summary		150W PSMH vs. LED C	(X 11.4) 100K hours			
I Energy Consumption (i	n watts)	324,120,000	Annual Energy Consumption	(in watts)	87,600,000 73.0% Energy Savings (%)				
al Energy Cost		\$32,412	Annual Energy Cost		\$8,760 \$23,652 Annual Energy Savings				
al Maintenance Cost Annual Cost (Energy + N	pintenace)	\$11,000 \$43,412	Annual Maintenance Cost Total Annual Cost (Energy + I	Maintenace)	\$0 \$11,000 Maintenace Savings \$8,760 \$34,652 Energy + Maint. Saving	\$125,400 as \$395.033			
Validar Oost (Energy - W	untendeej	040,412	Total 7 thindar 005t (Energy 11			32 4000,000			
				/			Assume an	11.4 year applicati	ion life.
			/				Assume an Lifetime	11.4 year applicati	ion life.
					150W PSMH	vs. LED C		11.4 year applicati 100K hours	ion life.
			73.	0%			Lifetime		ion life.
				0%		gs (%)	Lifetime		ion life.
			\$23	0%	Energy Savin 2 Annual Energ	gs (%) gy Savings	Lifetime (X 11.4)		ion life.
			\$23 \$11	0% 8,65	Energy Savin 2 Annual Energ 0 Maintenace S	gs (%) gy Savings Savings	Lifetime (X 11.4) \$269,633		ion life.
			\$23 \$11 \$34	0% 3,653 1,00 1,653	Energy Savin 2 Annual Energ 0 Maintenace S	gs (%) gy Savings Savings	Lifetime (X 11.4) \$269,633 \$125,400		ion life.





Annual Savings and Payback

	LED C
Energy Savings	73%
Annual Energy Savings	\$23,652
Maintenance Savings	\$11,000
Annual Energy + Maintenance Savings	\$34,652
Payback (in years)	1.7



Case Study Example

Parking Structure With Occupancy Controls



Why Should Lighting Controls Be Considered?

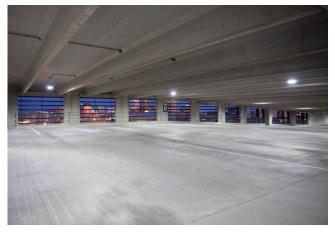




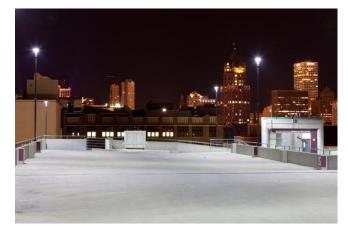
Parking Structure Application Common Control Strategies



Daylighting



Occupant Detection

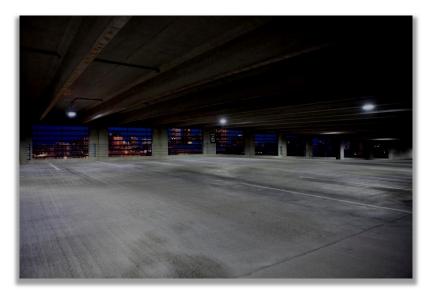


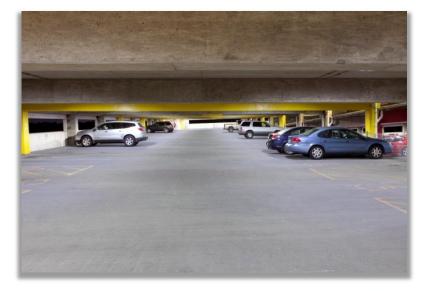
Daylighting & Occupant Detection



Payback Improvements

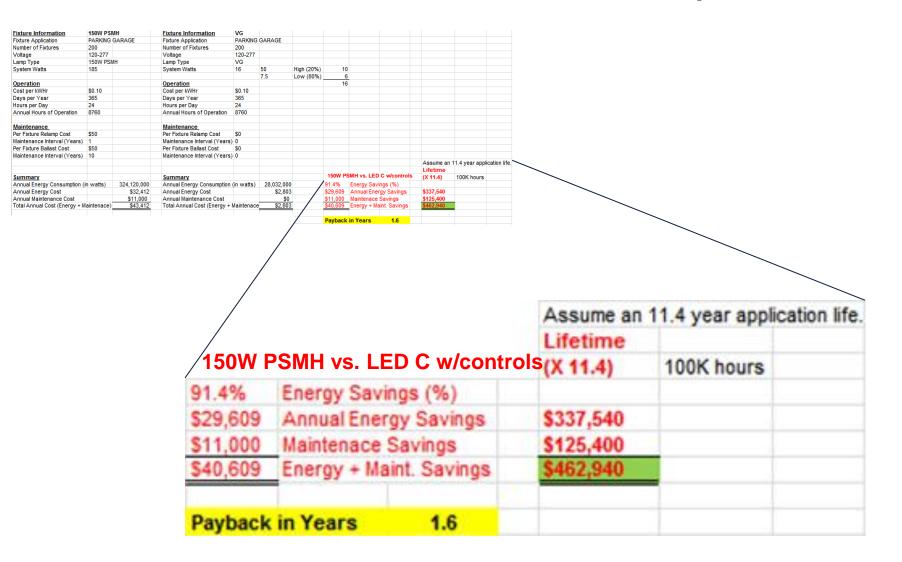
- Controls provide <u>significant</u> additional energy savings
- Example: Occupancy sensors in a parking structure
 - Reduce light output to <u>acceptable</u> minimums in the unoccupied space.
 - Aggregate energy savings over 80% and paybacks of less than 2 years are not uncommon





Parking Garage

Total Cost of Ownership Calcs





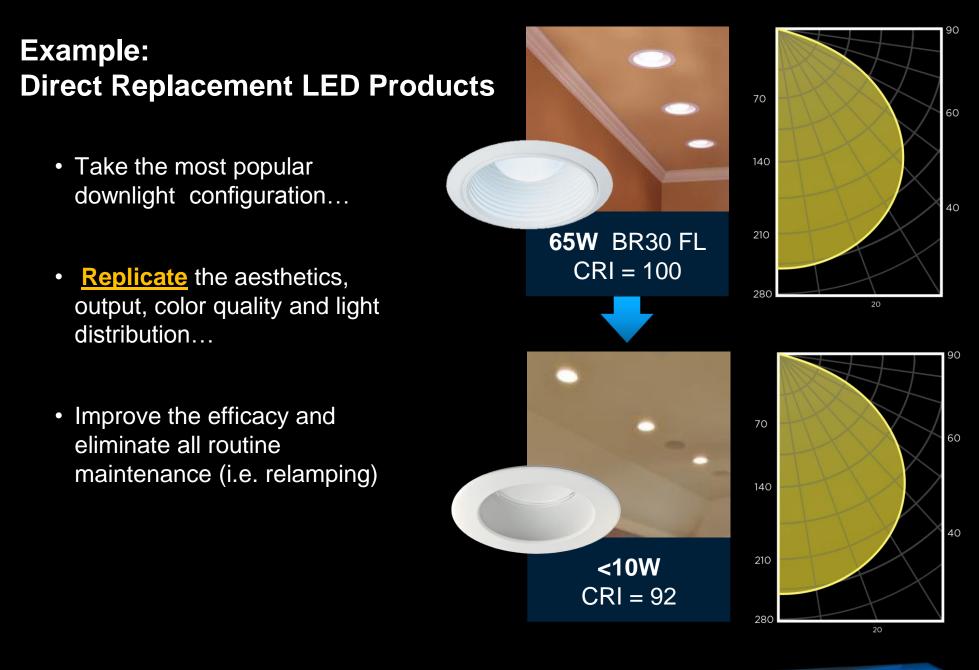
Annual Savings and Payback With Controls

	LED C With Controls
Initial Luminaire Cost	X + \$30
Energy Savings	91%
Annual Energy Savings	\$29,609
Maintenance Savings	\$11,000
Annual Energy + Maintenance Savings	\$40,609
Payback (in years)	1.6

- Based on "low mode" 80% of the time and "high mode" 20% of the time.
 - High mode = 100% wattage & 100% output
 - Low mode = 15% wattage & >15% output



Sometimes the Evaluation Process Can be Simple





Replication is Not Always the Best Goal

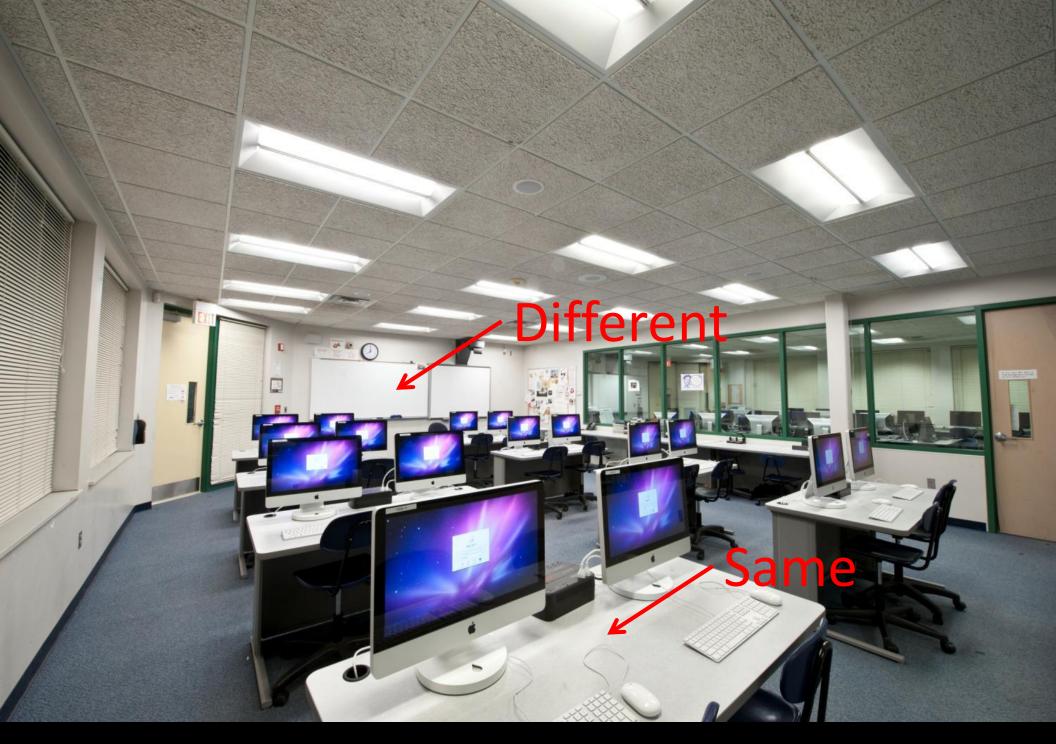


© 2013 Cree, Inc. All rights reserved. (B

1440



Same



Computer Lab After (640W)

© 2013 Cree, Inc. All rights reserved.



4:







Grocery Retail (Before) 6 Lamp T8







57% energy savings with broad spectrum color and great CRI

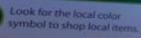
30fc maintained average illuminance





produce





GHON



Project Fixture Options

The options for New Leaf Market to replace their original lighting systems included upgrading to Cree LED lighting or a fluorescent system more efficient than the original lighting.

Energy Comparison		Qty	Watts	Total Watts	Energy Savings
	Original Lighting 6-Lamp T8 Linear Fluor. (Direct/Indirect)	34	180	6,120	N/A
UPGRADE OPTIONS	Cree LED Lighting CS18 LED Linear Luminaire	38	70	2,660	57%
	Fluorescent Lighting 4-Lamp Energy Advantage T8 Linear Fluor. (Direct)	38	130	4,940	19%

Colors really pop now, with our new LED fixtures. The apples really do shine brighter. And the amount of additional light also has been impressive. Customers have commented on how much better things look, without even knowing why.

Larrane Hartridge General Manager, New Leaf Market

Estimated Project Savings*



*Savings and payback are representative of what consumers could expect operating in a typical grocery store environment using comparable products.

Estimated Total Lifetime Costs*

No

Upgrade

Fluor.

Upgrade

Cree

Upgrade

Grocery - Upgrade

New Leaf Market

Tallahassee, FL

• Total lifetime savings of \$28,155

- More than 3,400 watts saved; 57% energy savings
- Annual operating savings of \$2,798

A commitment to sustainability in both its business and building practices led New Leaf Market to a Cree LED lighting solution. The Cree system not only dramatically improves the quality and reach of the market's lighting, it further advances a green initiative while adding some green to the bottom line.

SOLUTION

To that end, the cooperative turned to Cree for a more energy-efficient lighting solution, switching from linear fluorescents to Cree® CS18™ LED linear luminaires.

This improvement was immediately apparent to employees and customers alike. One of the market's stockers joked that his workload had just been increased because since everything looked so much better, the merchandise was going to fly off the shelf.

The improved light quality was also immediately evident to Robby Gilliom, Service Manager at Weston-Trawick, who recommended Cree to New Leaf Market. Robby installed the Cree LED fixtures for half the store in one night, with the fluorescents remaining in place in the other half, affording a clear comparison between the lighting options. According to Gilliom, the vivid "before and after" contrast was striking, with the Cree LED fixtures providing even light distribution all the way down to the bottom shelves. Additionally, the color quality of the products on the LED-lit side of the store was dramatically enhanced since the CS18™ LED linear luminaires feature a color rendering index (CRI) of 90. Gilliom also appreciated the ease of installing the lightweight fixtures since each row requires only one connection.



Illumination Quality Improvements



Metal Halide 19.1kW



LED 5.6kW



LED 850 Watts Per Pole

Metal Halide 3,070 Watts Per Pole



Energy Savings Breakdown

		EXISTING			PROPOSI		ED
	QTY	WATTS	TOTAL	_	Q TY	WATTS	TOTAL
FRONTLINE	26 26	455 1080	11830 28080		13	851	11063
INTERIOR POLES	30	1080	32400		18	851	15318
PERIMETER SALES	16	1080	17280		8	851	6808
PERIMETER STORAGE	25	1080	27000		13	851	11063
WALL PACKS	12	288	3456		12	137	1644
GROUND LIGHTS	6	455	2730		4 2	137 265	548 530
SOFFIT LIGHTS	15	210	3150		15	105	1575
TOTAL			125926				48549
ENERGY SAVINGS							61%

System Reliability Discussion





LED Package (Lamp) Failure Rates

- Assume 50 LEDs Per Luminaire
- Assume 50 ppm LED Package Failure
- Assume 3 or more LED failures in a fixture constitutes a failed product
 - Probability at 10,000 Hours = 1 in 1.25E-10
 - Probability at 25,000 Hours = 1 in 1.95E-9
 - Probability at 50,000 Hours = 1 in 1.56E-8 (1 in 156 Million)
 - Probability at 100,000 Hours = 1 in 1.25E-7



LED Driver Reliability???



Input Power

© 2013 Cree, Inc. All rights reserved.





to LEDs

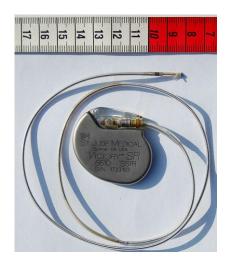
Do We Live in a World Where High Reliability Electronics Are a Assumed?

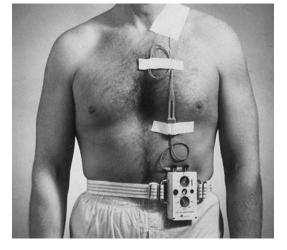
Engine Control Units (ECU) / Powertrain Control Units (PCM)





Heart Pacemakers







In 1958, Arne Larsson (1915–2001) became the first to receive an implantable pacemaker. He had a total of 26 devices during his life and campaigned for other patients needing pacemakers.



Non-Illumination Quality Related Reliability and Durability Performance

Mechanical

Vibration Resistance

Corrosion Resistance

• Electrical

Driver Life and Reliability Surge Protection

• Etc...



Vibration Resistance Testing

Types of Roadway Vibration

- Wind Induced (ground mounted)
- Traffic Induced (bridge / overpass mounted)



Examples of Relevant Testing and Standards

- ANSI C136.31-2001 Normal Applications Vibration Standards
- ANSI C136.31-2001 Bridge & Overpass Vibration Standards
- CALTrans (California Department of Transportation) 611 Vibration Testing



Surge Protection

IEEE/ANSI C62.41.2

•Different types of surge test wave forms are described for standard and special environments / difficult applications

•Peak voltages, peak currents, frequency and test duration are also factors defined in recommended test methods

•The MSSLC Model Specification includes an Electrical Immunity Appendix D, that recommends three appropriate test specifications and related procedures for LED Roadway Luminaires

- •Test 1: Ring Wave
- •Test 2: Combination Wave
- •Test 3: Electrical Fast Test (EFT)

•Please refer to the MSSLC Model Specification for details

*Municipal Solid-state Streetlight Consortium



Salt Spray (Fog) Testing

A1









Magnification 3.4 Diameters



Magnification 3.4 Diameters







Ensuring Performance and Energy Efficiency



The LED Promise

DESIGNLIGHTS

✓ Better Lighting
 ✓ Energy Savings
 ✓ Longer Lifetimes
 ✓ Less Maintenance
 ✓ Control Options
 ✓ Design Flexibility
 ✓ ... and more

Are these promises true?

How can efficiency programs distinguish quality products from the rest to assure market adoption?





The LED Lighting Market

- > LEDs for general illumination hit the market in 2008
 - Demand takes off like a rocket!



DESIGNLIGHTS

CONSORTIUM



• High Pressure Sodium

LED



Learning Lessons from Past Mistakes



DESIGNLIGHTS

CONSORTIUM

Compact Fluorescent Lighting in America: Lessons Learned on the Way to Market

US DOE June 2006

- Quality & Performance sacrificed in rush to market
- CFL's Poor Reputation
- Loss of several years of savings
- Don't repeat this with SSL





DESIGNLIGHTS CONSORTIUM

Critical Partnerships

- Industry Players invent, innovate, and bring technology to the marketplace
- Efficiency Programs
 promote quality and
 performance, provide
 financial rebates to
 overcome first cost, and
 educate customers
- End Users make wise buying choices



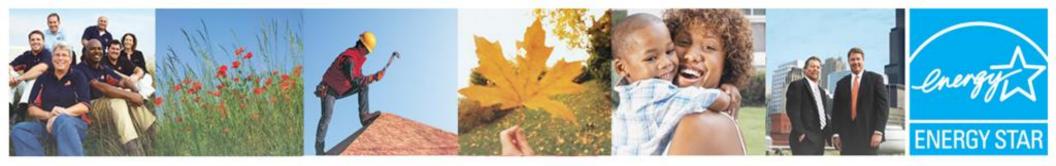








DESIGNLIGHTS CONSORTIUM



ENERGY STAR[®] for Solid State Lighting Products



Learn more at energystar.gov

ENERGY STAR



- Products that have earned the ENERGY STAR meet strict energy efficiency & performance guidelines set by the US EPA with open and broad stakeholder engagement
- ENERGY STAR products are available from more than 2,600 retailers in the US and Puerto Rico and are actively promoted by over 900 utilities
- ENERGY STAR is a trusted and recognized brand backed by third party certification & ongoing testing at accredited laboratories
- Influential brand recognized by more than 85% of Americans
- 92% of American's are influenced by the ENERGY STAR label when making purchasing decisions.

Product Eligibility

The following product types are eligible for ENERGY STAR

- General purpose LED & Compact fluorescent lamps
- *Accent lights: line-voltage directional track lights
- *Down lights: recessed, pendant, surfacemounted, solid state retrofit kits
- Residential wall sconces, chandeliers, bath vanities, ceiling and close-to-ceiling mount
- Portable floor and table lamps
- *Portable desk task lights
- *Under cabinet/shelf-mounted task lighting
- Ceiling and ventilation fans with lighting

*Residential/Commercial









Product Eligibility

The following product types are <u>not eligible</u> for ENERGY STAR

- Commercial street and area lights
- Wall packs
- Canopy
- High bays
- Recessed troffers
- General office illumination, adapters, or converters
- Theater lighting

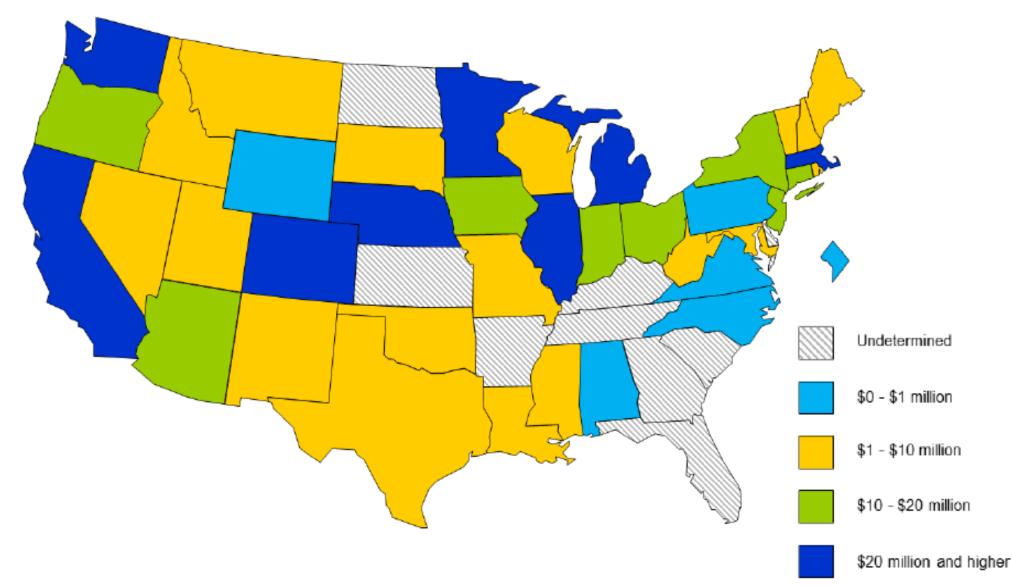


ENERGY STAR



Utility Promotions for ENERGY STAR Lighting products







Municipal Solid-State STREET LIGHTING CONSORTIUM

About The Consortium - Background

- Created by the U.S. Department of Energy (DOE) in March 2010 using American Recovery and Reinvestment Act (ARRA) funding
- Supported by the DOE GATEWAY program
- Intended to be an educational resource on Solid-State street lighting and associated technology for those involved in lighting streets and other outdoor public areas.
 - As an independent resource, the Consortium is available to help those unfamiliar with LED technology identify important issues and how to how to begin the evaluation process
- ...and to help accelerate adoption of SSL technology in the nations street lighting systems

MSSLC@Seattle.gov | www.ssl.energy.gov/consortium.html



Our Vision

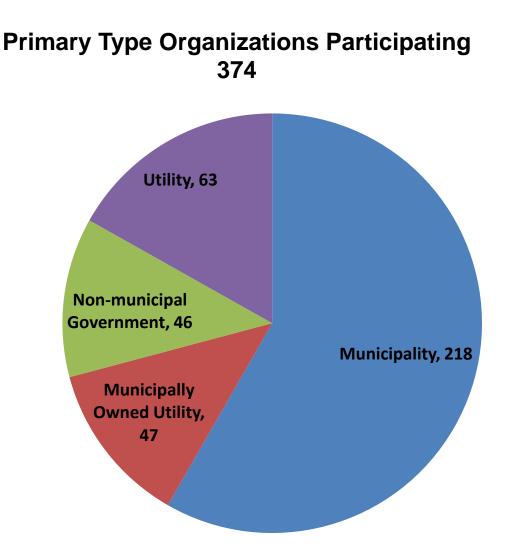
 Accelerate the adoption of high performance solid-state street and area lighting by leading end-user collaboration in the areas of performance, evaluation, application, and standardization.

<u>Our Mission</u>

- Increase KNOWLEDGE around the performance, quality, and application of SS Street Lighting.
- Develop a national **STRUCTURE** to provide oversight and guidance on the evaluation of SSL for public areas.
- Influence national STANDARDIZATION of benchmarks, classification, design, and performance criteria. Set standard benchmarks.

Municipal Solid-State STREET LIGHTING CONSORTIUM

<u>Membership</u>



Municipal Solid-State STREET LIGHTING

CONSORTIUM



Sponsored by the U.S. Department of Energy

Municipal Solid-State STREET LIGHTING

CONSORT

Resources Available

Model Specification for LED Roadway Luminaires Scope

- Municipalities, utilities, large public spaces, etc.
- Streets, roadways, and nearby pedestrian ways
- Initial and maintained quality and quantity of illumination
- Warranty coverage
- Input power, electrical immunity, housing finish, vibration, etc.
- Drivers, including lighting controls interface
- Photocontrol receptacles

Download: http://www1.eere.energy.gov/buildings/ssl/specification.html

	Specification for dway Luminaires	
v	ersion 1.0	
Oc	tober 2011	

Sponsored by the U.S. Department of Energy

Municipal Solid-State STREET LIGHTING

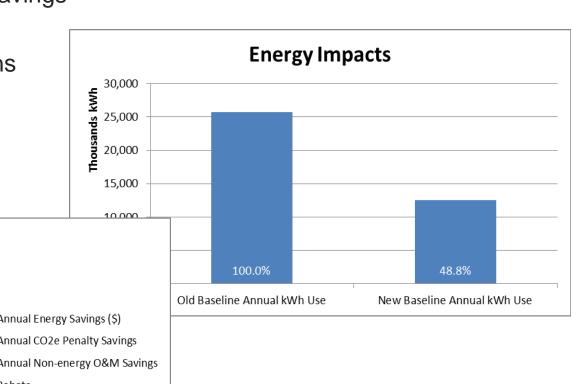
CONSORTIUM Resources – Financial Analysis Tool

Retrofit Financial Analysis Tool

- Evaluates costs and benefits of LED conversion
- Performs detailed analysis and provides numerous outputs, including:
 - Annual energy and energy-cost savings
 - Annual maintenance savings

Year

- Annual greenhouse gas reductions
- Simple payback, IRR
- Net present value



Sponsored by the U.S. Department of Energy

Annual Cashflow with Components \$4,000 Thousands \$3,000 \$2,000 Annual Energy Savings (\$) \$1,000 Annual CO2e Penalty Savings Ś-\$(1,000) Annual Non-energy O&M Savings \$(2,000) Rebate \$(3,000) Annual Capital Expenditure \$(4,000) Annual Cashflow \$(5,000) \$(6,000)

www.ssl.energy.gov/consortium.html



Energy Efficiency & Renewable Energy

LED Lighting Facts[®]



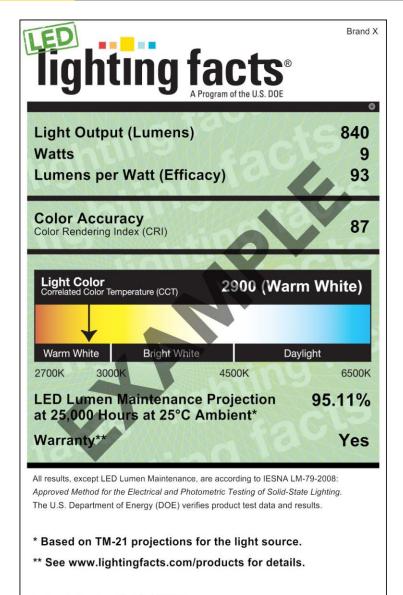




LED Lighting Facts Overview

U.S. DEPARTMENT OF

- Standardized summary of verifiable product performance data, measured by industry standards (LM-79, LM-80, TM-21)
- Web-based product performance reporting initiative
 - www.lightingfacts.com
- Industry tool to help buyers
 - Resource to evaluate reported product performance against manufacturer claims
- Label and product list backed by verification of performance testing
- A voluntary and free program



Registration Number: ABC435TH4792023 Model Number: 18756CHT56428954RGHT1234H3 Type: 18756CHT56428954RGHT1234H3

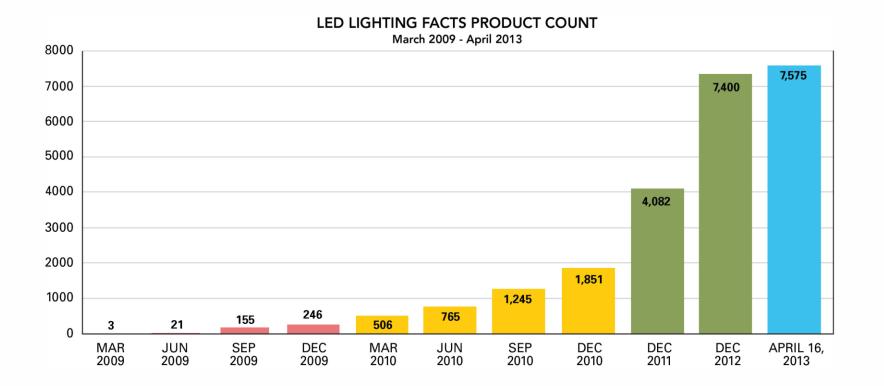
Increasing Participation and Value

Energy Efficiency & Renewable Energy ENERGY

rely

U.S. DEPARTMENT OF

- SSL industry and LED Lighting Facts product list are growing
 - Over 500 products submitted each month



Over 1,000 products have been archived since annual product status update was implemented in November 2012.

New Product Search!



Energy Efficiency & Renewable Energy

Manu	Ifactu	rer A
App	roved 4/8/20	12
High	-bay and Lov	v-bay fixtures
BRAND:	Brand	Ak
NODEL:	abc1	23
р метр	RICS	
METR	RICS	27136 Im
	RICS	27136 Im 300.5 W
Lumens		
Lumens Watts	er Watt	300.5 W



81 | Solid-State Lighting Program

View More Information

i

Add to Compare



SSL Resources

Username

Reset your password

DLC News

Important news, events, and other information about the DLC.

ne ep

LOG IN 🔰

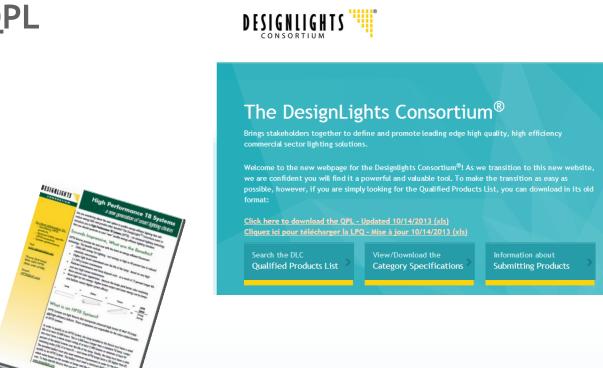
DesignLights Consortium®

- 1998: knowhow series
- 2006: HP T8 Project

DESIGNLIGHTS

CONSORTIUM

2008: DLC QPL



www.designlights.org

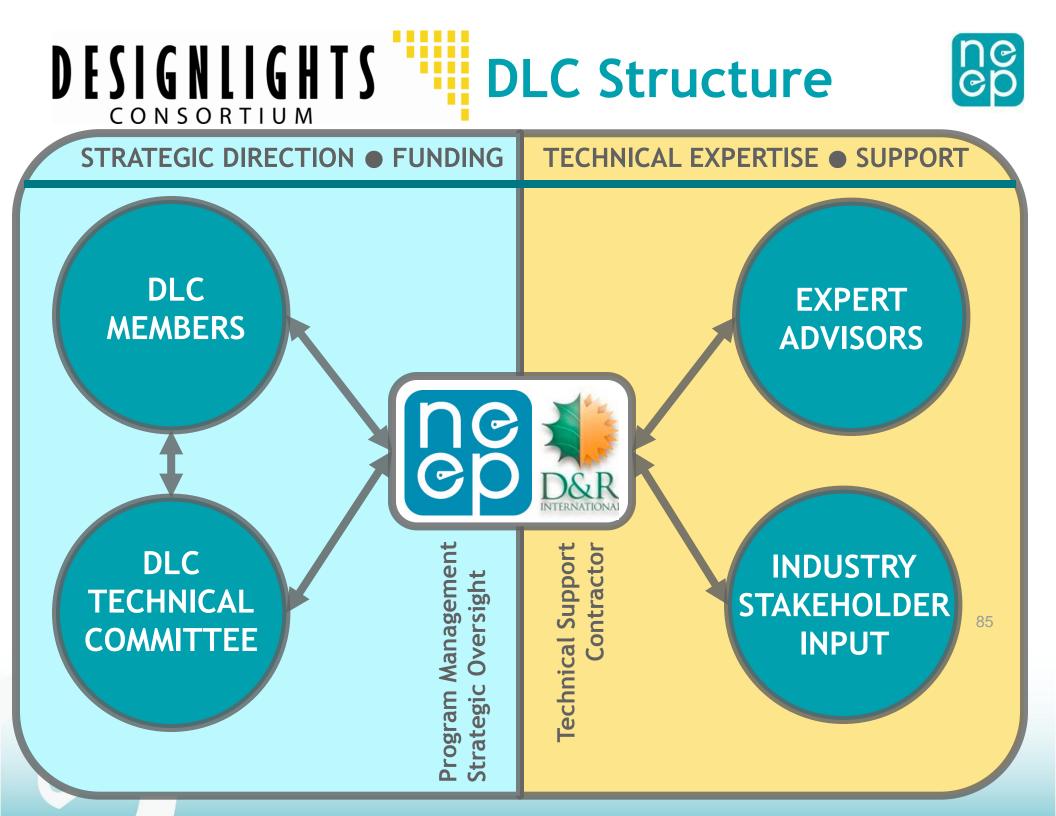
About the DLC

DLC OPL











DesignLights Consortium[®] Product Qualification Criteria, (FINAL 9/27/13)

DESIGNLIGHTS

CONSORTIUM

DESIGNLIGHTS

Technical Requirements Table, v2.1

	Application Category	Minimum Light Output	Zonal Lumen Requirements	Minimum Luminaire Efficacy	Allowable CCTs (ANSI C78.377-2008)	Minimum CRI	L ₇₀ Lumen Maintenance	Minimum Luminaire Warranty
		Outdoor	Applications–New, Fu	Illy Integrated I	uminaires			
1	Outdoor Pole/Arm-Mounted Area and Roadway Luminaires	1,000 lm	=100%: 0-90° ≤10%: 80-90°	70 lm/W	≤5700K	65	50,000 hrs	5 years
2	Outdoor Pole/Arm-Mounted Decorative Luminaires	1,000 lm	≥65%: 0-90°	60 lm/W	≤5700K	65	50,000 hrs	5 years
3	Outdoor Wall-Mounted Area Luminaires	300 lm	=100%: 0-90° ≤10%: 80-90°	70 lm/W	≤5700K	65	50,000 hrs	5 years
4	Bollards	500 lm	≤15%: 90-110° 0%: >110°	50 lm/W	≤5700K	65	50,000 hrs	5 years
5	Parking Garage Luminaires	2,000 lm	≥30%: 60-80° ≤25%: 70-80°	75 lm/W	≤5700K	65	50,000 hrs	5 years
6	Fuel Pump Canopy Luminaires	2,000 lm	≥40%: 0-40° ≥40%: 40-70°	80 lm/W	≤5700K	65	50,000 hrs	5 years
7	Landscape/Accent Flood and Spot Luminaires	250 lm (<1000 lm)	≥85% 0-90°	65 lm/W	≤5700K	65	50,000 hrs	5 years
8	Architectural Flood and Spot Luminaires	1000 lm	≥85% 0-90°	75 lm/W	≤5700K	65	50,000 hrs	5 years
9	Stairwell and Passageway Luminaires	750 lm	≥85% 0-90°***	75 lm/W	≤5700K	65	50,000 hrs	5 years
		Indoor	Applications-New, Ful	lly Integrated L	uminaires			
10	Wall-Wash Luminaires	575 lm	≥60%: 0-90°**	45 lm/W	≤5000K	80	50,000 hrs	5 years
11	Track or Mono-Point Directional	250 lm	~25%· 0.00°	45 lm/W	~50001/	80	50 000 bre	5 years

37 Categories

- Specs revised annually
- New categories developed according to need and capacity

Multiple Parameters

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty



QPL: Manufacturer Application

- Testing & Reporting Requirements
 - Photometric & Electric Properties
 - IES LM-79-08 Electric & Photometric
 - Output & color: Integrating Sphere
 - Light Distribution: Goniophotometer
 - Lumen Maintenance

DESIGNLIGHTS

CONSORTIUM

- Light Package Testing
 - IES LM-80-08 Lumen Maintenance
- Luminaire-level Testing
 - ISTMT (ANSI/UL 1598-04)
- L₇₀ Determination
 - IES TM-21-11 Projecting Lumen Maintenance







DLC Qualified Products List

Download-able Workbook

			D	E	F	G	н	I.	
DESIGNLIGHTS CONSORTIUM (DLC)		Language/Langue:							
QUALIFIED PRODUCT	'S LIST (QPL)		English						
"This list is far the say of spasses of the O)reigntighte Canadian (OLC) is appratian of their .	aaarraist lighting programs.							
arliantar undel numbre, ukink tent reports	lela Ikal anlaal lenl oognola moor onalaaled. Goaq on moor anl onalaaled. [2] "X" in lko madol namboo oogo namidoood ayyonned. Tkin in daar la naar ayaar an	earala aildaard akaraaleea far aalligle gradaal							
10/26/2012	By:	Calin Whitmarsh							
Manufacturar Hama	Brand Hame 💌	Madal Humbor .	r Family Madalr 🔻	Gatsqury * (Hids) 🔻	Praduct Catagory 👻	Hourarod Laminai Efficac 🔻	Hoararod Wattago (1 🔻	Hoararod Light Oaty (Im)	Rata
AC Electronics	LED Pauer Derigns Devision	AC311/36/350.6	N/A	3	Outdoor Wall-Mounted Area Luminaire	72.69	34.75	2526	
CElectronics	LED Pauer Derigner Devision	AC302/36/350.6	N/A	3	Outdoor Wall-Mounted Area Luminaire	74.93	35.19	2637	
Electronics	LED Pawor Dorigne Dovision	AC012/36/350.6	N/A	7	Fuel Pump Canapy	72.61	35.2	2557	
cuity Brandr Lighting	Holophano	LEDG-120-35-4K-AS-X-L3-XXXX	N/A	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires	68.8	128	\$\$03	Г
cuity Brandr Lighting	Holophano	LEDG-120-35-4K-AS-X-L3-XXXX	LEDG-120-35-5K-AS-X-L3-XXXX	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires				\square
cuity Brandr Lighting	Holophane	LEDG-120-35-4K-AS-X-L3-XXXX	LEDG-120-35-6K-AS-X-L3-XXXX	1	Outdoor Polo/Arm-mounted Area and Roadway Luminairer				
cuity Brandr Lighting	Holophano	PUL-0705K-AS-B-L3-S	N/A	2	Outdoor Polo/Arm-Mounted Decorative Luminairer	71.4	70.7	5046	\square
:uity Brandr Lighting	Holophano	WFL-6K-070-AS-X-LE-S/X-HowingColor	N/A	2	Outdoor Pole/Arm-Mounted Decorative Luminairer	64.1	70.5	4517	\square
cuity Brandr Lighting	Acuity Brands Lighting	LEDG-036-53-4K-AS-X-L2-XXXX	N/A	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires	62.9	60.4	3798	Г
cuity Brandr Lighting	Holophano	LEDG-072-35-4K-AS-X-L2-XXXX	N/A	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires	69.0	79.1	5457	\square
cuity Brandz Lighting	Halaphano	LEDG-072-35-4K-AS-X-L2-XXXX	LEDG-084-35-4K-XX-X-L3-XXXX	1	Outdoor Pole/Arm-mounted Area and Roadway Luminairer				\square
cuity Brandr Lighting	Holophano	MPL1104KASB4	N/A	2	Outdoor Polo/Arm-Mounted Decorative Luminairer	72.5	110	7971	\square
suity Brandr Lighting	Holophano	MPL1104KASB4	MPL115KASB4	2	Outdoor Polo/Arm-Mounted Decorative Luminairer				
cuity Brandr Lighting	Holophano	MPL1104KASB4	MPL116KASB4	2	Outdoor Polo/Arm-Mounted Decorative Luminairer				
cuity Brandr Lighting	Holophano	LEDG-120-53-4K-AS-X-L3-XXXX	N/A	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires	64.5	196.2	12660	\square
cuity Brandr Lighting	Holophano	LEDG-120-53-4K-AS-X-L3-XXXX	LEDG-120-53-5K-AS-X-L3-XXXX	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires				
cuity Brandr Lighting	Holophano	LVU130LED E70 MVOLT R2 XXX XX XXXX	N/A	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires	78.8	74.7	5883	
cuity Brandr Lighting	Holophano	LVU130LED E70 MVOLT R2 XXX XX XXXX	LVU130LED E70 MVOLT R2 5K XXX XX XXXX	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires				
cuity Brandr Lighting	Holophano	LVU130LED E70 MVOLT R3 XXX XX XXXX	N/A	1	Outdoor Polo/Arm-mounted Area and Roadway Luminaires	\$0.3	73.7	5917	
			LVU130LED E70 MVOLT R3 5K XXX XX XXXX		Outdoor Polo/Arm-mounted Area and Roadway Luminairer				





DESIGNIIGHTS CONSORTIUM **DLC Qualified Products List** New Search & Sort

Reset Search Voir en Francais **Define Your QPL Search QPL Summary Data** Include De-Listed Products **Total Products by Year** The DLC QPL search allows you to find the results you really need. Just choose your criteria from Total Products the available categories below, then dick 'search' to run your query. 28,000 Click Here to view the whole, unfiltered list 21.000 14,000 27,888 Done defining your criteria? Click 'search' to Q Search see your results. 7.000 RESULTS FOUND Jan 2010 Jan 2011 Jan 2012 Jan 2013 Jul 2010 Jul 2011 Jul 2012 Jul 2013 Search by Keyword i.e. Model Number, Brand Name, etc. **Total Products by Category** Categories Total Measured Criteria 1x4 Luminaires for Ambient 320 Lighting of Interior Light Output Between 14 and 82893 lm Commercial Spaces 2x2 Luminaires for Ambient 585 Efficacy Between 31 and 132 lm/W

2

52

Wattage

CRI

Between

Between

932

W

and

and 97



479

Lighting of Interior Commercial Spaces

Lighting of Interior

Commercial Spaces

2x4 Luminaires for Ambient



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Minimum Light Output

LM-79

Originally benchmarked to incumbent technology

Specification evolved to allow for design flexibility

- One-for-one replacements
- Designed installations



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Light Distribution

LM-79 Zonal Lumens Spacing Criteria

Originally benchmarked to incumbent technology

Specification evolved to address

- Market availability
- Attributes of LED



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Minimum Efficacy

LM-79

Originally benchmarked to incumbent technology

Specification evolved to take advantage of market developments



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- **4. CCT**
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Color

LM-79

Originally benchmarked to incumbent technology

Specification evolved in response to market developments and consumer demand

DLC aligns

- Indoor products: <5000 K</p>
- Outdoor products: <5700 K</p>

94



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Lumen Maintenance

LM-80, ISTMT, TM-21

Not intended as lifetime metric

Number of hours to decay to 70% of initial output

DLC requires 50,000 hours for most categories



Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Power Quality

LM-79

Power Factor: Ratio of power performing the load to the apparent power in the circuit DLC spec: ≤ 0.9

Total Harmonic Distortion: ratio of all harmonic components to the fundamental frequency DLC spec: <20%



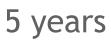
Multiple Parameters

DESIGNLIGHTS

CONSORTIUM

- 1. Minimum Light Output
- 2. Zonal Lumens/Light Distribution
- 3. Minimum Efficacy
- 4. CCT
- 5. CRI
- 6. L₇₀ Lumen Maintenance
- 7. THD and Power Factor
- 8. Warranty

Warranty





DESIGNLIGHTS





Technical Requirements Evolution

DESIGNLIGHTS

CONSORTIUM







Growth of QPL



Light Color Color Quality

© 2013 Cree, Inc. All rights reserved.



Light – What is it made of?

Light is made of waves

(technically: electromagnetic waves of radiant energy)

very small waves...

Lights wavelength is measured in billionths of a meter, nanometer (nm)

UV, Infrared (IR) heat, cell phone radio

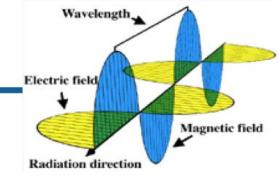
waves, X-rays are the same waves...

just longer or shorter

Visible Light is wavelengths between 380nm and 780nm



© 2013 Cree, Inc. All rights reserved.



Gamma Rays Microwaves Ultra Violet Short Wave Infra Red X-Rays E 2 10-12 10-14 10-10 10.8 10.6 10-4 10-2 102 Wavelength (m) Visible Light 400 500 555 600 700

The Electromagnetic Energy Spectrum

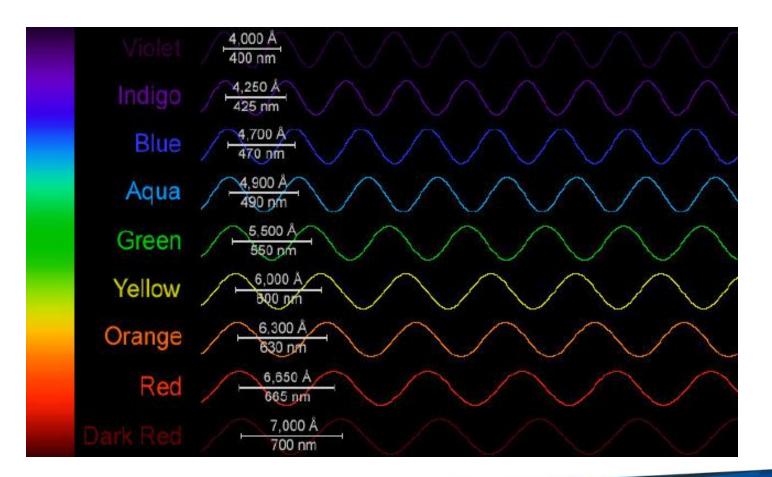
Wavelength (nm)



Different Wavelengths = Different Colors

Light comes in different colors, spread across the rainbow of hues we call the visible spectrum.

Red waves are the longest, purple the shortest



© 2013 Cree, Inc. All rights reserved.







How Do Humans "See" Color?

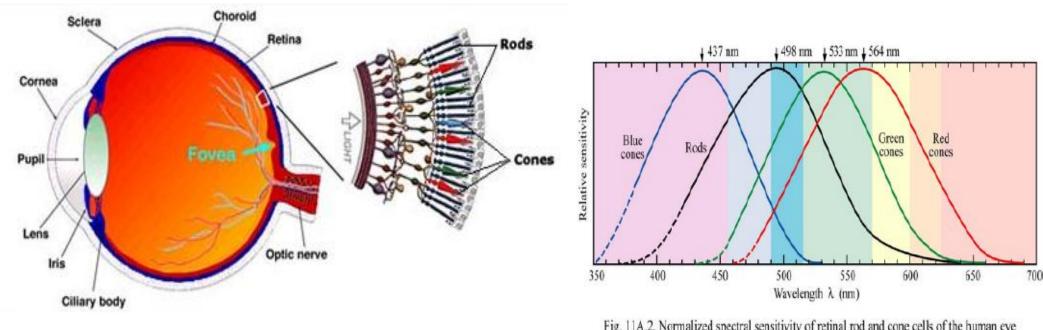


Fig. 11A.2. Normalized spectral sensitivity of retinal rod and cone cells of the human eye (adapted from Dowling, 1987).

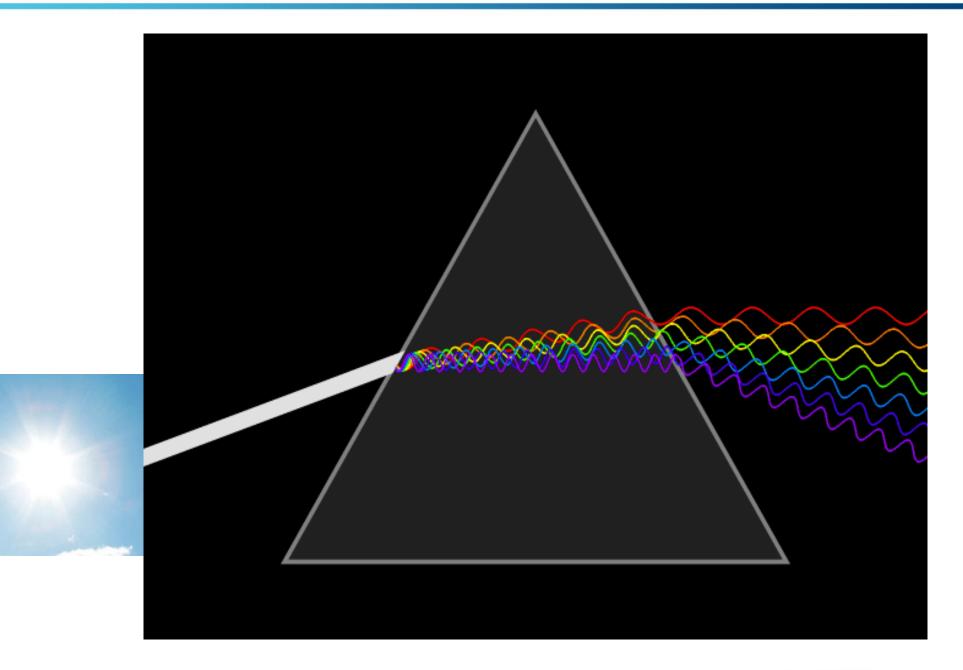
- The eye contains cones and rods cones are color sensitive and used for high light level vision (photopic), rods are for night vision (scotopic)
- Three types of cones long, medium and short .. Sensitive to red, green and blue areas of the visual spectrum
- Cones are concentrated in high density in fovea, Rods are spread across a much larger area inside the eye





© 2013 Cree, Inc. All rights reserved.





© 2013 Cree, Inc. All rights reserved.

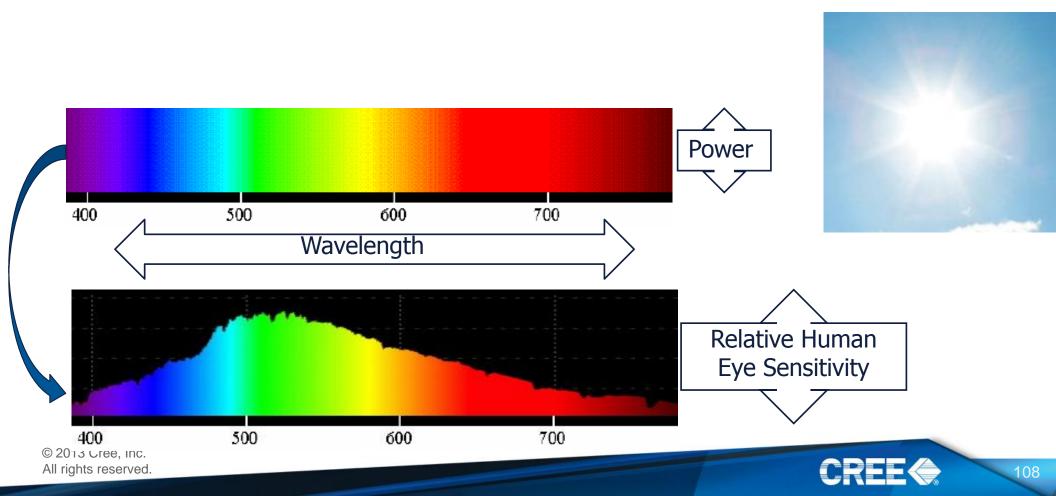


Color Intensity Perception

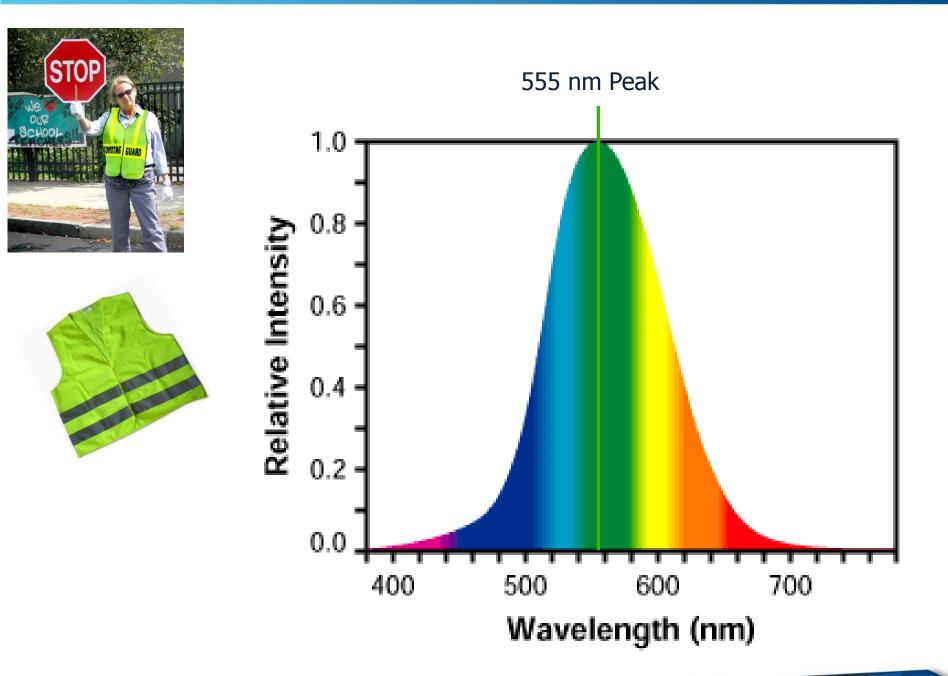


White light consists of many colors mixed together

Natural White Light (such as sunlight) consists of a continuous spectrum of all colors



The Human Eye Response Curve





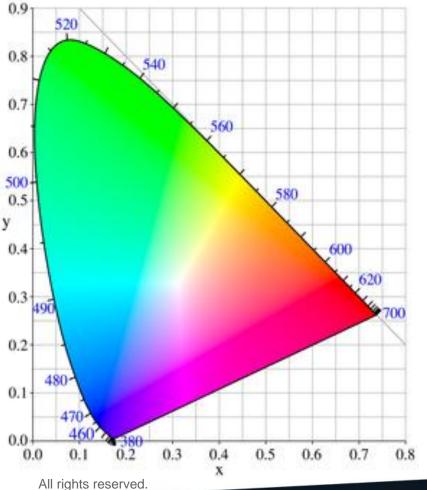
1931 CIE Chromaticity Diagram

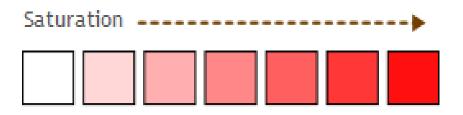
How It Works

 Monochromatic ("high Saturation") colors are on the outside edge of the diagram

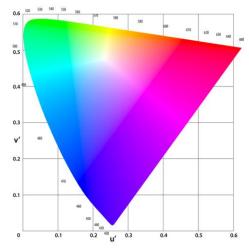
"The Spectral Locus"

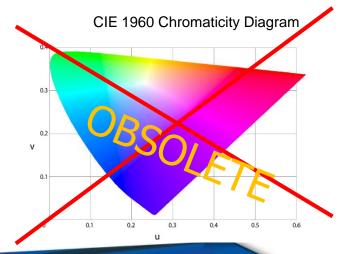
• All combinations of colors are on the inside, with white colors in the middle





1976 CIE Chromaticity Diagram







110

Blackbody Radiation

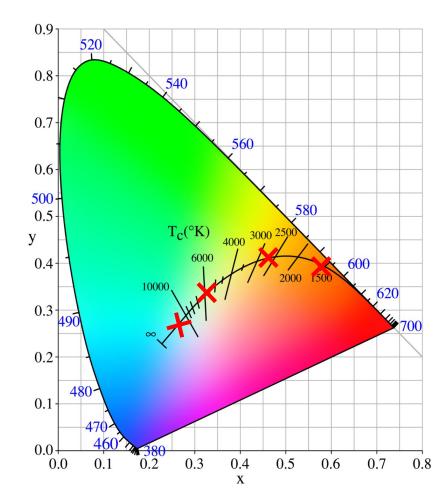


Noon time sun @ ~ 6000K Cool White



B type star >11,000K Cool White

1931 CIE Chromaticity Diagram





Steel @ 1500K Warm White

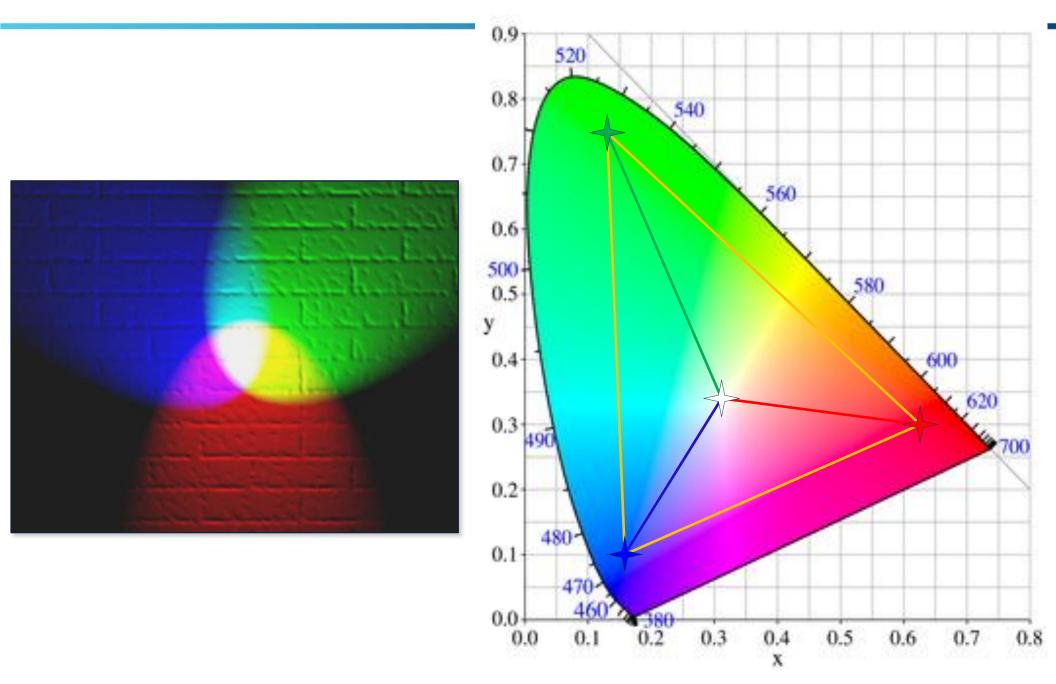


Tungsten @ 2700K Warm White

111

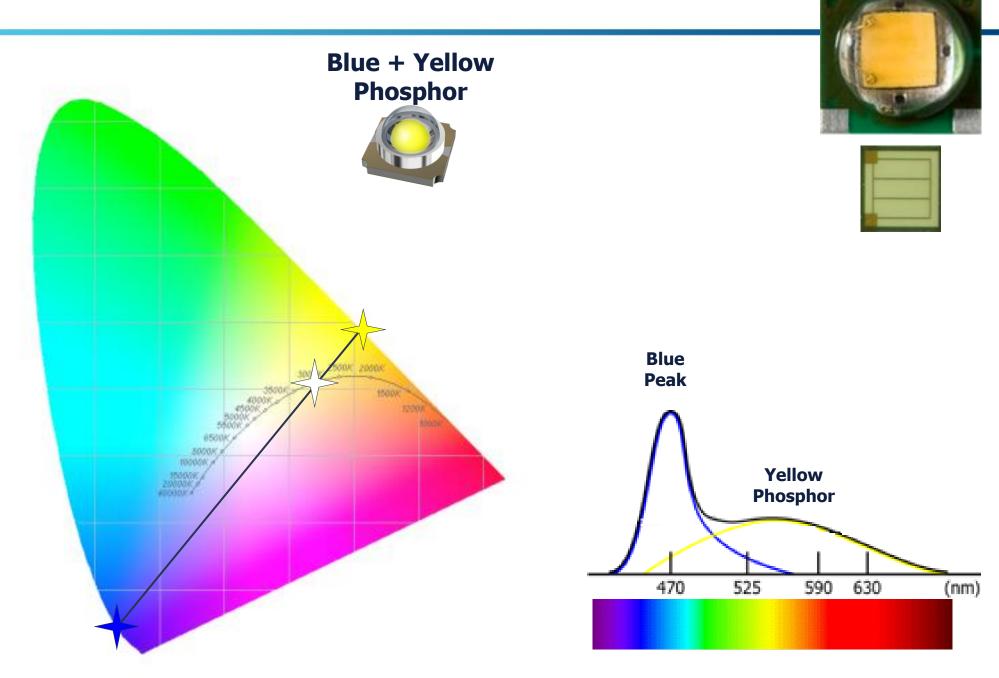


Color Gamut





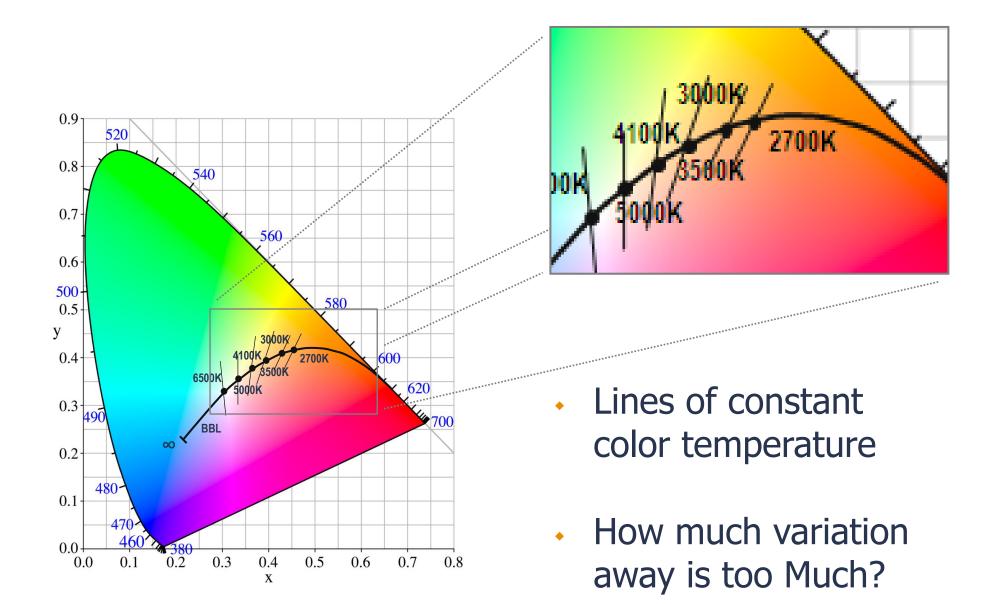
LED - Ways to White



© 2013 Cree, Inc. All rights reserved.

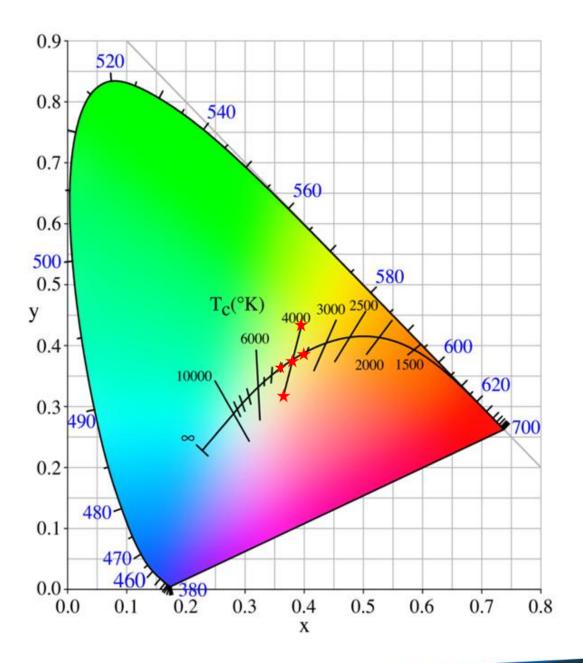
CREE

Correlated Color Temperature (CCT) Variation



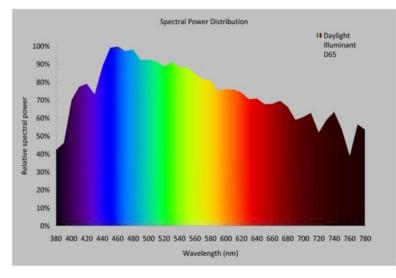


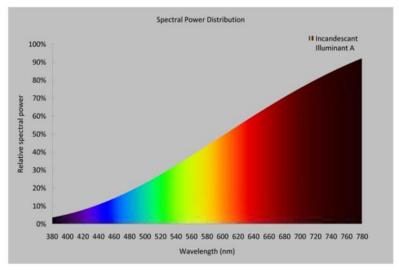
Color Variation





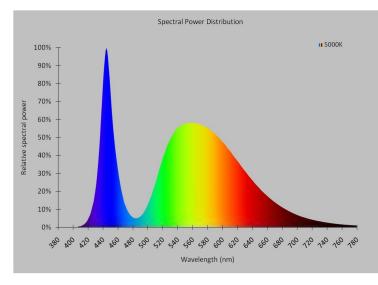
Spectral Power Distribution

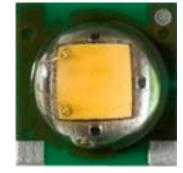




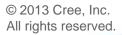
Daylight







Phosphor Converted LEDs

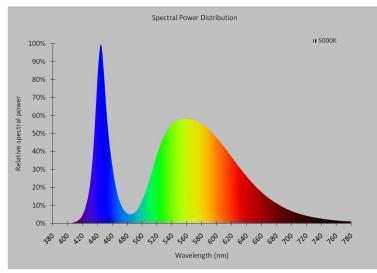


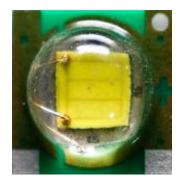


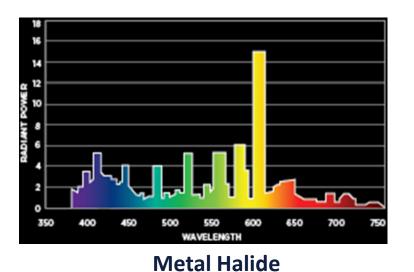


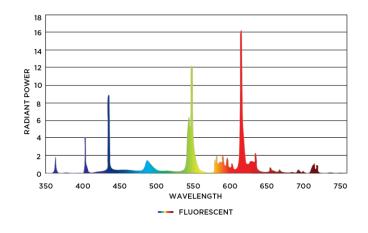
Spectral Power Distribution

Phosphor Converted LEDs

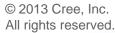






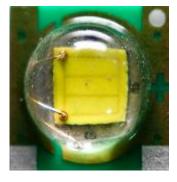


Fluorescent

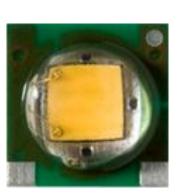


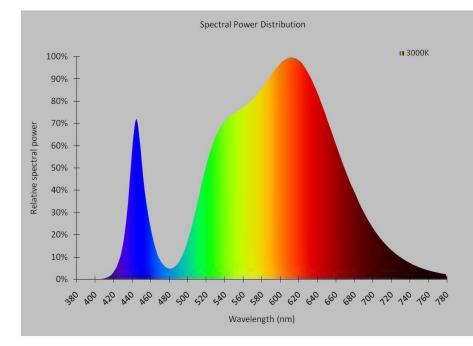


Phosphor Converted LEDs

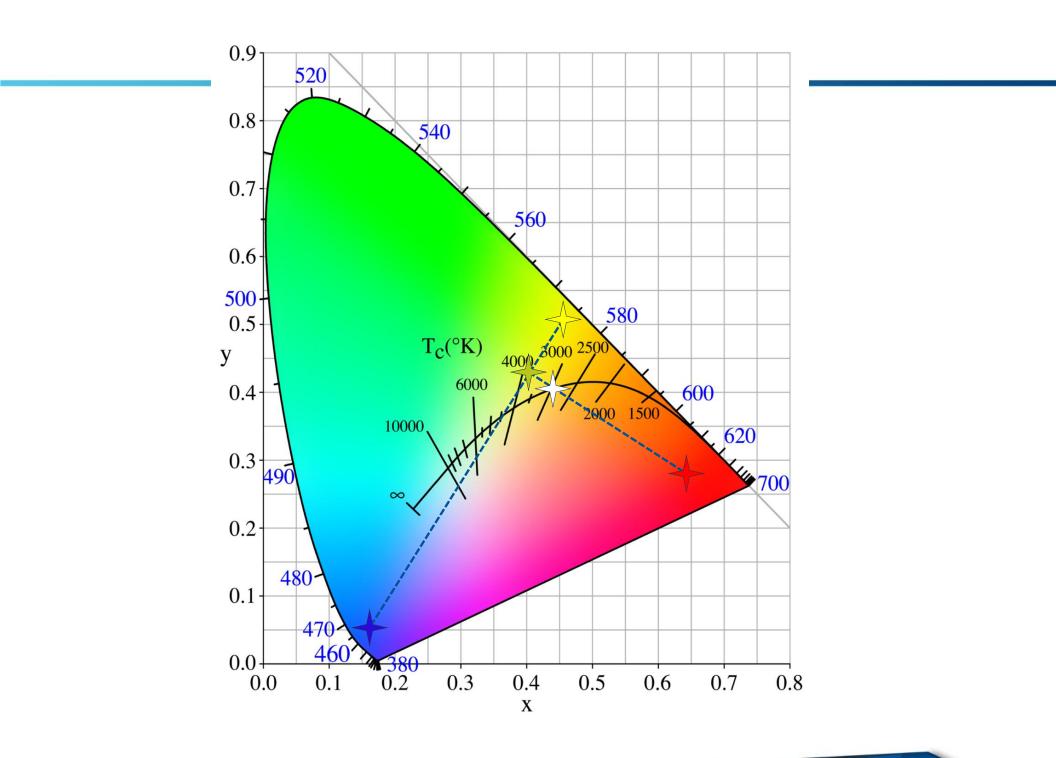












© 2013 Cree, Inc. All rights reserved.

CREE

Color Rendering



Color Rendering Index (CRI)

- A quantitative measure of the ability of a light source to reproduce the colors of various objects faithfully in comparison with an ideal or natural light source
- Ranges from 0 (poor) to 100 (excellent)



CRI = 62



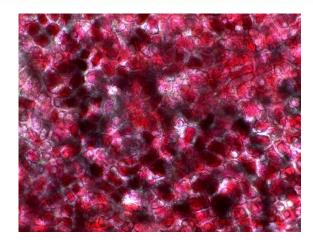
CRI = 93

© 2013 Cree, Inc. All rights reserved.

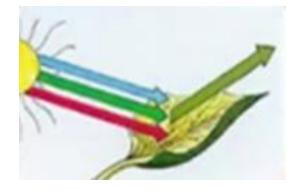


121

Object Color

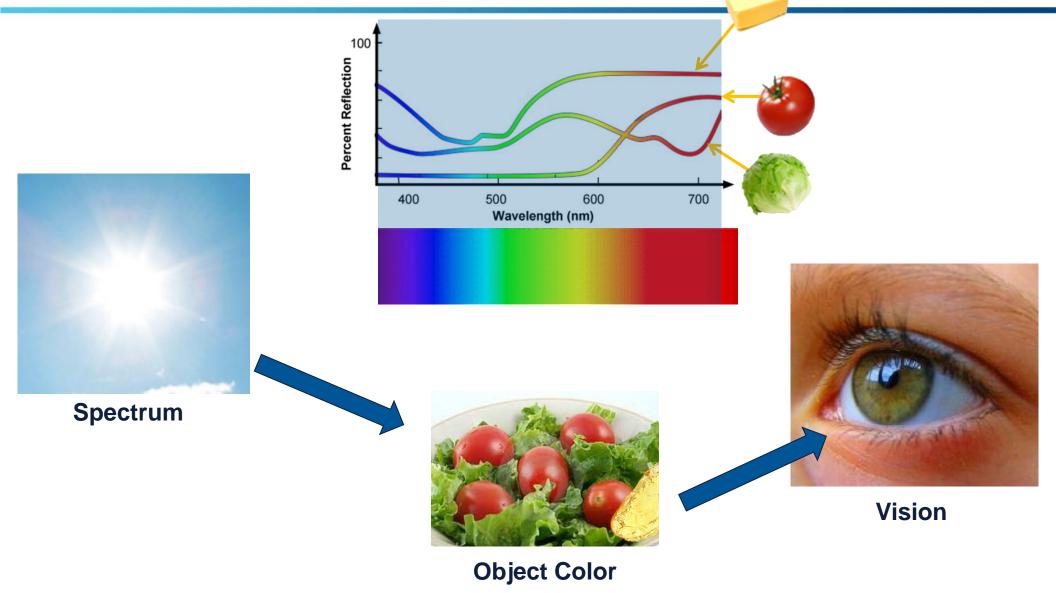








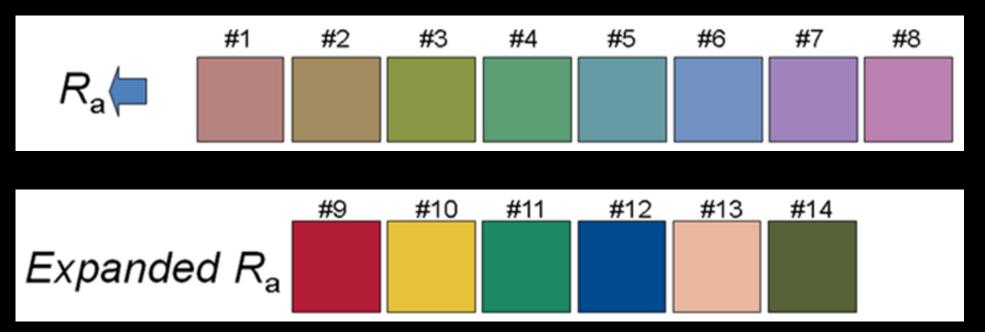
Object Color





Color Rendering Index

In general terms, CRI (R_a) is a measure of a light source's ability to show object colors "realistically" or "naturally" compared to a familiar reference source, either incandescent light or daylight.

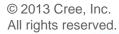


None of the 8 test colors used to calculate CRI are saturated. So, CRI is a poor measure for indicating how well a light source illuminates saturated colors.

Even with a high CRI (R_a), color rendering of saturated colors can be poor.

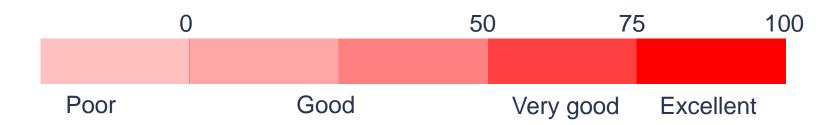
CRI With Expanded R_a Example

Color Rendering Index Detail									
R1		R2	R3	R4	R5	R6	R7	R8	Ra (CRI)
81	.4	89.9	94.7	79.4	80.7	85.3	84.0	64.1	82.4
Color Rendering Index Detail (Expanded)									
R9		R10 📕	R11	R12	R13	R14			
	17.6	74.9	76.3	67.2	83.2	96.9			





U.S. Department of Energy (DOE) Comments:

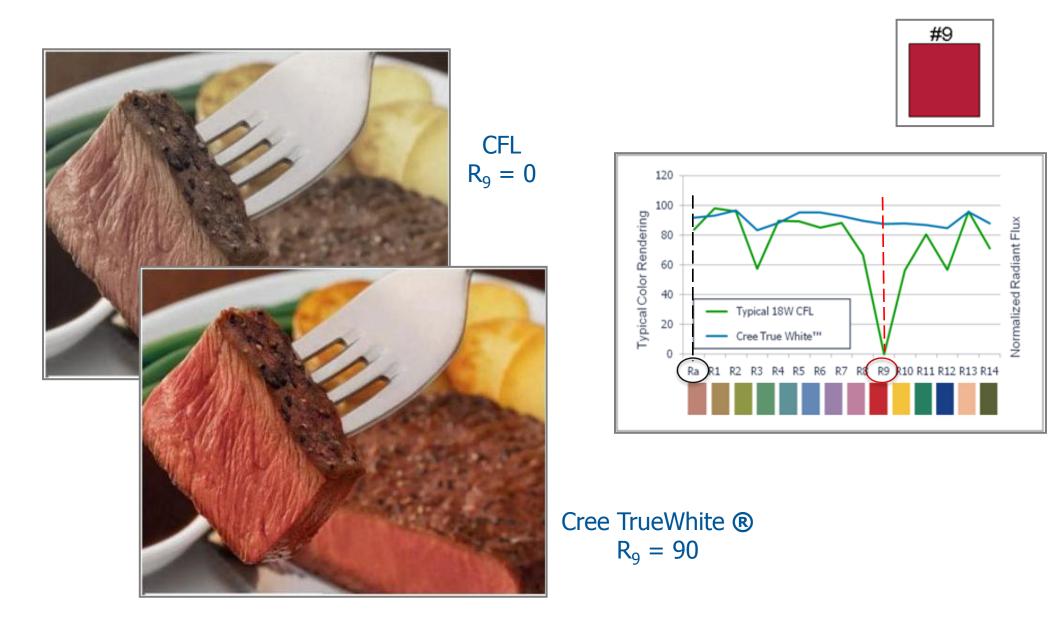


Special Color Rendering Index R₉

A measure of color fidelity that characterizes the similarity in color appearance of deep red objects under a given source relative to a reference source of the same CCT. The maximum possible value is 100, with higher scores indicating less difference in chromaticity for the color sample illuminated with the test and reference source. R₉ and R₈ (CRI) are part of the same CIE Test-Color Method, but the R₉ color sample is not included in calculation of R₈. R₉ values should not be compared to R₈ (CRI) values. As a shorthand approximation, an R₉ less than zero is poor, an R₉ greater than zero is good, an R₉ greater than 50 is very good, and an R₉ greater than 75 is excellent.



Why Your Customer Cares about #9





CRI of Some Common Sources

Light Source	CRI		
60W Incandescent	100		
Halogen	98-100		
Cree TrueWhite™	90-93		
Ceramic Metal Halide	85-90+		
High CRI LED	88-90		
Warm White LED	80-85		
T8 Fluorescent	78-82		
Cool White LED	65-75		
Metal Halide	60-65		
Mercury Vapor	<50		
High Pressure Sodium	<25		
Low Pressure Sodium	0-18		

LEADING THE LED LIGHTING REVOLUTION ... TOGETHER Rule of Thumb (US, EU):



CREE

Cree confidential.

THANKS!

Eric Haugaard CREE Lighting <u>Eric.Haugaard@cree.com</u> 262.884.3175 Irina Rasputnis NEEP/DLC irasputnis@neep.org 781-860-9177 x133