

Cold Climate

Thorsten Chlupp



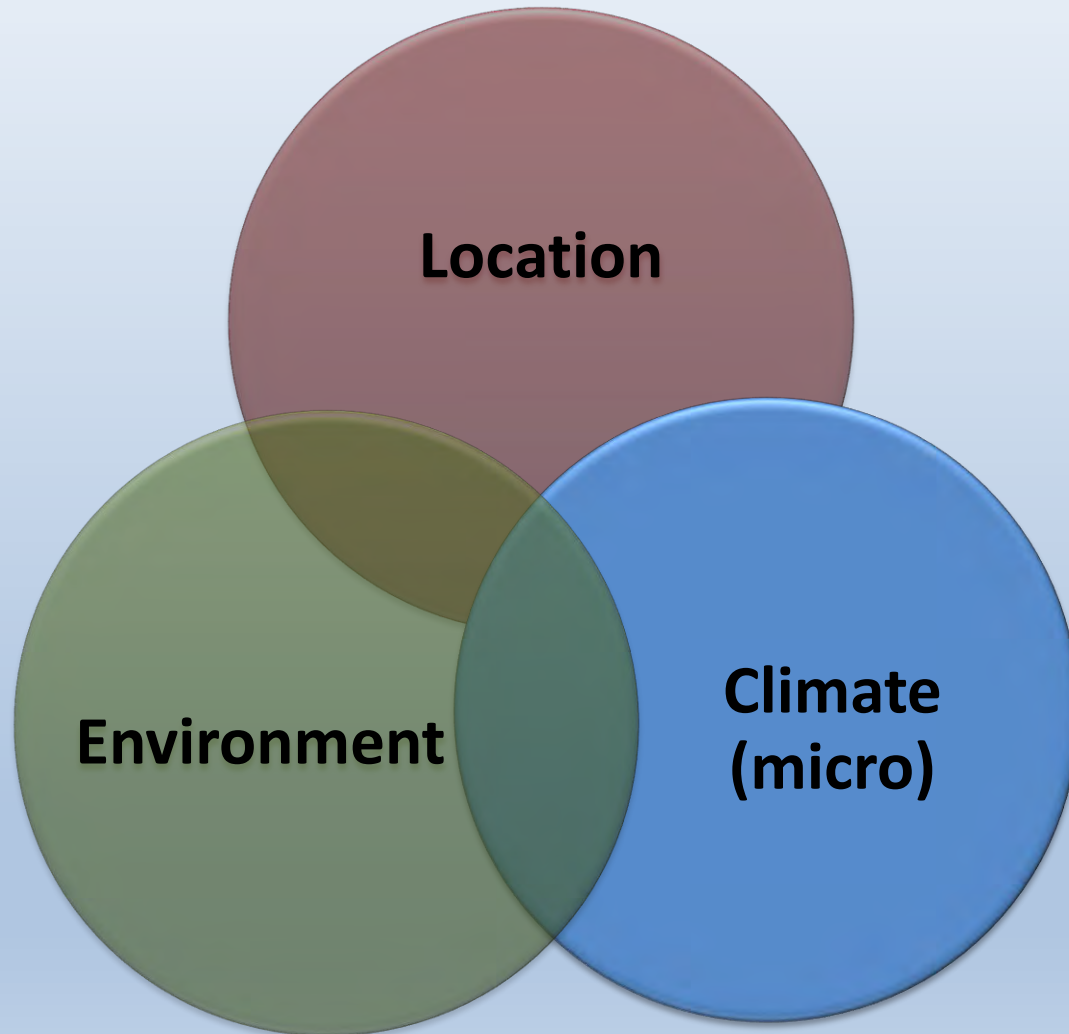
COLD CLIMATE HOUSING RESEARCH
CENTER

CCHRC



**Better Buildings by
Design:
Our first step to
success...**

3 Need to Knows:



Location

Environment

**Climate
(micro)**



Location Matters

Climate Matters



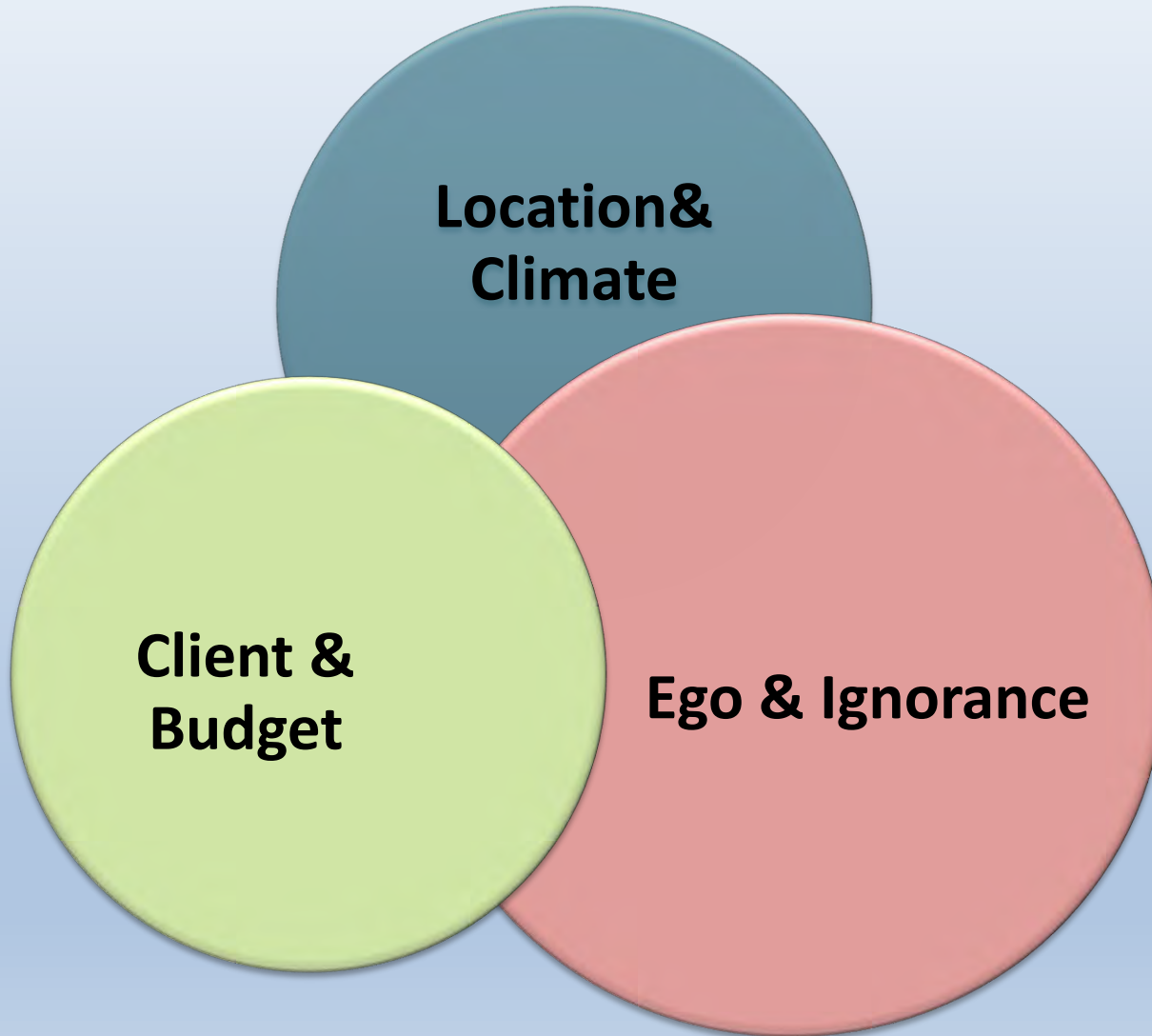
● Environment Matters





Reality Check

3 Biggest Hurdles



**Location &
Climate**

**Client &
Budget**

Ego & Ignorance

Let's get help!



Back to the **Basics**





The keystones of an Energy efficient Building:

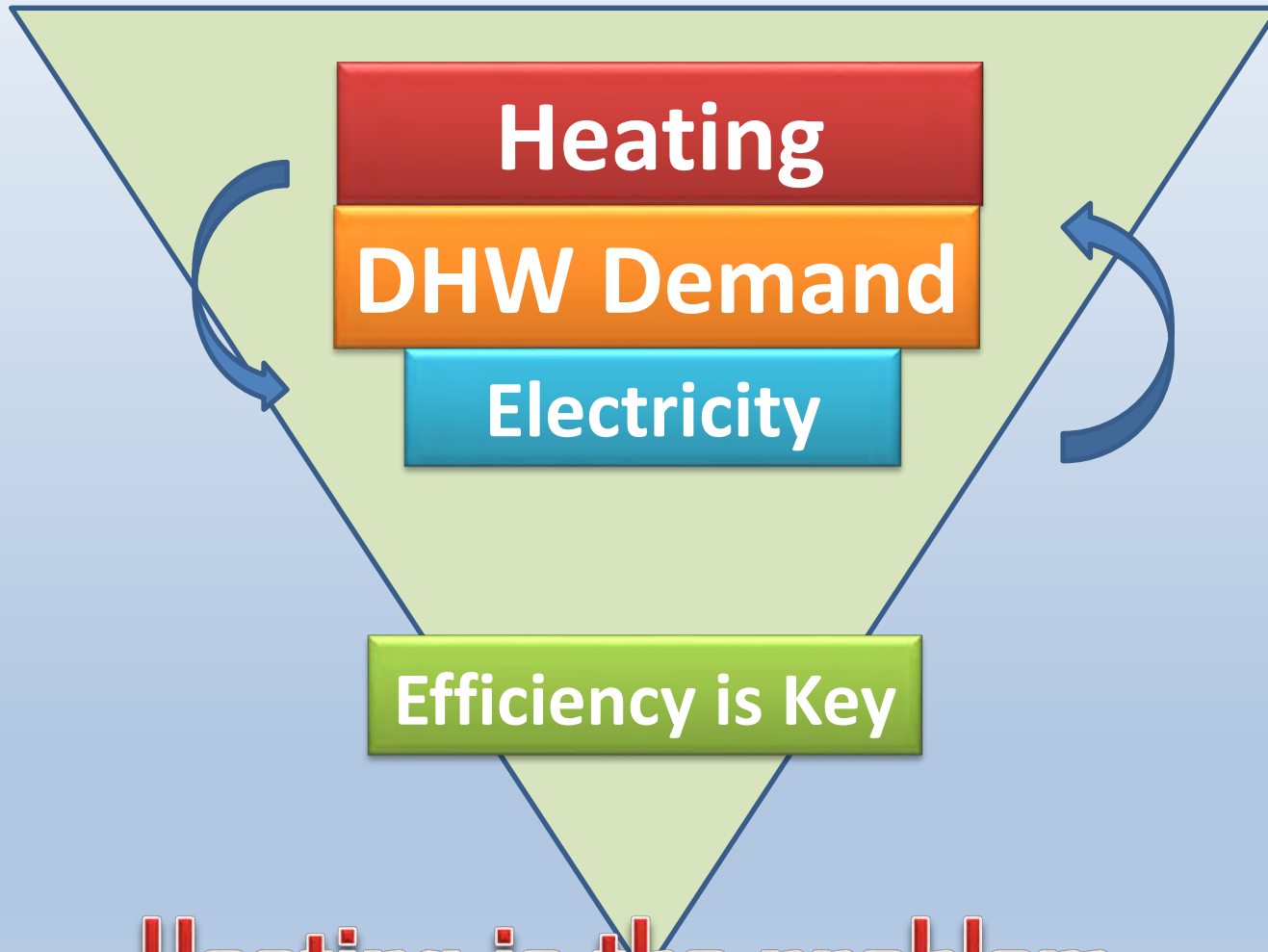
1. Moisture Control

2. Air-Tightness

3. Insulation

Insulation is Key.

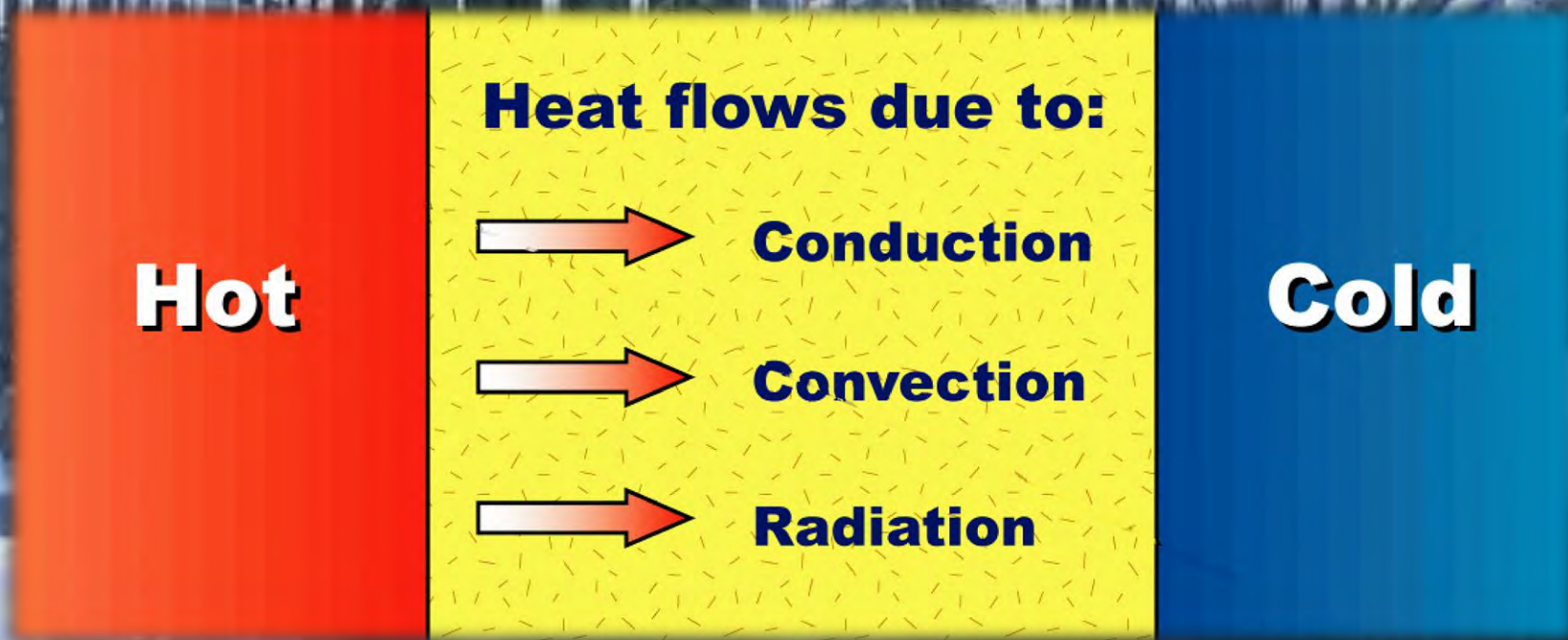
Reducing the loads



It is all about **HEATING**



Building Science



GOOD
DESIGN
IS
A
JOB.
B. B. BOUGH

THE
FIRST
STEP
TOWARDS
A
BETTER
DESIGN

Design Is not a linear **Process**





Good Design is
Essential

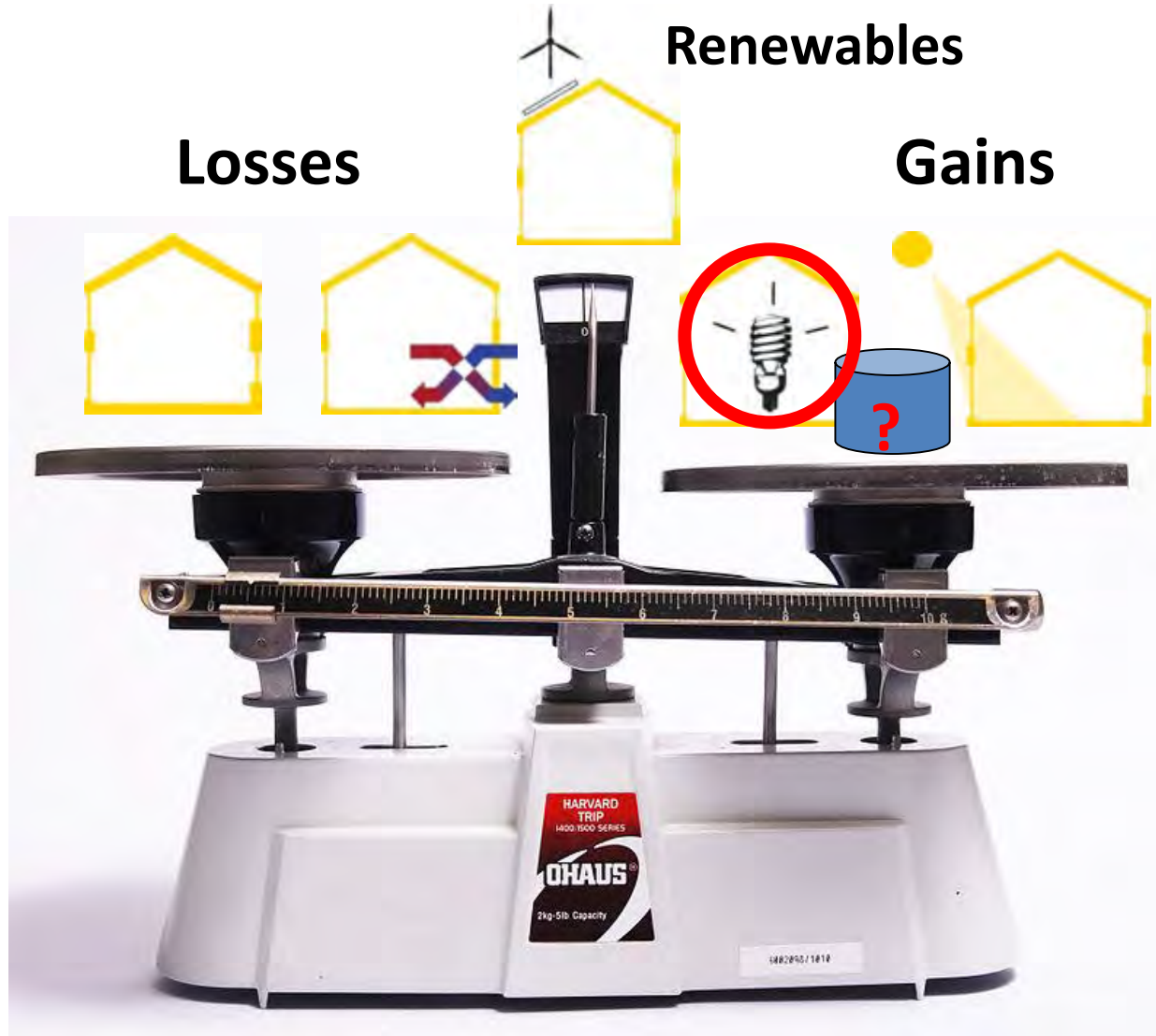


We can build
Good Buildings

A photograph of a rock formation on a beach at sunset. The rock formation is a large, dark silhouette of a rock with a smaller, rounded rock balanced on top of it. The sun is low on the horizon, creating a bright, golden glow that silhouettes the rock formation and the surrounding landscape. The ocean is visible in the background, with waves breaking on the shore. The sky is a mix of orange and yellow, with some clouds. The overall scene is peaceful and serene.

**Underlying Physics of
Energy Balance**

Balance Point



Essential Tools: PHPP

CASE 01 - PH
Paul NOVUS 300
SHX@ 100%

LOCATION: Palmer, AK
Greatland
Windows

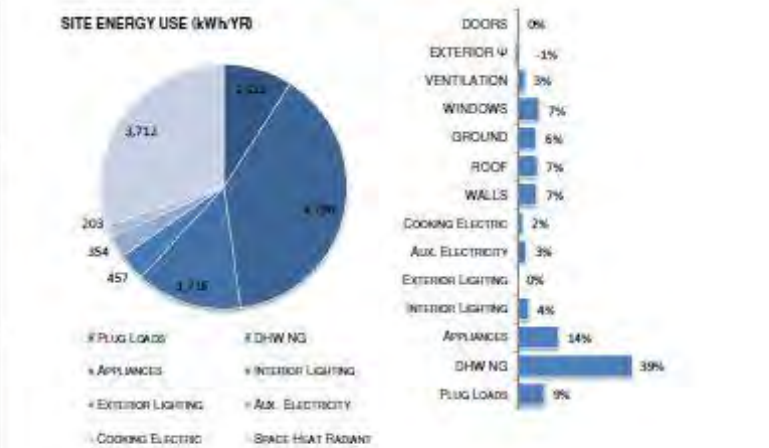
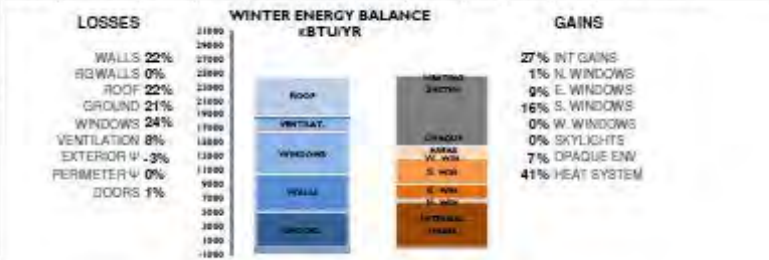
BUILDING: Living Aleutian Home
NET VOLUME: 13457

TFA: 1354



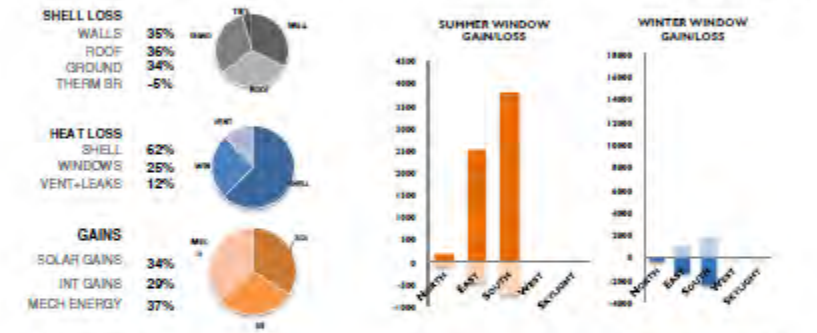
PERFORMANCE

MINIMUM PRIMARY ENERGY	36.7
ANNUAL ANNUAL HEATING	7.40
ANNUAL ANNUAL COOLING	0.0
ANNUAL PEAK HEATING DEMAND	0.00
% MAX HEATING AIR FLOW	72%
ANNUAL PEAK COOLING DEMAND	0
% MAX COOLING VOLUME AIR FLOW	100%
ANNUAL WINDOW ENERGY	-1520
% HEAT OVERHEATING	0%
% 24 HR TEMPERATURE	3.0
% FREE HEAT LOSSES	42%
MINIMUM POWER FOR SITE AREA	12348



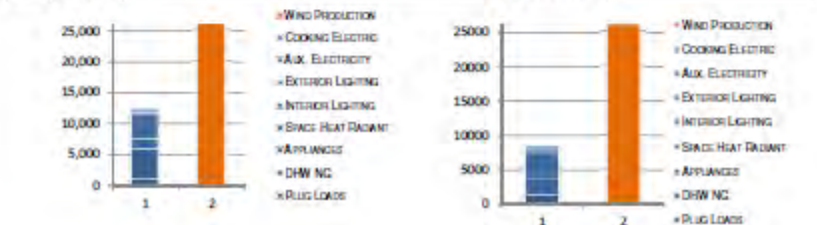
ENVELOPE

WALL U-VALUE	0.10
ROOF U-VALUE	0.10
GROUND U-VALUE	0.10
WINDOW U-VALUE	0.10
SH-100	0.10
SH-200	0.10
SH-300	0.10
SH-400	0.10
SH-500	0.10
SH-600	0.10
SH-700	0.10
SH-800	0.10
SH-900	0.10
SH-1000	0.10
SH-1100	0.10
SH-1200	0.10
SH-1300	0.10
SH-1400	0.10
SH-1500	0.10
SH-1600	0.10
SH-1700	0.10
SH-1800	0.10
SH-1900	0.10
SH-2000	0.10



MECHANICAL

SUMMER TEMP °F	77
WINTER TEMP °F	68
DHW LOAD-140°F	10
BLDG. AMER. REF	15
HRV USED	X
SHR	93%
WATTS/CFM MANUF	0.4678
PN-300	
DHW	0.98
HEAT	0.98
Gain (x)	0.75
Loss (x)	0
SHW	0
% SSF	0%
Wind	26776 kWh
PE Factor	1.00



Essential Tools: WUFI Passive

WUFI® PASSIVE V.2.5.3.0 C:\Users\Prudence Ferreira\Desktop\WUFI 2 Zone Cube ACAT.mwp

File Input Options Database Help

Scope **Passive House verification** English/IP/Outer dimensions

Project

- Case 1: WUFI Cube 2 zone
 - Localization/Climate: LONG BEACH DAUGHTERY FLD CA
 - Building
 - PH case: Residential
 - Zone 1: House
 - visualized components
 - Component 1: Foundation
 - Component 2: Roof
 - Component 3: S Wall 1
 - Component 4: S Wall 2
 - Component 5: W Wall
 - Component 6: N Wall
 - Component 7: E Wall
 - Component 8: Doggie Door
 - Component 9: Windows
 - Component 10: Windows
 - Component 11: Windows
 - Component 12: Windows
 - Component 13: Windows
 - Component 14: Windows
 - Component 15: Windows

General Assembly Surface

Assigned assembly

Name	R [hr ft² °F/Btu]
AHA Palmer Wall	62.421

Select from database Edit

Available assemblies

10 in TJI rock wool OSB 0.5_ interior 2x4 cellulose_gyp 0.5	61.378	New
AHA Palmer Roof	62.421	Delete
AHA Palmer Floor	40.763	Copy

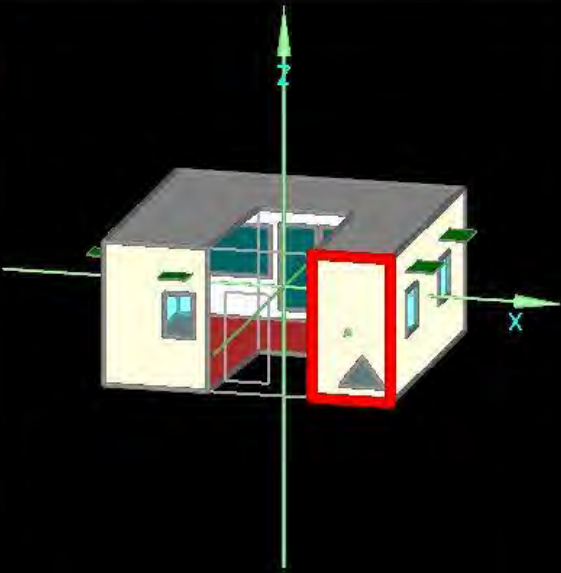
Insert New/Insert: after

Inhomogenous layers

Thermal resistance: 62.421 / 73.216 hr ft² °F/Btu (ENISO 6946 / homogenous layer)

Heat transfer coefficient (U-Value): 0.02 Btu/hr ft² °F

Thickness: 19.795 in



Data state/results Show warnings/comments

Heating demand:	0.7 kBtu/ft²yr	0 1 2 3 4 5 6 7 8 9	✓
Cooling demand:	10.1 kBtu/ft²yr	0 1 2 3 4 5 6 7 8 9	✓
Heating load:	1.4 Btu/hr ft²	0 1 2 3 4 5 6	✓
Cooling load:	1.7 Btu/hr ft²	0 1 2 3 4 5 6	✓
Primary energy:	29.5 kBtu/ft²yr	0 10 20 30 40 50 60 70	✓

Essential Tools

IR Camera

Moisture Meter

Indoor Air Quality Monitor

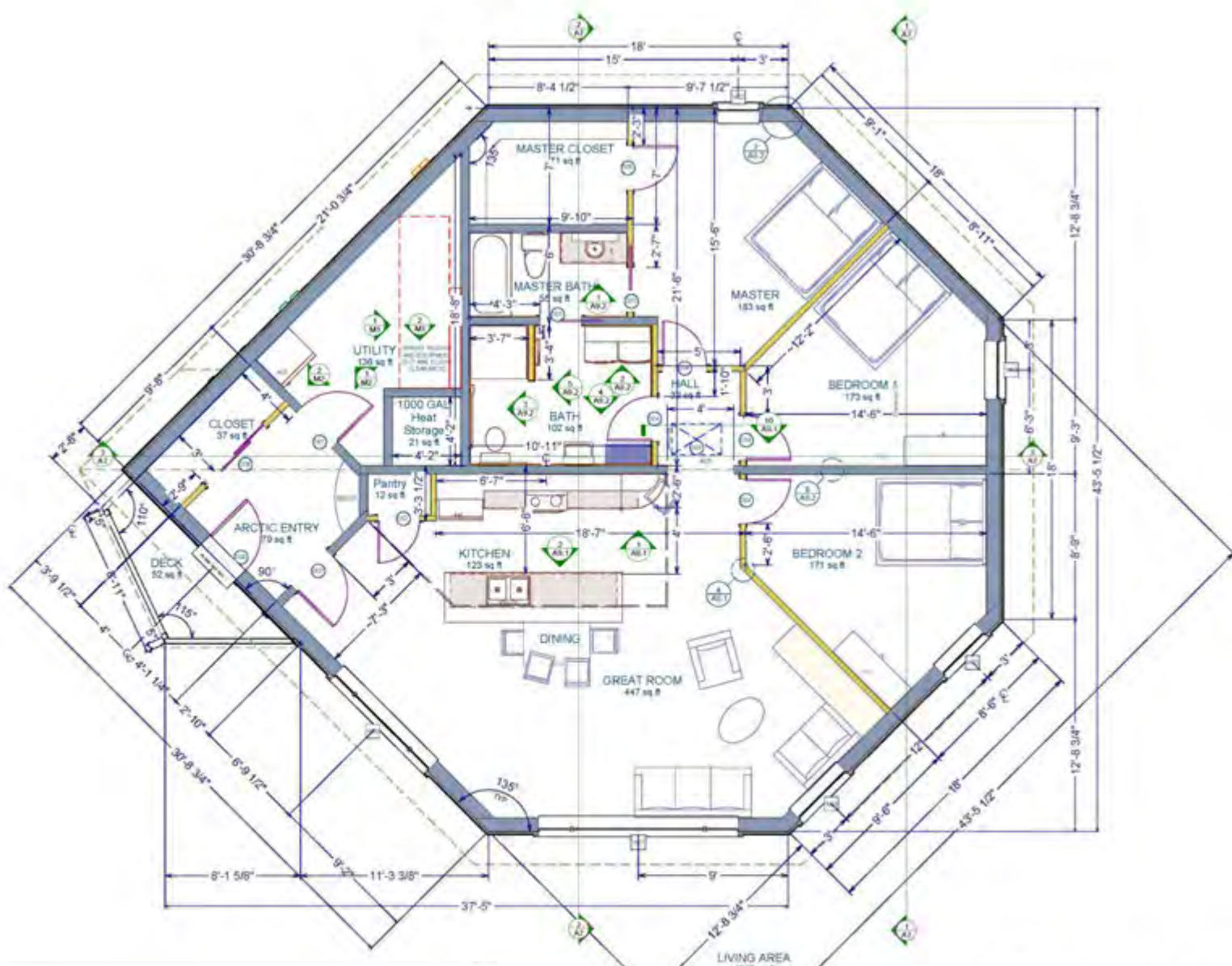
Anemometer



Sand Point – Exterior Rendition







FLOOR PLAN

TOTAL AREA OF PLAN

- Main Floor 1645 SQ.FT.
- PH Treated Floor Area 1453 SQ. FT.
- Total Conditioned Space 1680 SQ. FT.

Living Aleutian Home Design - Sand Point - SPF

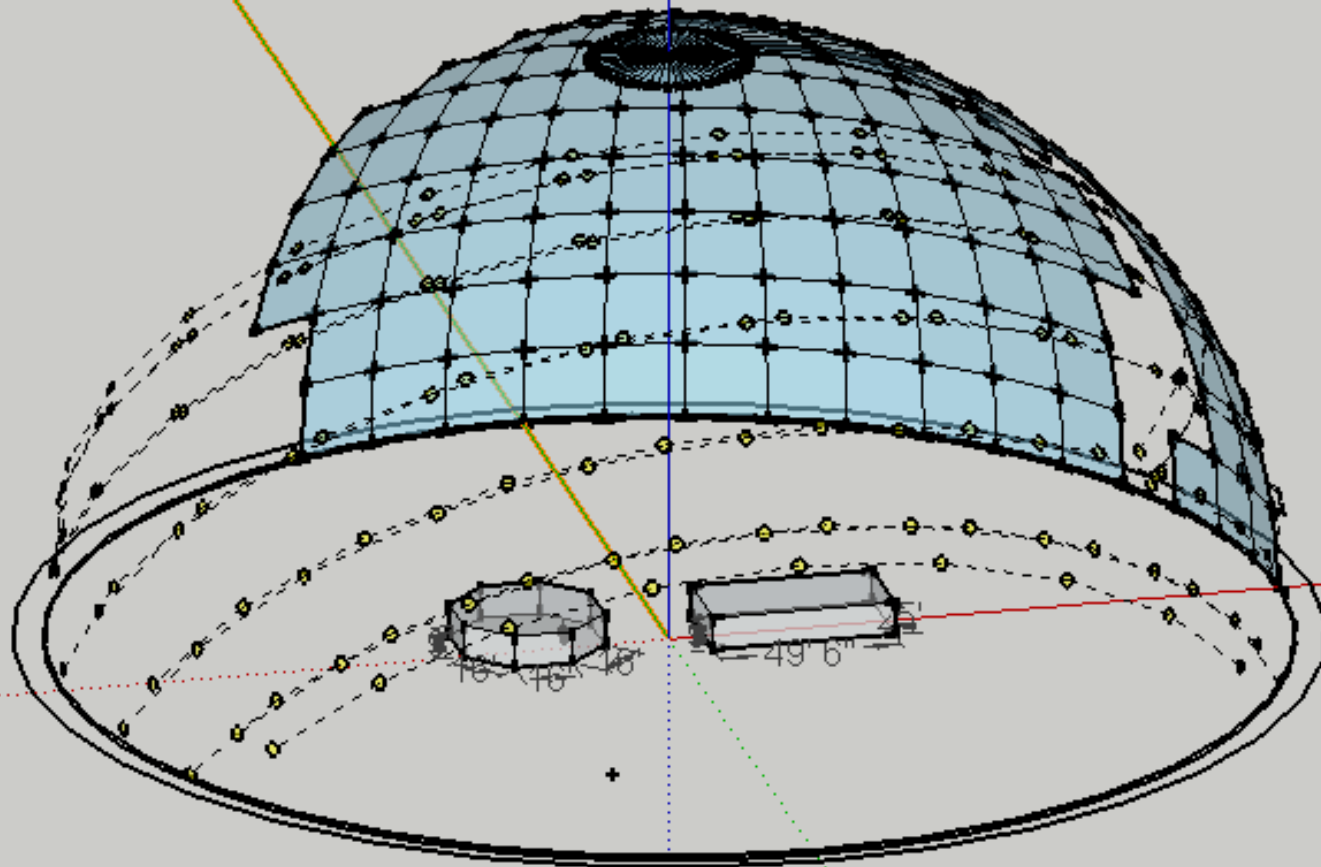
REINA

Design by: Thomas O'Hara

Scale: 1/4" = 1'-0"

Date: 07/14/2013

A1



Octagonal Structure: Approx. 1237 Sq. Ft.

Perimeter Length: 128 Ft.

Exterior Wall Surface Area: 1152 Sq. Ft.

Rectangular Structure: Approx. 1237 Sq. Ft.

Perimeter Length: 149 Ft.

Exterior Wall Surface Area: 1341 Sq. Ft.

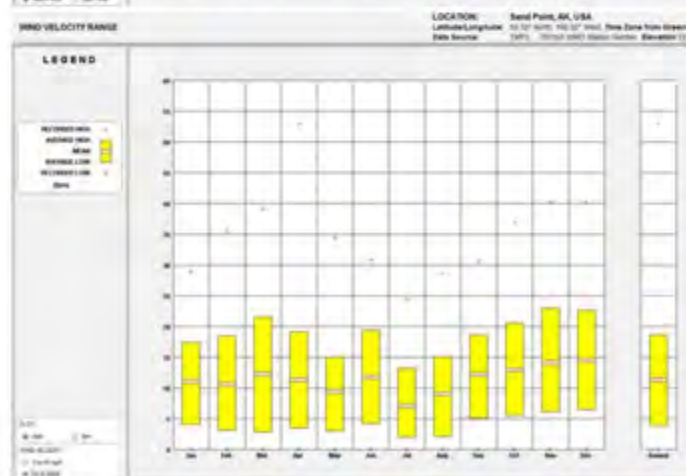
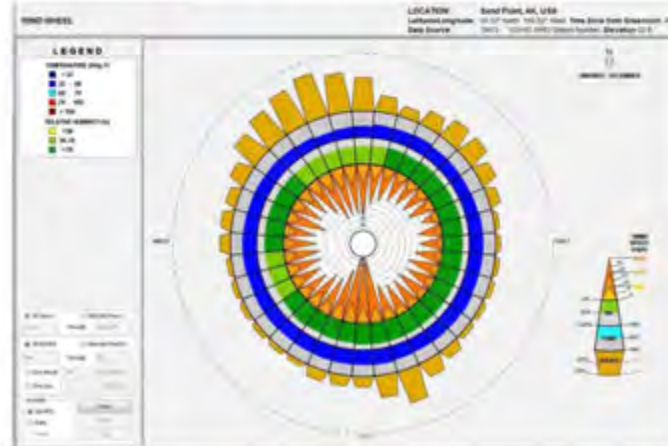
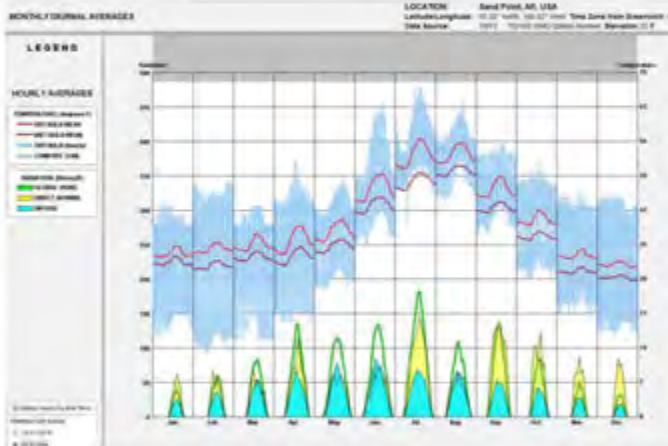
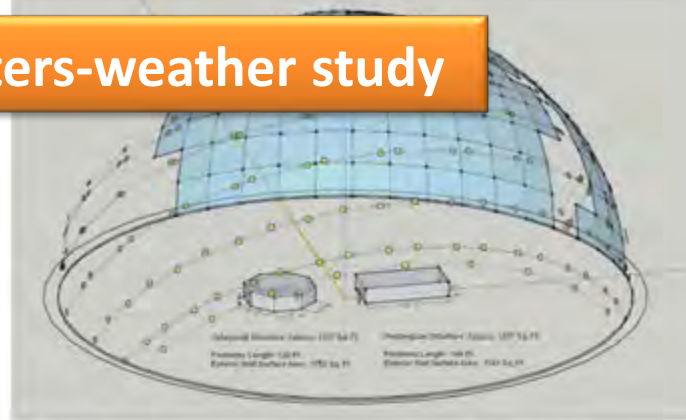
Efficiency by shape

Climate Matters-weather study

WEATHER DATA SUMMARY

LOCATION: Sand Point, AK, USA
Latitude/Longitude: 64.22° North, 156.27° West
Data Source: NOAA

MONTHLY MEANS	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Mean Sea Level Pressure	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0
Maximum Possible Day Heating	10	10	10	10	10	10	10	10	10	10	10	10
Minimum Possible Day Heating	10	10	10	10	10	10	10	10	10	10	10	10
Mean Possible Day Heating	10	10	10	10	10	10	10	10	10	10	10	10
Maximum Possible Day Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Minimum Possible Day Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Mean Possible Day Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Maximum Possible Night Heating	10	10	10	10	10	10	10	10	10	10	10	10
Minimum Possible Night Heating	10	10	10	10	10	10	10	10	10	10	10	10
Mean Possible Night Heating	10	10	10	10	10	10	10	10	10	10	10	10
Maximum Possible Night Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Minimum Possible Night Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Mean Possible Night Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Maximum Possible Monthly Heating	10	10	10	10	10	10	10	10	10	10	10	10
Minimum Possible Monthly Heating	10	10	10	10	10	10	10	10	10	10	10	10
Mean Possible Monthly Heating	10	10	10	10	10	10	10	10	10	10	10	10
Maximum Possible Monthly Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Minimum Possible Monthly Cooling	10	10	10	10	10	10	10	10	10	10	10	10
Mean Possible Monthly Cooling	10	10	10	10	10	10	10	10	10	10	10	10



Living Aleutian Home Design Sand Point - Option A

REINA

Design: Thomas Chase

Scale: 1/4" = 1'-0"

Date: 08/13/12

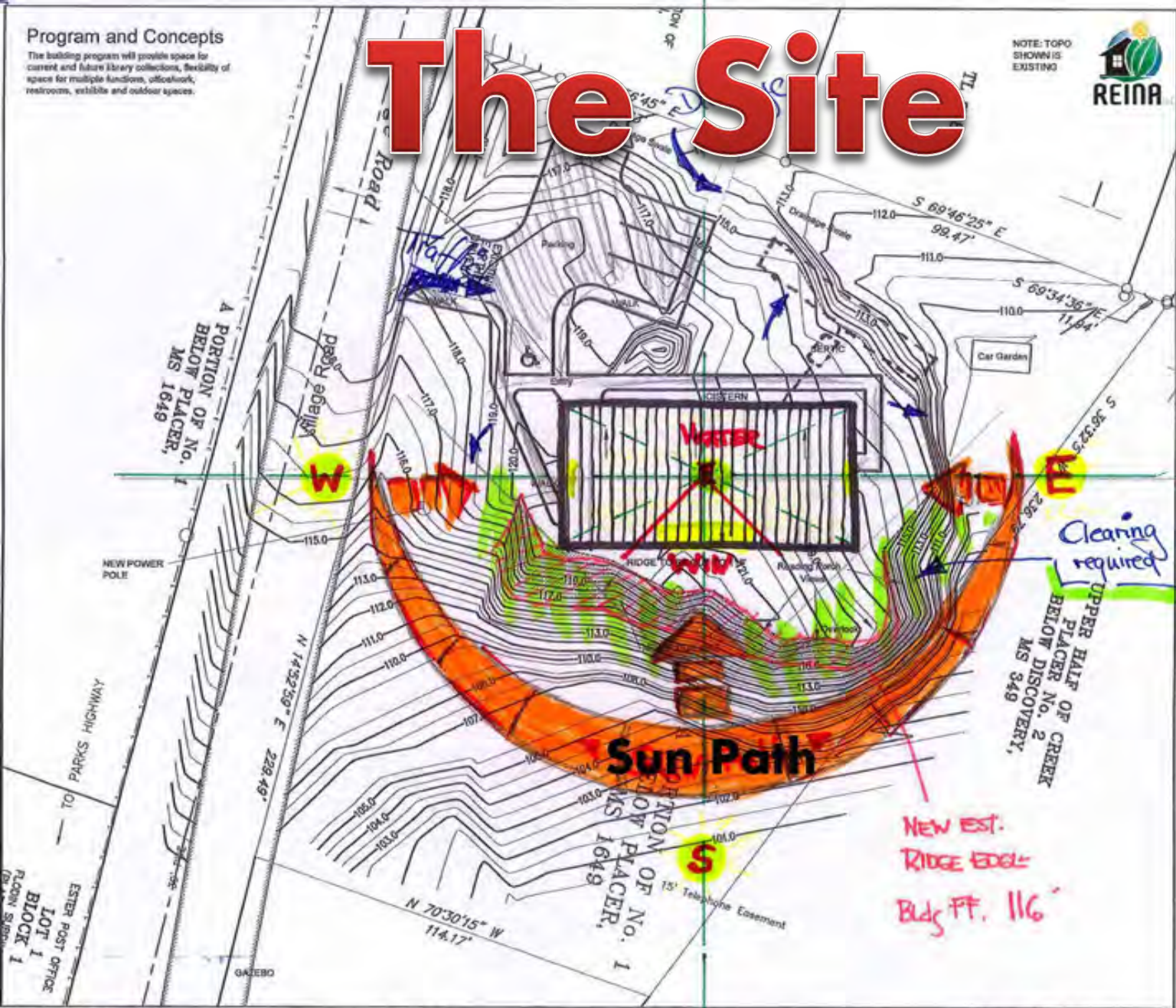
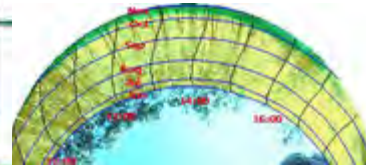
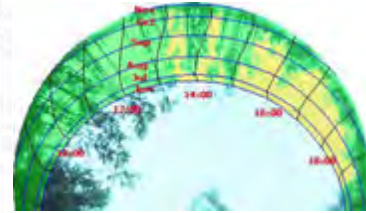
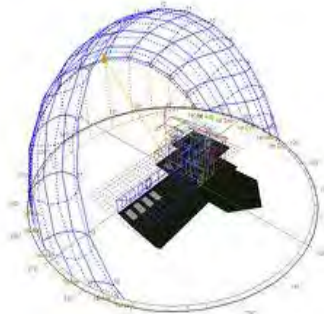
A7

Program and Concepts

The building program will provide space for current and future library collections, flexibility of space for multiple functions, outlook, restrooms, exhibit and outdoor spaces.

The Site

NOTE: TOPO SHOWN IS EXISTING



UPPER HALF OF CREEK
PLACER No. 2
DISCOVERY,
MS 349

NEW EST.
RIDGE EDGE
Bldg FT. 116'

A PORTION OF NO.
BELOW PLACER,
MS 1649

N 14°32'59" E 228.49'

N 70°30'15" W 114.17'

A PORTION OF NO. 1
BELOW PLACER,
MS 1649

NEW POWER POLE

TO PARKS HIGHWAY

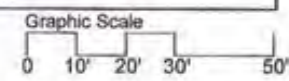
ESTER POST OFFICE
LOT 1
BLOCK 1
FLOOR SLIP

GAZEBO



SITE LOCATION
ESTER, ALASKA

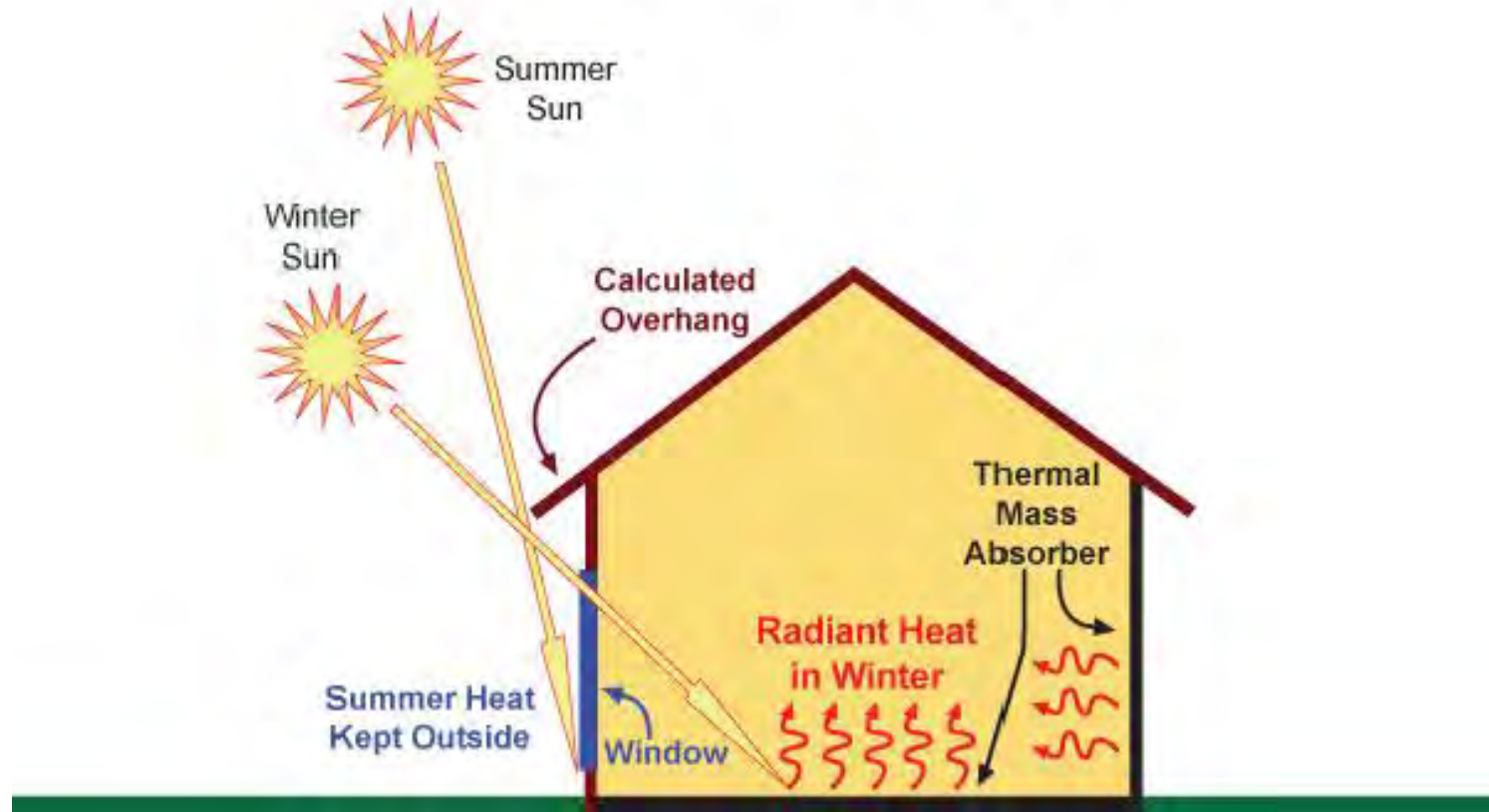
JTEL - Solar Access



Orientation



Passive Solar Design



No Moving Parts – No Maintenance – Free Fuel

Sensitivity Analysis: Annual Heating Demand

Orientation

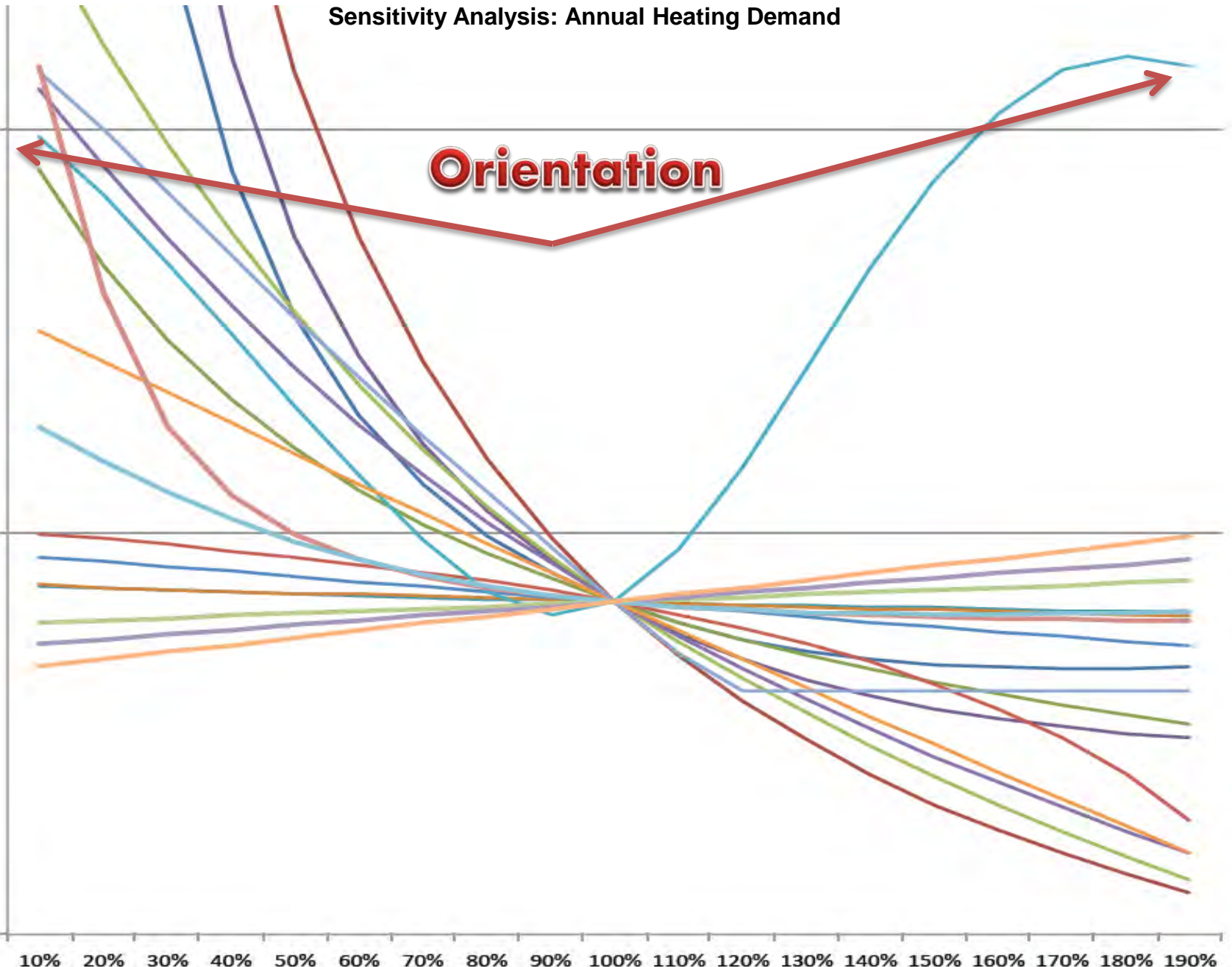
18.50

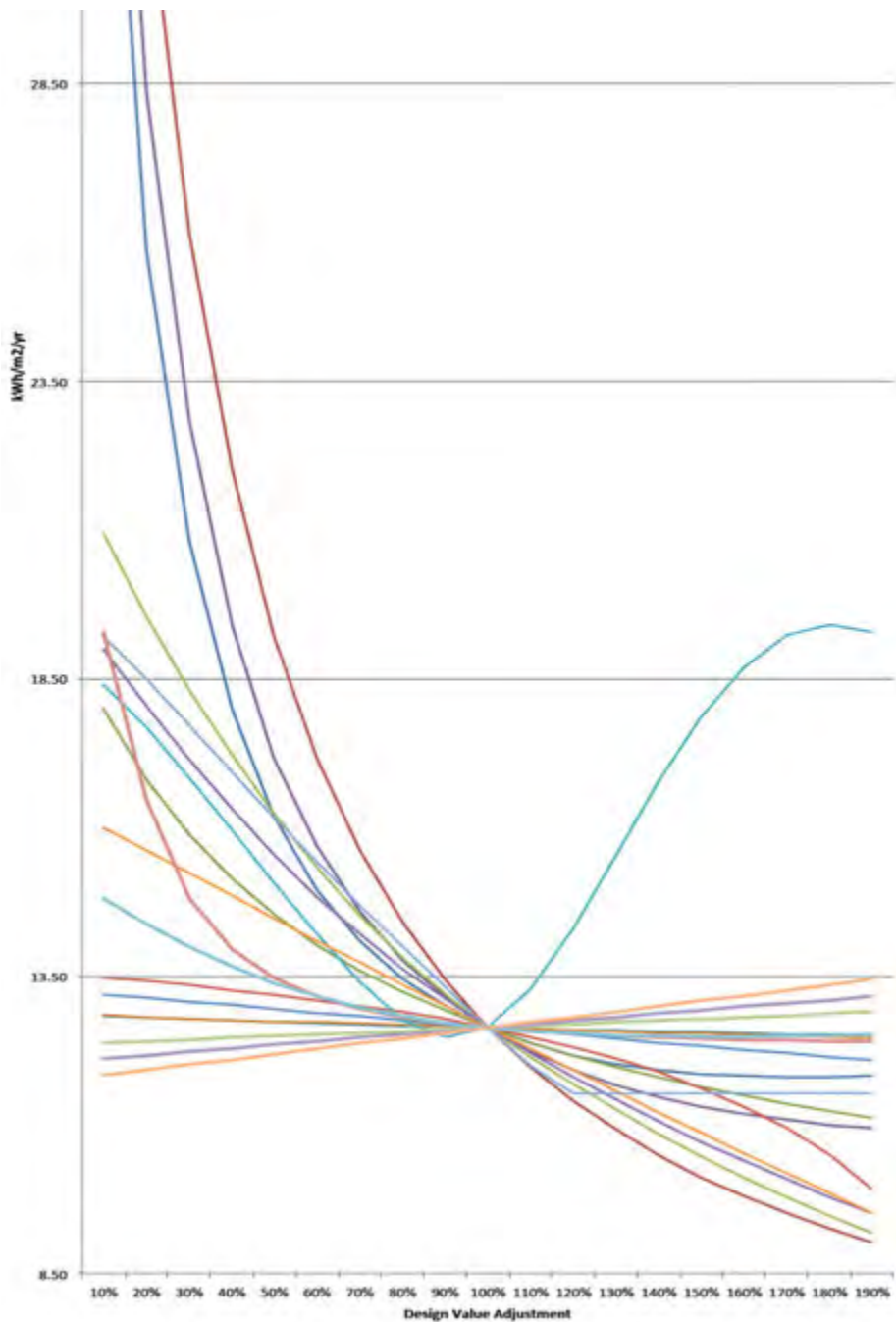
13.50

8.50

10% 20% 30% 40% 50% 60% 70% 80% 90% 100% 110% 120% 130% 140% 150% 160% 170% 180% 190%

Design Value Adjustment





- Roof Cavity Insulation
- Wall Cavity Insulation
- Thermal Shutters
- Slab Insulation
- Frost Skirt Thickness
- Frost Skirt Width
- Exterior Doors U-Value
- Window U Value
- Window SHGC
- Window SHGC (South Only)
- Orientation
- Air Tightness
- Heat Recovery
- Thermal Mass
- North Windows
- East Windows
- South Windows
- West Windows

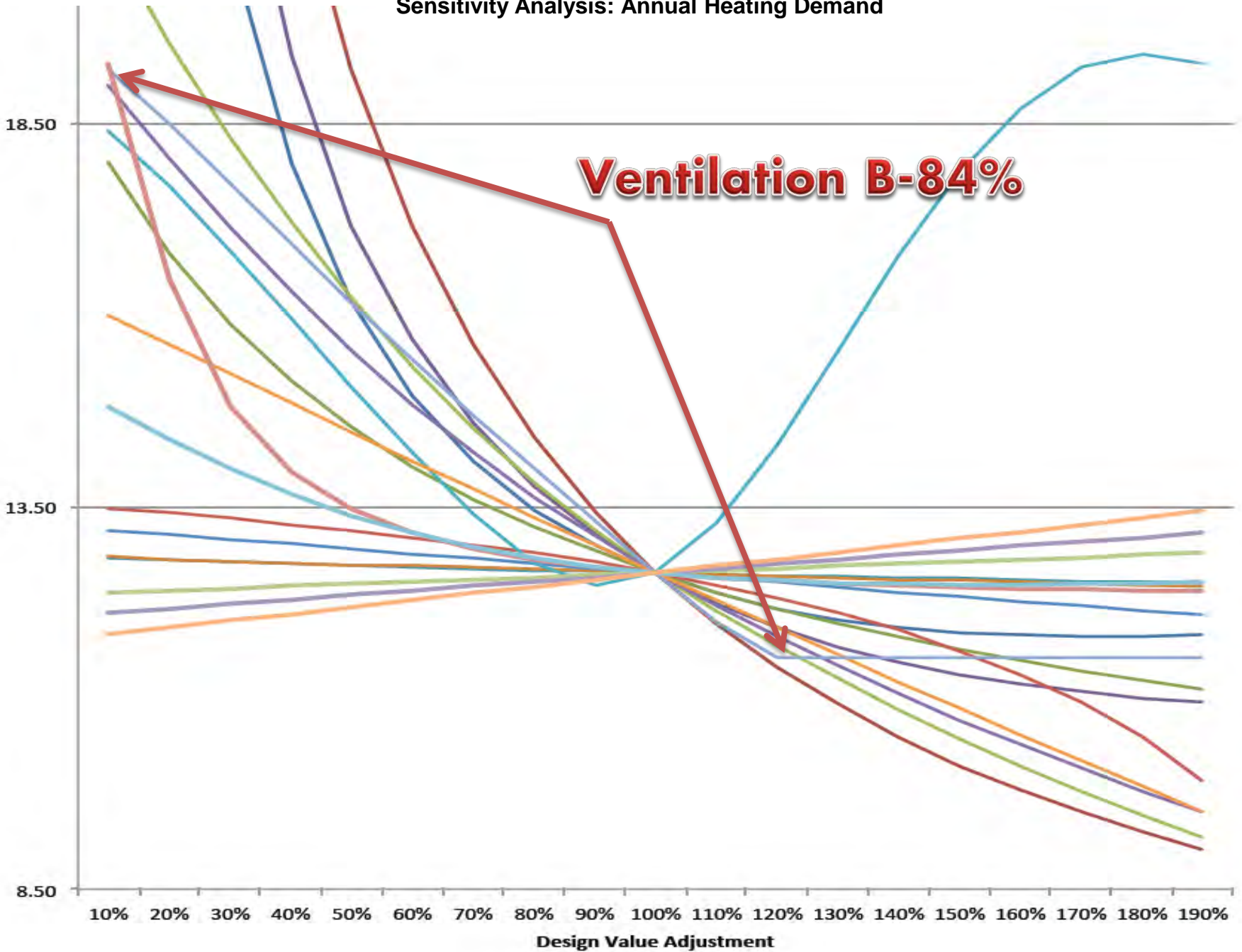
Orientation

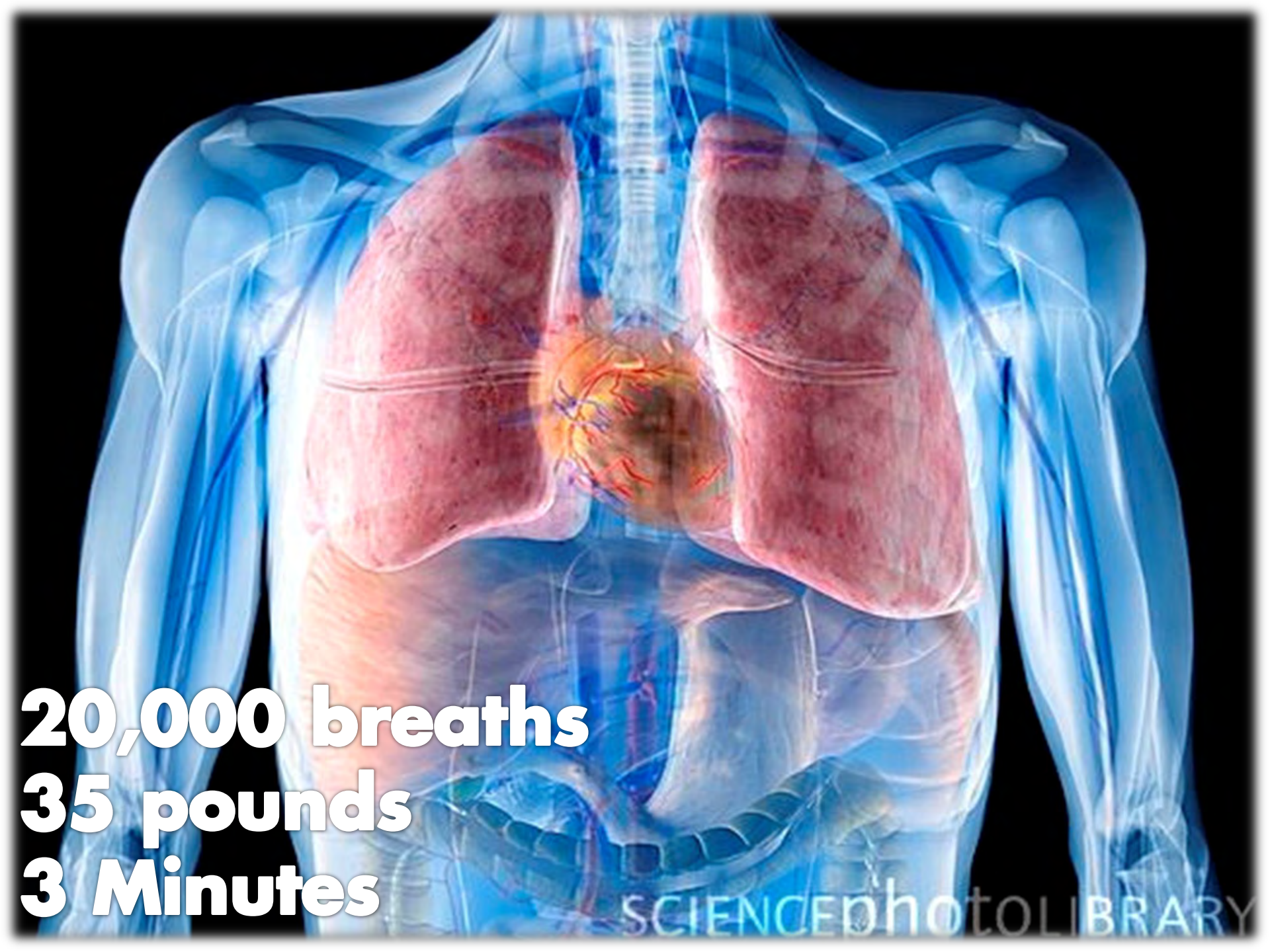
+ 41-48%

"Ventilation"



Sensitivity Analysis: Annual Heating Demand





20,000 breaths
35 pounds
3 Minutes

SCIENCEPHOTOLIBRARY

Zehnder ComfoAir 350 @84%

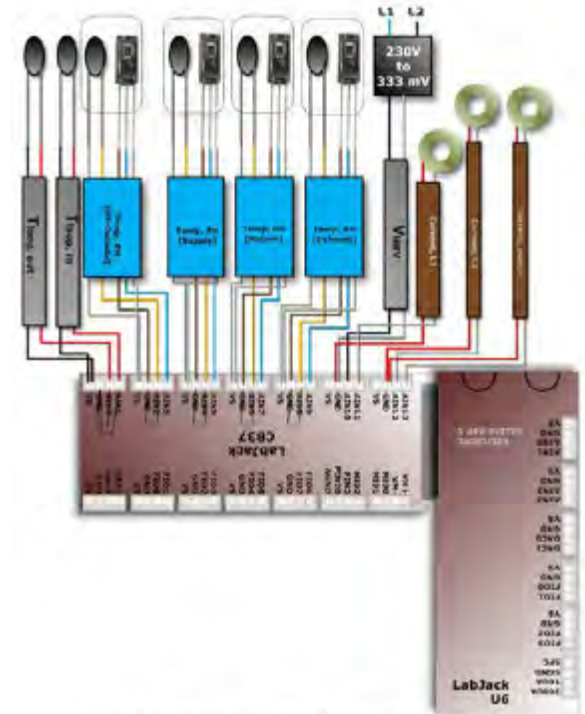
+ ComfoFond

400 FT Ground loop

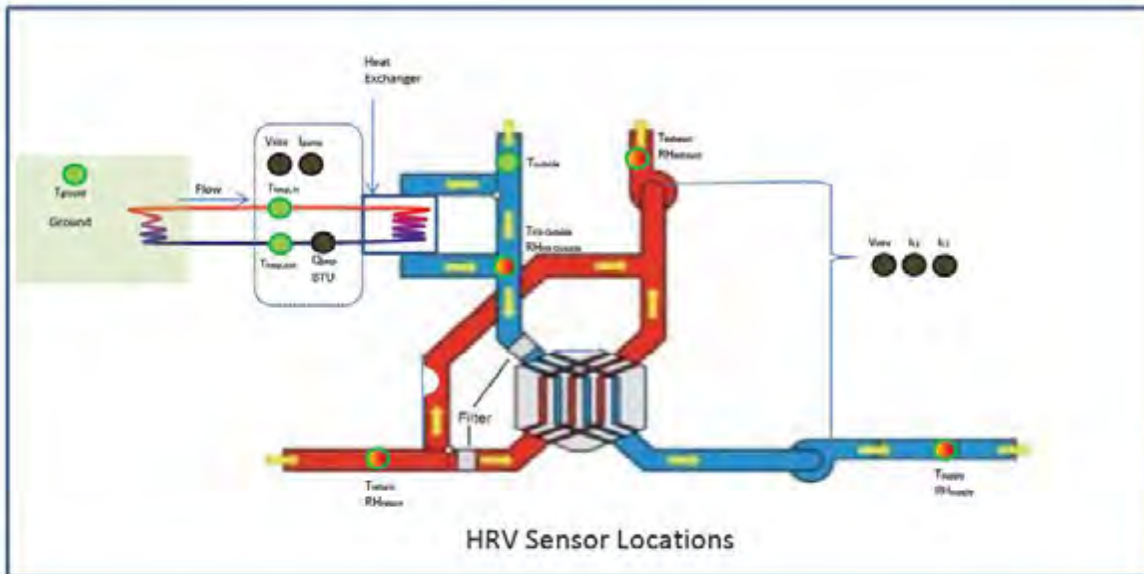
Heat exchanger @ 12 foot depth



HRV maintained 2-3°F differential Supply/Return @ -49°F



LabJack Wiring Configuration Diagram
BCG 9-21-11



Highly efficient HRV



High efficient Heat Recovery is Expensive

Ventilation comparison Zehnder NOVUS 300 to Exhaust only

Method	Primary Energy	Peak Heat Load	Annual Heating	Annual Heating	Annual Heating	Heating costs	Heating costs
	KBTU/SF/YR	BTU/HR	KBTU/SF/YR	KBTU/YR	Fuel Oil 85%	No. 2 oil	Total
HRV Zehnder NOVUS 300	34.9	4103	8.45	12988	124	\$ 5.10	\$ 630.83
Exhaust Only	51.1	7264	19.07	29311	279	\$ 5.10	\$ 1,423.66
Difference	16.2	3161	10.62	16323	155		\$ 792.83
	32%	44%	56%	56%	56%		56%

Cost Comparison and Payback period

Method	Material Costs	Labor Costs	TOTAL	Heating costs	Years to Pay at	Life Cycle	Life Cycle
					today's fuel costs	Net present Value	Net present Value
HRV Zehnder NOVUS 300	\$ 8,447.00	\$ 2,080.00	\$ 10,527.00	\$ 630.83	Simple Payback	Fixed utilities	w/utilities increase
Exhaust Only	\$ 760.00	\$ 325.00	\$ 1,085.00	\$ 1,423.66			
Difference	\$ (7,687.00)	\$ (1,755.00)	\$ (9,442.00)	\$ 792.83	12	\$ 2,832.85	\$ 6,014.37

Ventilation comparison VENMAR to Exhaust only

Method	Primary Energy	Peak Heat Load	Annual Heating	Annual Heating	Annual Heating	Heating costs	Heating costs
	KBTU/SF/YR	BTU/HR	KBTU/SF/YR	KBTU/YR	Fuel Oil 85%	No. 2 oil	Total
HRV Venmar Eko 1.5	38.6	5005	11.15	17138	163	\$ 5.10	\$ 832.40
Exhaust Only	51.1	7264	19.07	29311	279	\$ 5.10	\$ 1,423.66
Difference	12.5	2259	7.92	12173	116		\$ 591.26
	24%	31%	42%	42%	42%		42%

Cost Comparison and Payback period

Method	Material Costs	Labor Costs	TOTAL	Heating costs	Years to Pay at	Life Cycle	Life Cycle
					today's fuel costs	Net present Value	Net present Value
HRV Venmar Eko 1.5	\$ 3,000.00	\$ 2,080.00	\$ 5,080.00	\$ 832.40	Simple Payback	Fixed utilities	w/utilities increase
Exhaust Only	\$ 760.00	\$ 325.00	\$ 1,085.00	\$ 1,423.66			
Difference	\$ (2,240.00)	\$ (1,755.00)	\$ (3,995.00)	\$ 591.26	7	\$ 5,153.41	\$ 7,539.54

Ground Loop Heat Exchanger

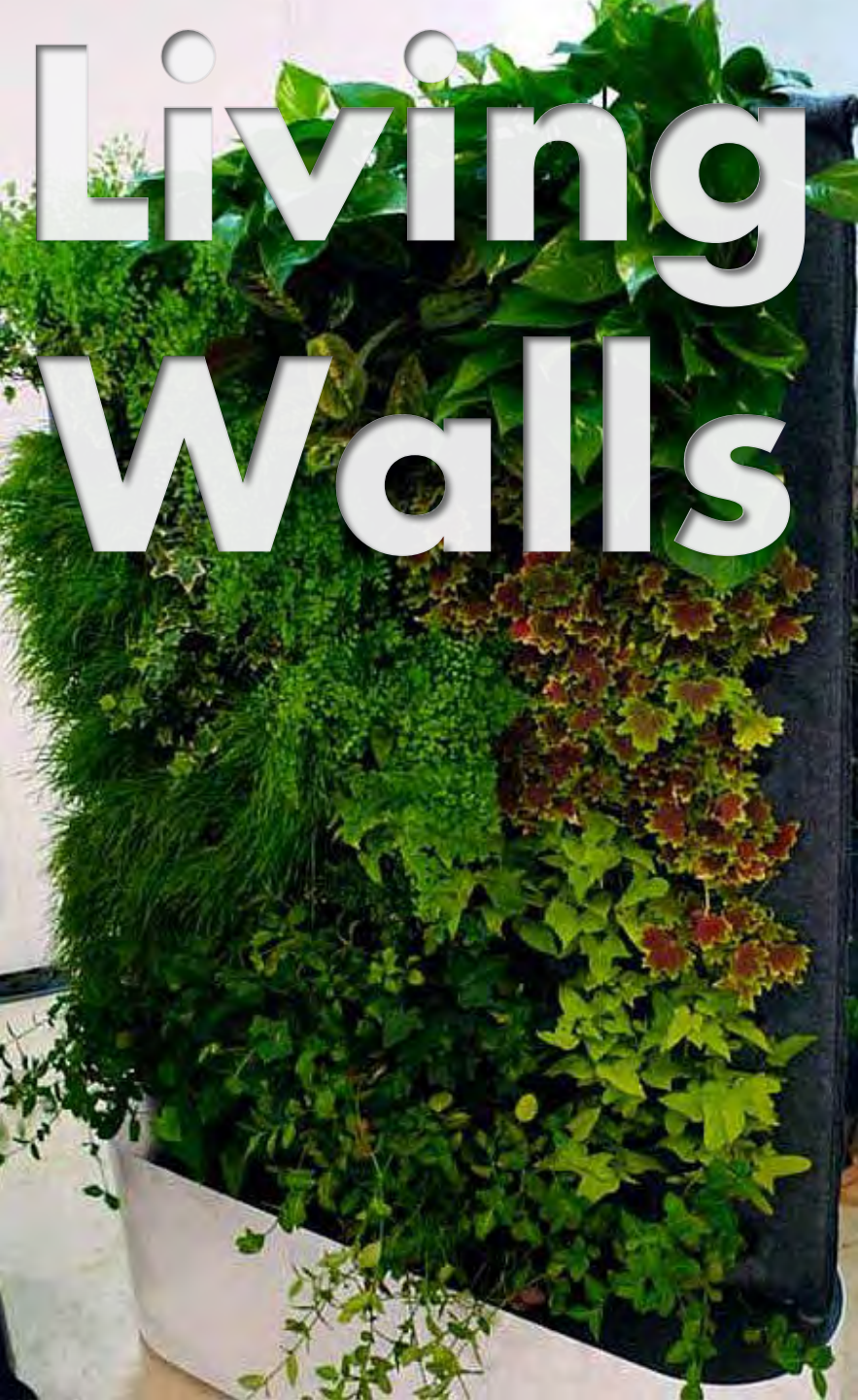


Ground Loop Heat Exchanger





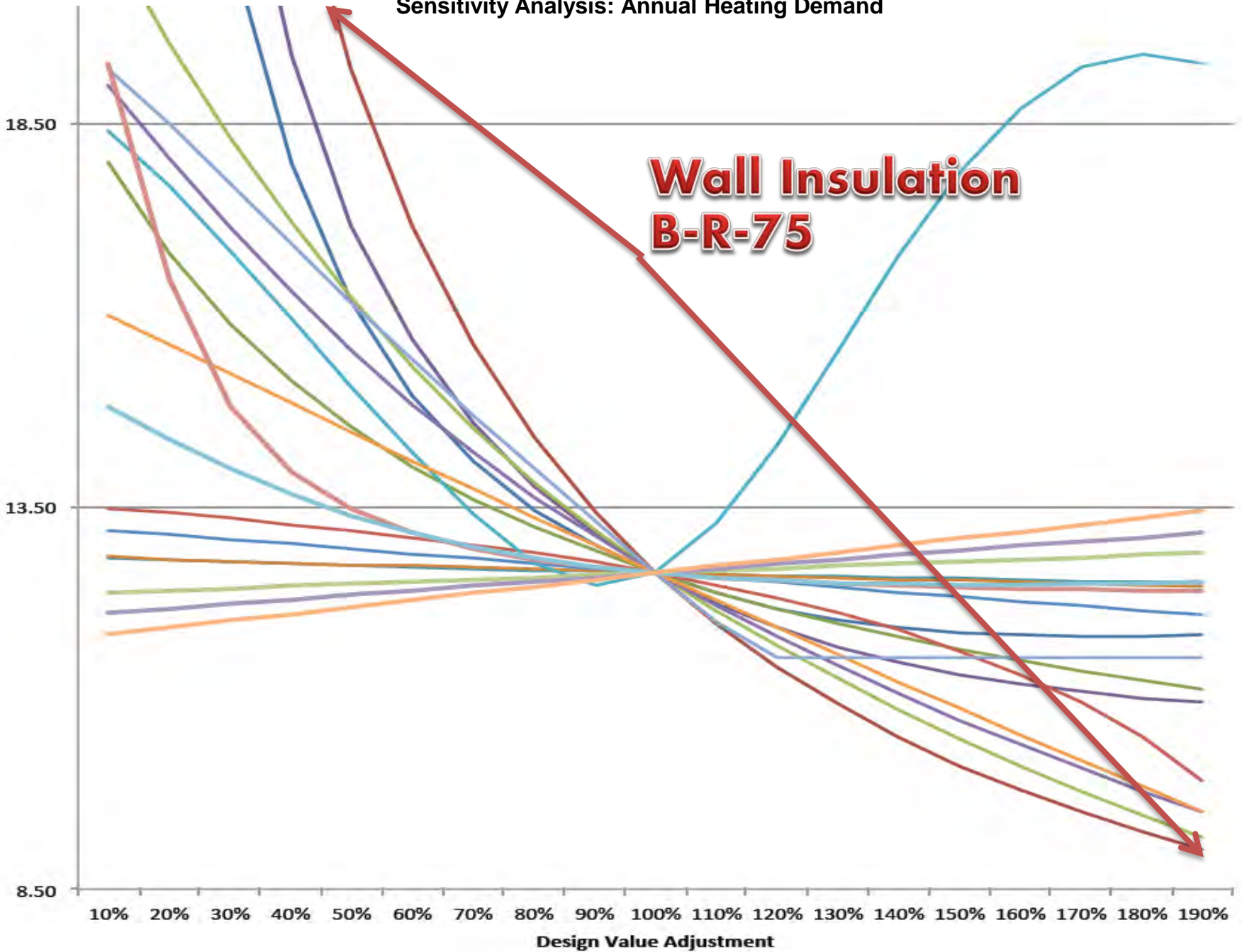
Living Walls



“Wall Insulation”



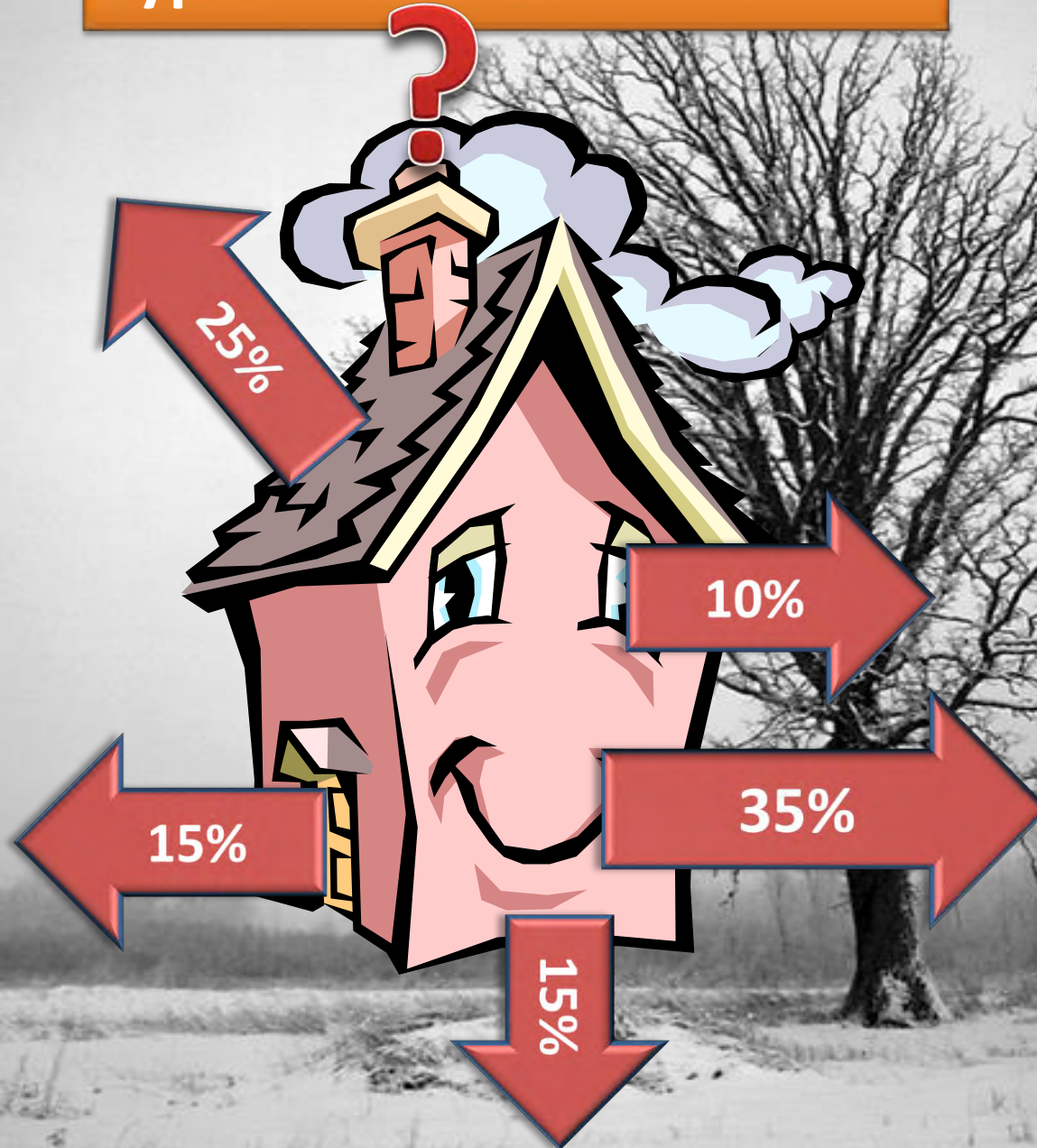
Sensitivity Analysis: Annual Heating Demand



Searching for
The Perfect wall



Typical heat loss of a Home



The Problem



Building Moisture and Mold Issues are a Big Deal

1 • Condensation/Absorption

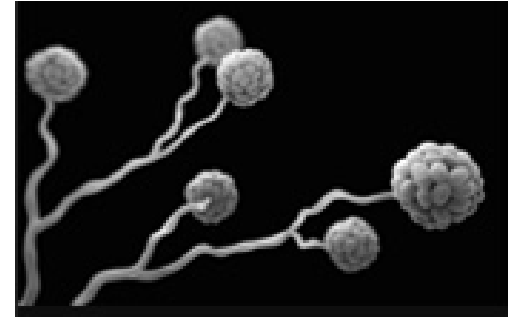
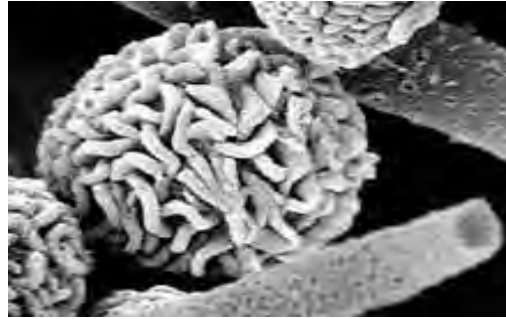
2 • Moisture Accumulation

3 • Toxic Mold + Fungus

4 • Allergy + Immune Issues

5 • Materials Deterioration

6 • Building Failure



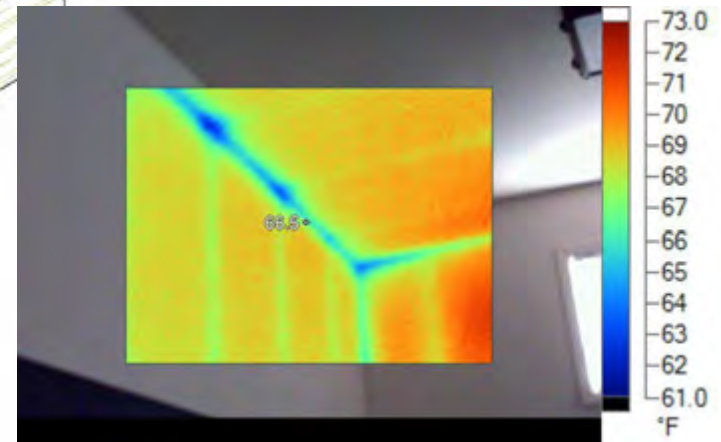
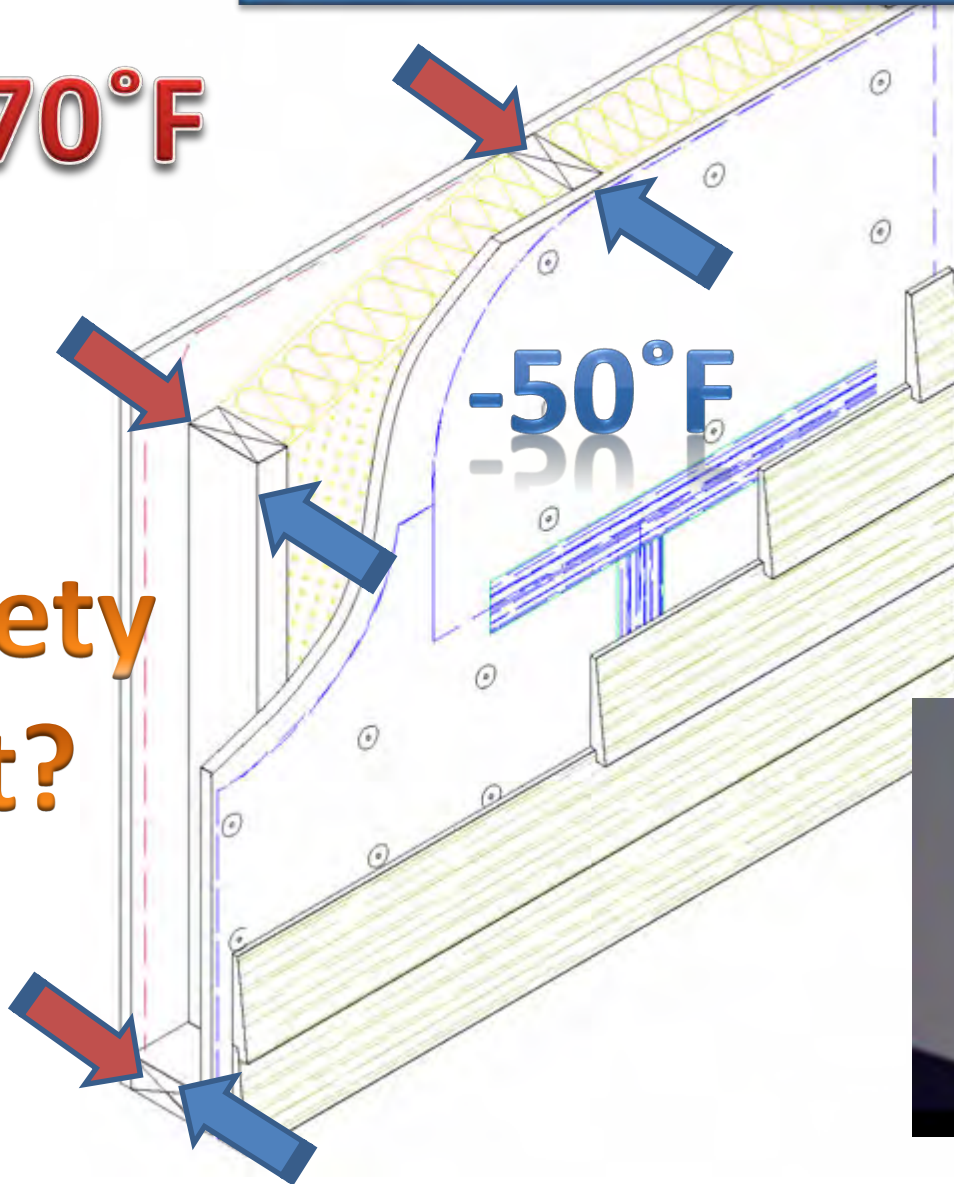
Conventional 2x6 wall w/battling insulation.

- TYPICAL WALL
- WOOD SIDING
- WOOD FURRING
- TYVEK a HOMEWRAP
- 7/16" PLYWOOD SHEATHING
- 2"x6" WOOD STUDS
- w/ R21 BATT INSULATION
- 6 mil Vapor Barrier
- 1/2" GYPSUM BOARD

70°F

-50°F

Safety Net?



2x4 Test Wall 2 years, no VB on interior

R-11 batt, 2" EPS



R-11 batt, 4" EPS



COLD CLIMATE HOUSING RESEARCH CENTER

CCHRC

Air Transport of Water Vapor

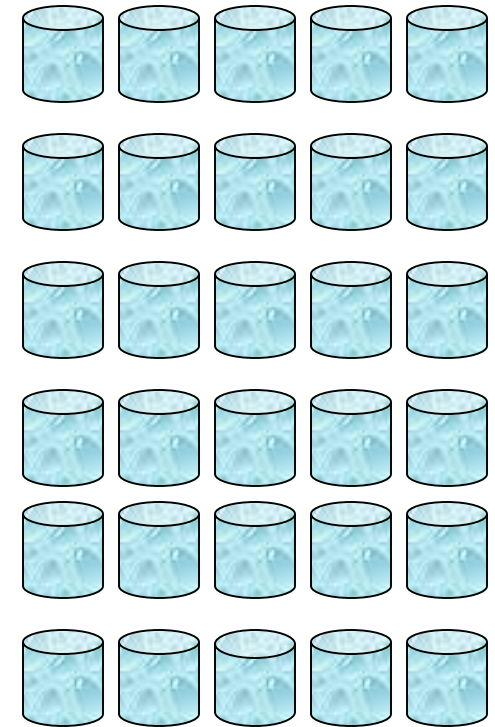
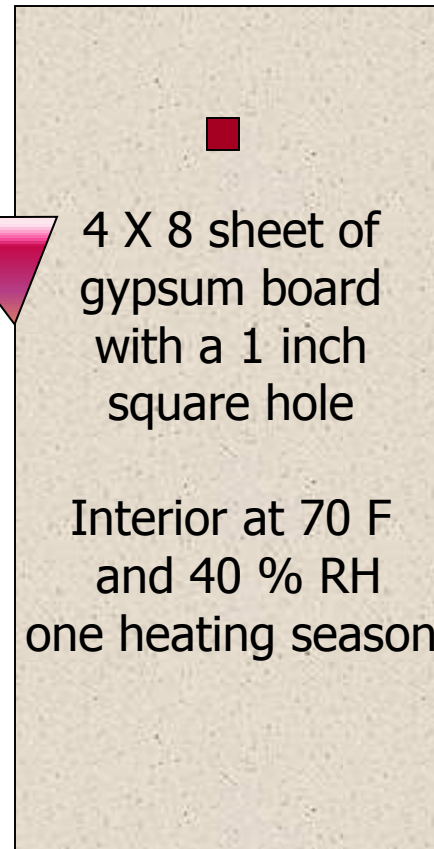
AIR LEAKAGE

Air leakage

- Moisture flow
- 4 x 8 Drywall
- 70 F
- 40 % RH
- 1 square inch hole

Flow quantity

- 30 Quarts of water



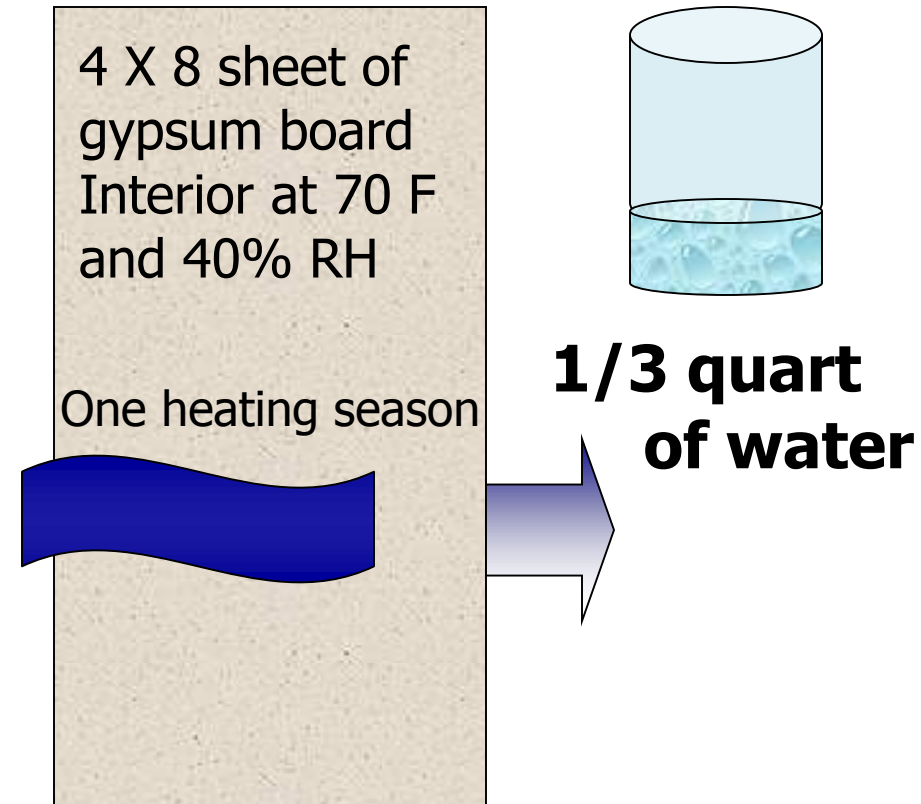
Diffusion Transport of Moisture

- **Diffusion**

- Migration of moisture by means of vapor pressure differential.

- Occurs in either direction based on climate conditions and interior levels of humidity.

- 1/3 quart of water!!



Durability:
Temperature
Relative
Humidity
Time

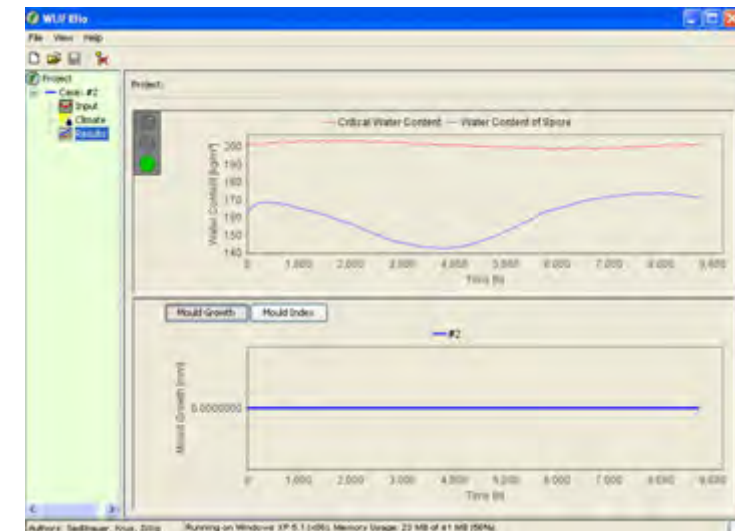
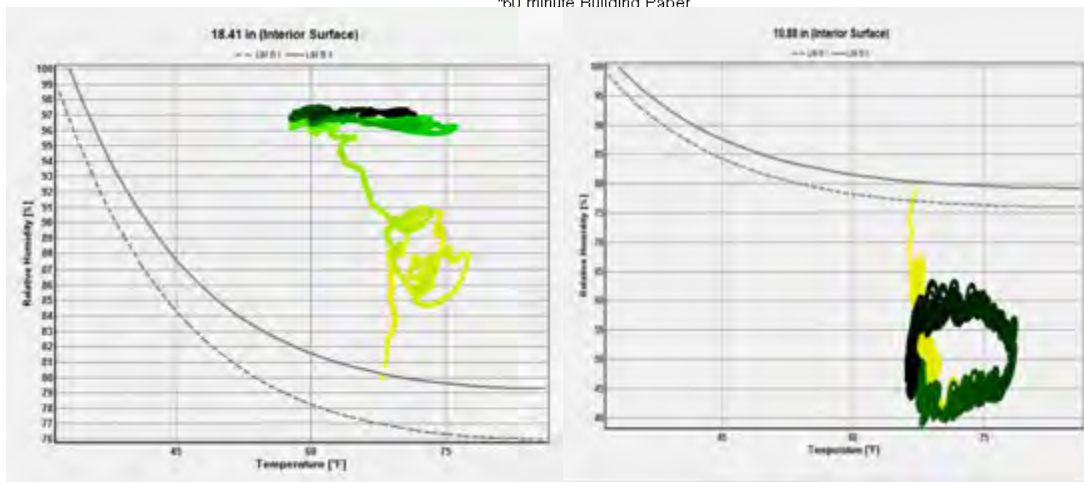
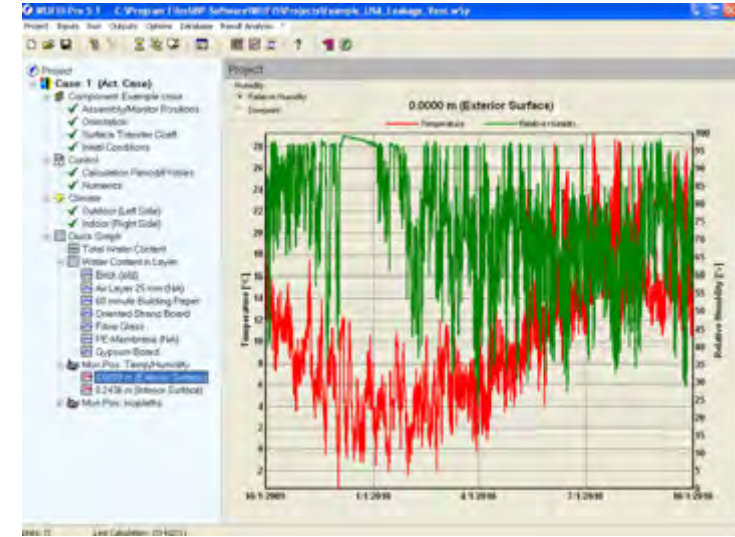
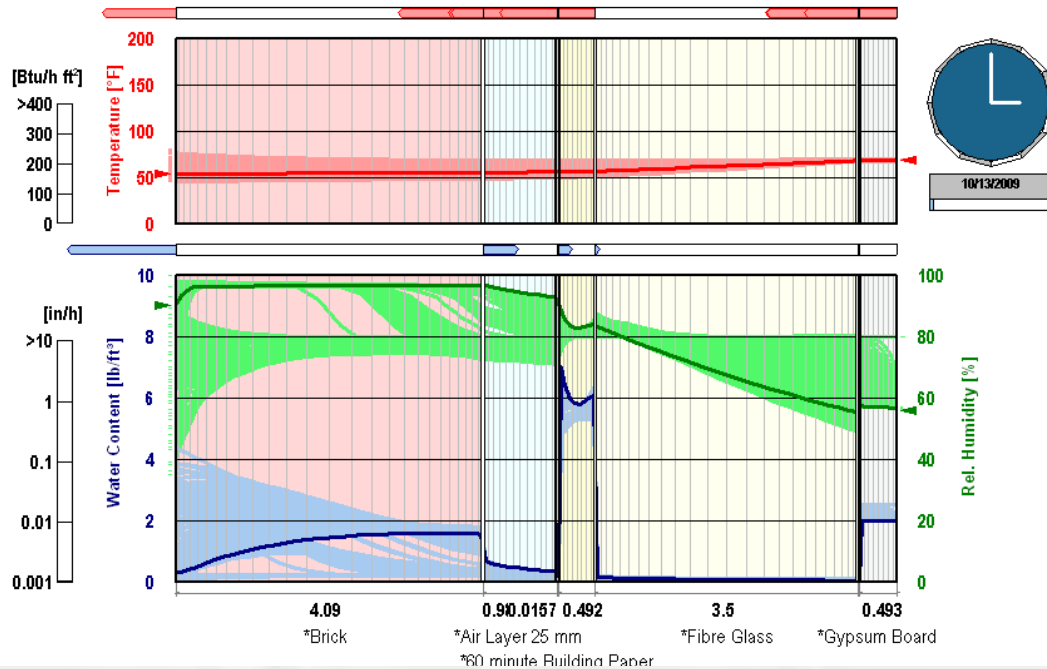


WUFI Hygrothermal Physics “Mold Prevention” Modeling

WUFI® Animation1D

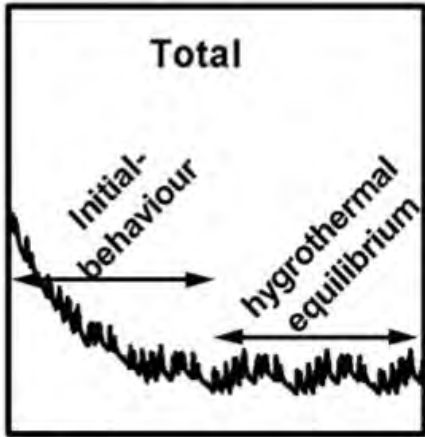
Location: Seattle; cold year;

WUFI®



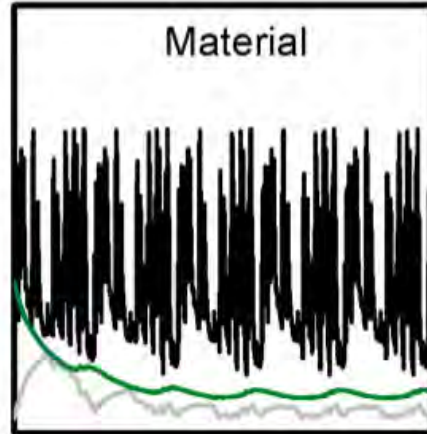
Reliable Results with Field and Lab Validation

Total Water Content



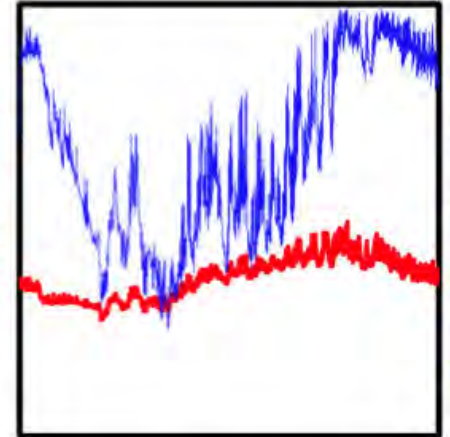
Time

Water Content (Material)



Time

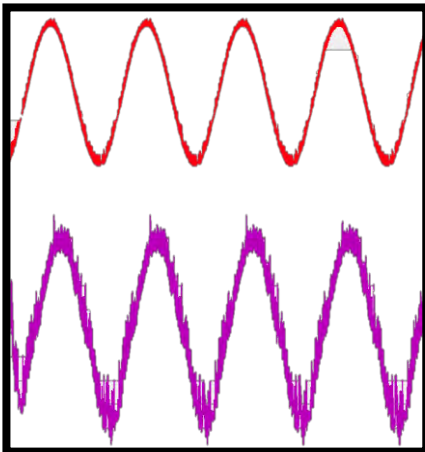
Temperature



Relative Humidity

Time

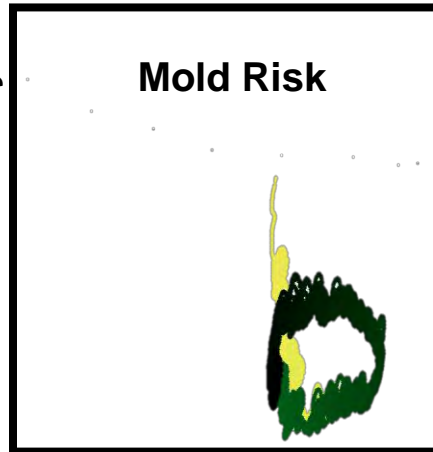
Temperature



Dewpoint

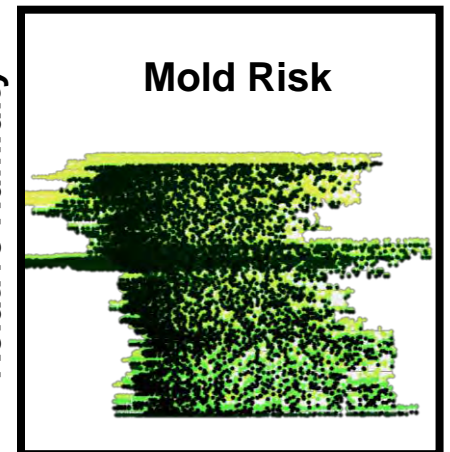
Time

Relative Humidity



Temperature

Relative Humidity



Temperature

WUFI Plus Energy AND Hygrothermal Modeling

WUFI® PASSIVE V.2.5.3.0 C:\Users\Prudence Ferreira\Desktop\WUFI 2 Zone Cube ACAT.mwp

File Input Options Database Help

Scope **WUFIplus** English/IP/Outer dimensions

Project

- Files / Measured data
- Case 1: WUFI Cube 2 zone**
 - Localization/Climate: Anchorage (ASHRAE Year 1)
 - Building
 - Simulated zones
 - Zone 1: House
 - visualized components
 - Component 1: Foundation
 - Component 2: Roof
 - Component 3: S Wall 1
 - Component 4: S Wall 2
 - Component 5: W Wall
 - Component 6: N Wall
 - Component 7: E Wall
 - Component 8: Doggie Door
 - Component 9: Windows
 - Component 10: Windows
 - Component 11: Windows
 - Component 12: Windows
 - Component 13: Windows
 - Component 14: Windows

General Assembly Surface Initial conditions Numerics Report: Data & results

Retain calculation results (graphics, film) *Note: Retaining results claims lot of memory*

Report: Data, results Graphs Film Export

Pages: [Icons]

View Normal [Icons]

Boundary cond. (temperature, rel. humidity)

1: South (A182°, 51.73 ft²): Boundary cond. (rain, solar rad)

1: South (A182°, 51.73 ft²): Mean layer temperature

1: South (A182°, 51.73 ft²): Mean layer rel. humidity

1: South (A182°, 51.73 ft²): Mean layer water content

1: South (A182°, 51.73 ft²): Total water content

1: South (A182°, 51.73 ft²): Heat/Moisture fluxes on surface

1: South (A182°, 51.73 ft²): Isoleths (interior surface)

1: South (A182°, 51.73 ft²): Max./Mean./Min.-Values/Pro

Graphs: [Icons]

1: South (A182°, 51.73 ft²): Isoleths (interior surface)

Curves: [Icons]

1: South (A182°, 51.73 ft²): Isoleths (interior surface) [%]

Data state/results [Start] [Cancel] Maximum speed [Icons]

Last calculation	[date/time]	1/11/2013 2:07:08 AM	Date & time of last calculation
Calculation period	[hr]	8760	1/1/2013 : 00 - 1/1/2014 : 00
Heating	[kBtu]	8392.8	Calculated sum of heating energy
Cooling	[kBtu]	739.1	Calculated sum of cooling energy
Humidification	[lb]	0	Calculated sum of humidification
Dehumidification	[lb]	0	Calculated sum of dehumidification
Min. Ti	[°F]	68	Minimal inner temperature
Max. Ti	[°F]	77	Maximal inner temperature
Min. RH _i	[%]	38.7	Minimal inner rel. humidity
Max. RH _i	[%]	78.8	Maximal inner rel. humidity

The REMOTE Wall System

REMOTE:

**Residential Exterior Membrane
Outside-insulation TEchnique**

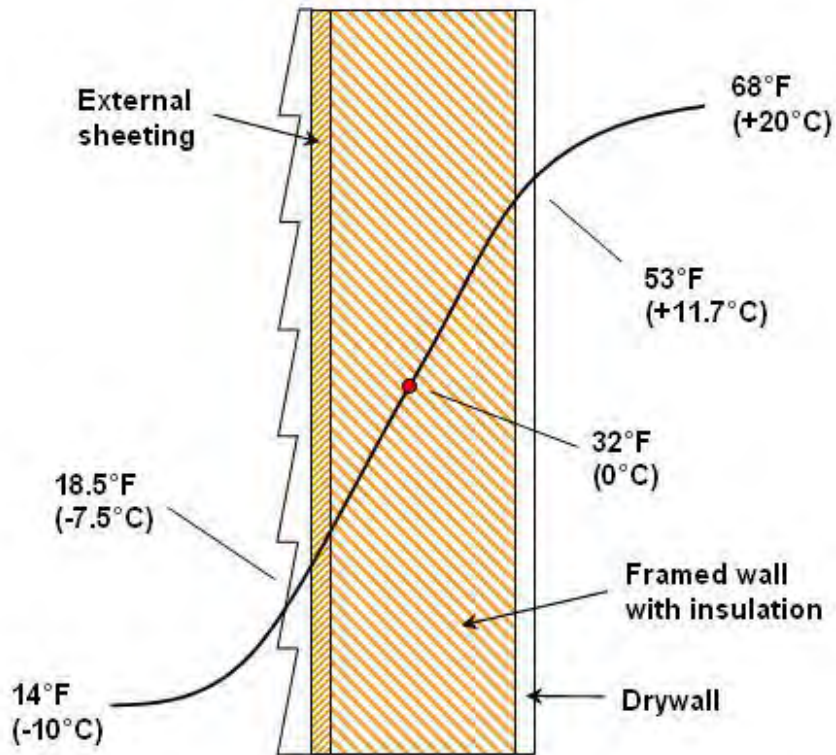
REMOTE = Modified PERSIST or an
Alaskan Approach to a Canadian Concept

PERSIST:

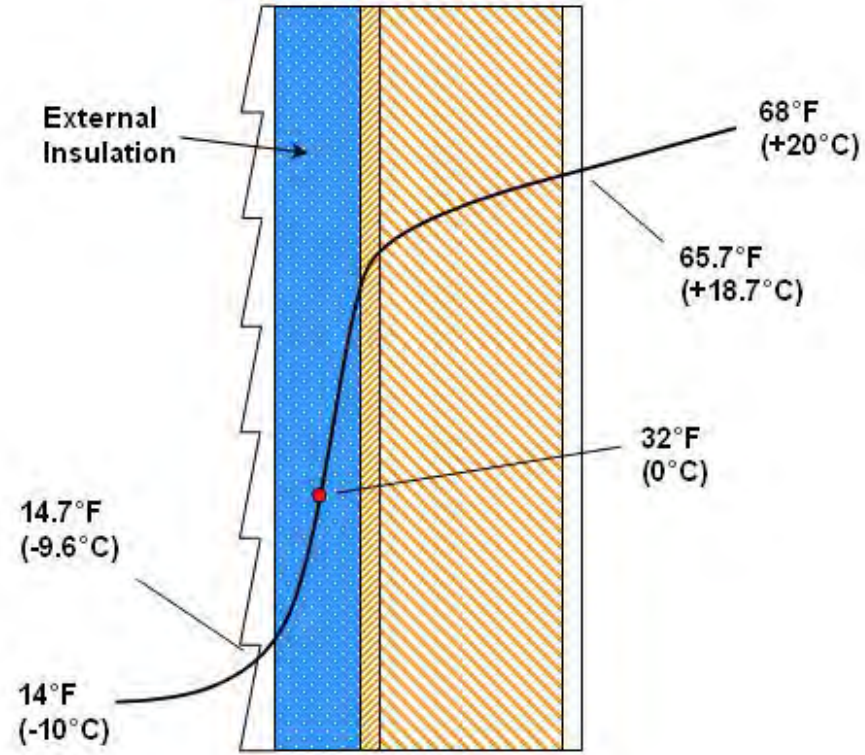
**Pressure Equalized Rain Screen
Insulated Structure Technique (1954)**

REMOTE Wall System – Exterior Insulation

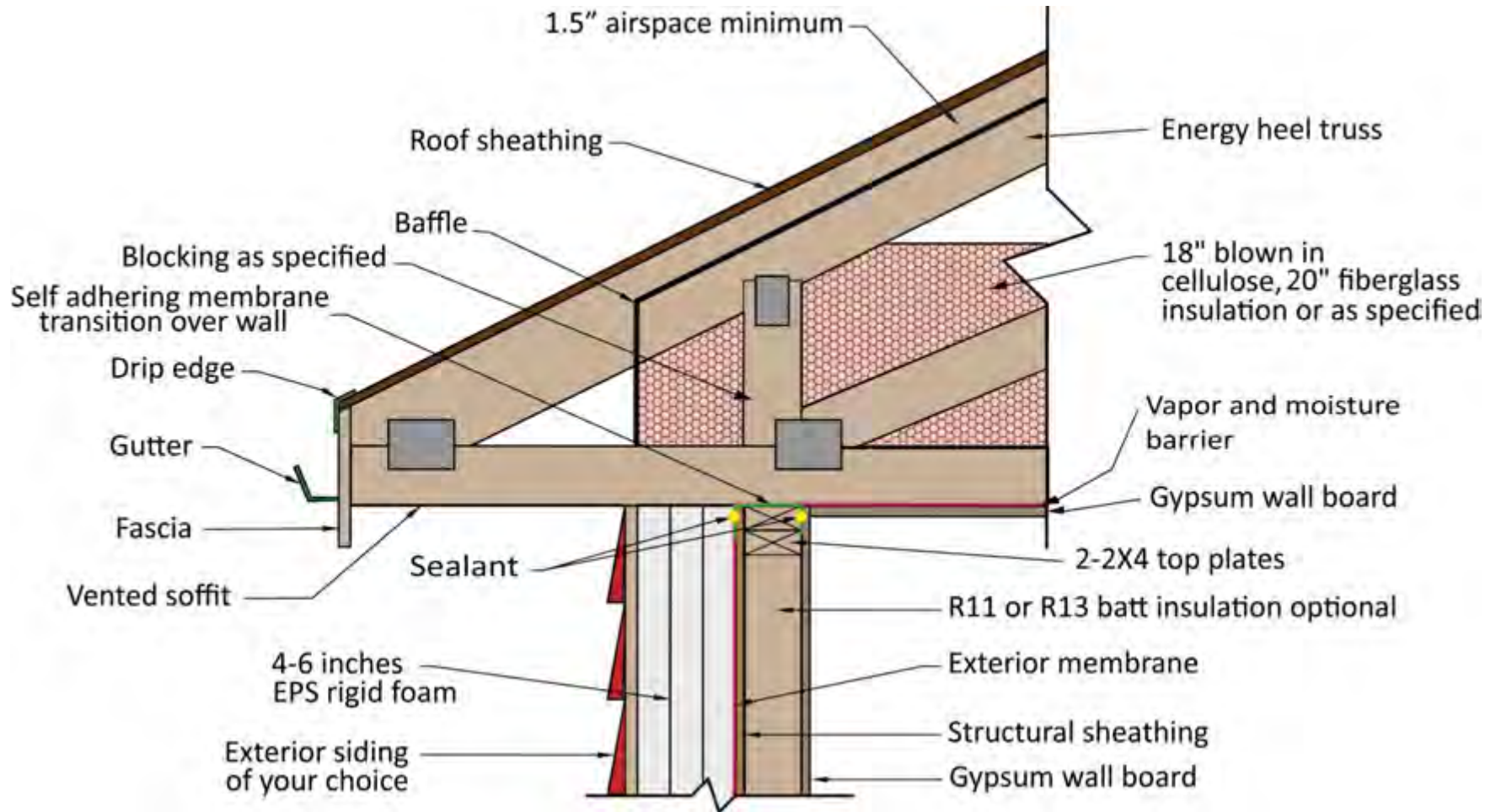
Freezing Point Inside the Wall



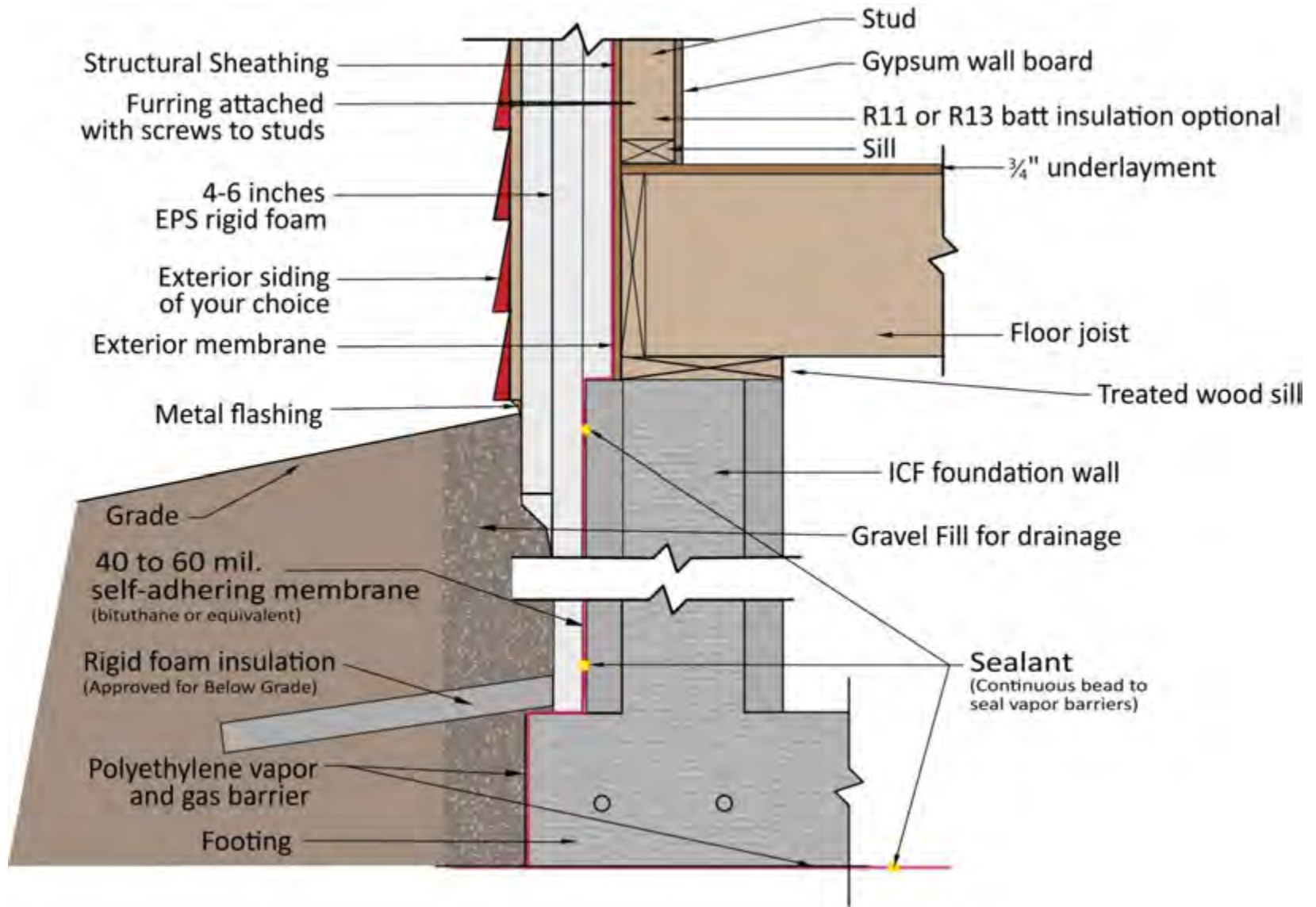
Freezing Point Outside the Wall



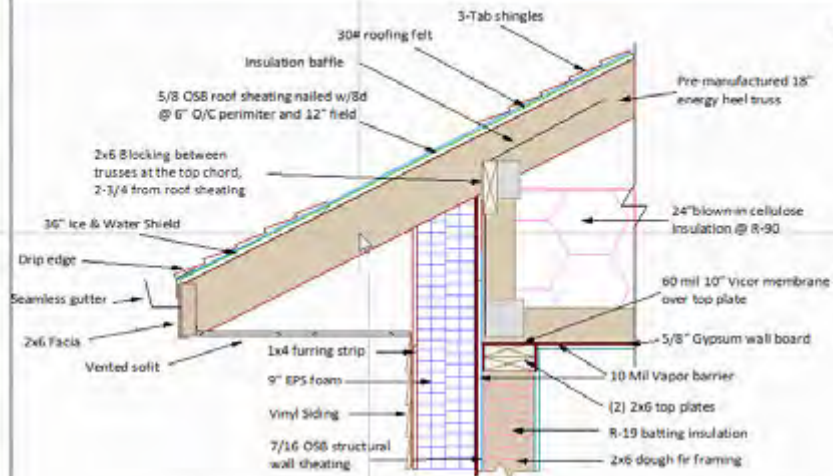
REMOTE Wall System – Wall & Roof detail



REMOTE Wall System – Wall & Foundation detail

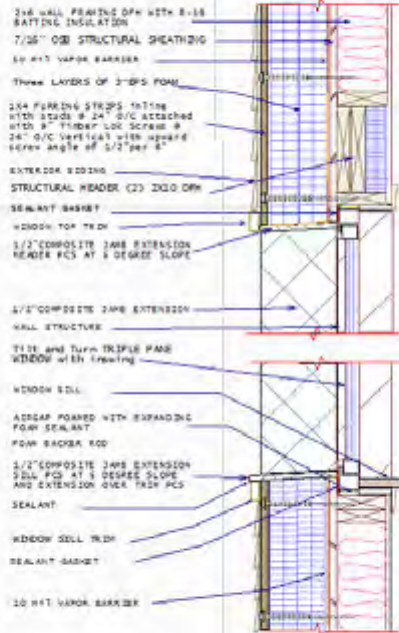


REMOTE Wall Details

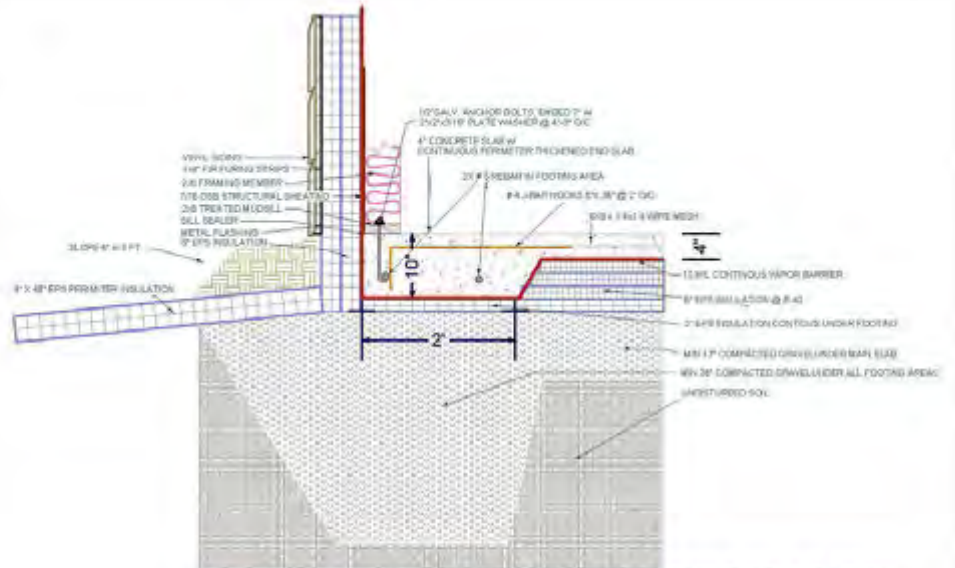


Energy Heel Truss w/9 inch Remote Wall

(print at 1"=1')



CROSS-SECTION OF WINDOW SHOWING COMPOSITE JAMB EXTENSION WITH 6" REMOTE WALL & OVERINSULATED WINDOW



SUPERINSULATED SHALLOW FROST PROTECTED FOUNDATION

(print at 1"=1')

0907CH - The Kassel Home
4615 Old Murphy Dome Rd
Lot2A Perfect Perch 1st Addition



REINA LLC
3014 145th Street, Keller TX 76248
Phone: 817-481-1207
Fax: 817-481-2307
Email: REINA@reina-perch.com

Origin: Truville, Ohio

Scale: 1/8" = 1'-0"

Date: 09022009

Sheet No.

S4

REMOTE Wall System – The Manual 2nd Edition

REMOTE A Manual

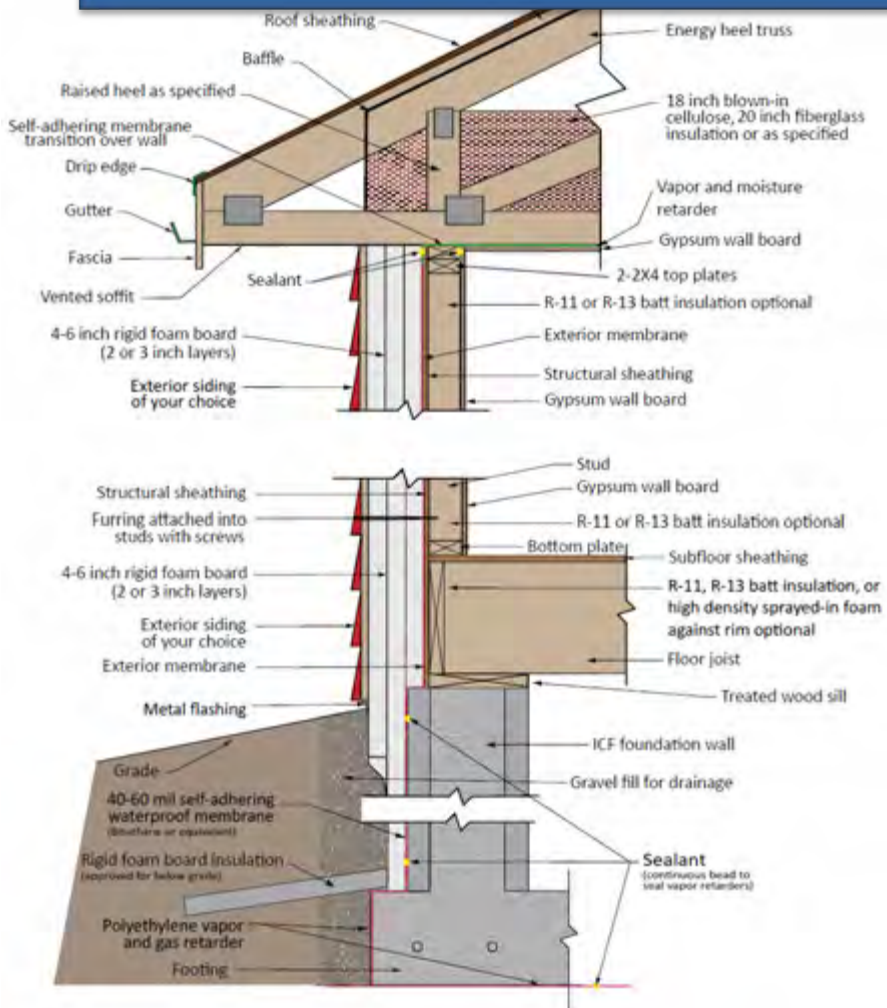
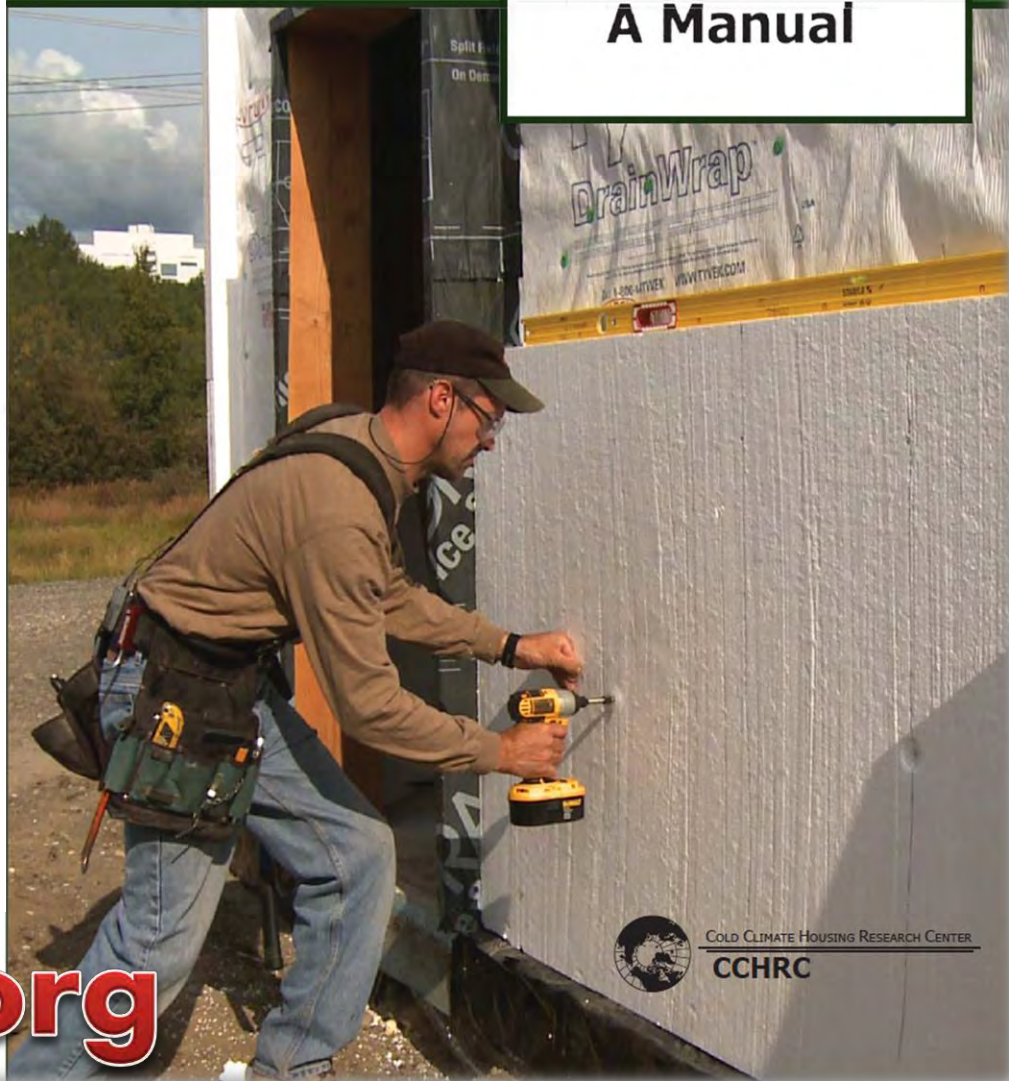


Figure 1. WALL CROSS SECTION



www.cchrc.org



COLD CLIMATE HOUSING RESEARCH CENTER
CCHRC

Rubberized Adhesive Exterior Membrane



6 Mil Poly Exterior Membrane



Tyvek Drain Wrap Exterior Membrane



Exterior Membrane should transition to interior ceiling



Ceiling vapor barrier completes the envelope



Inset Windows



Azek



Stucco



Steel

On deck REMOTE assembly can save time



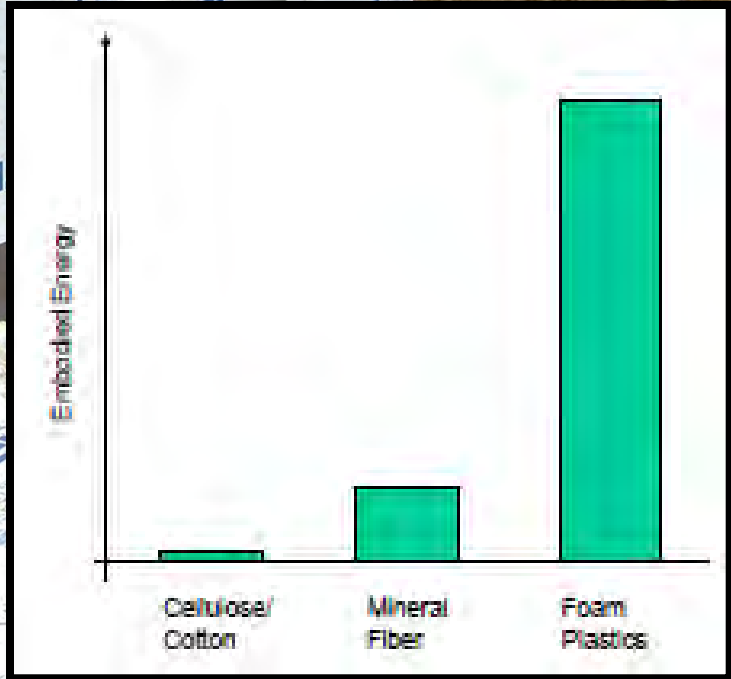
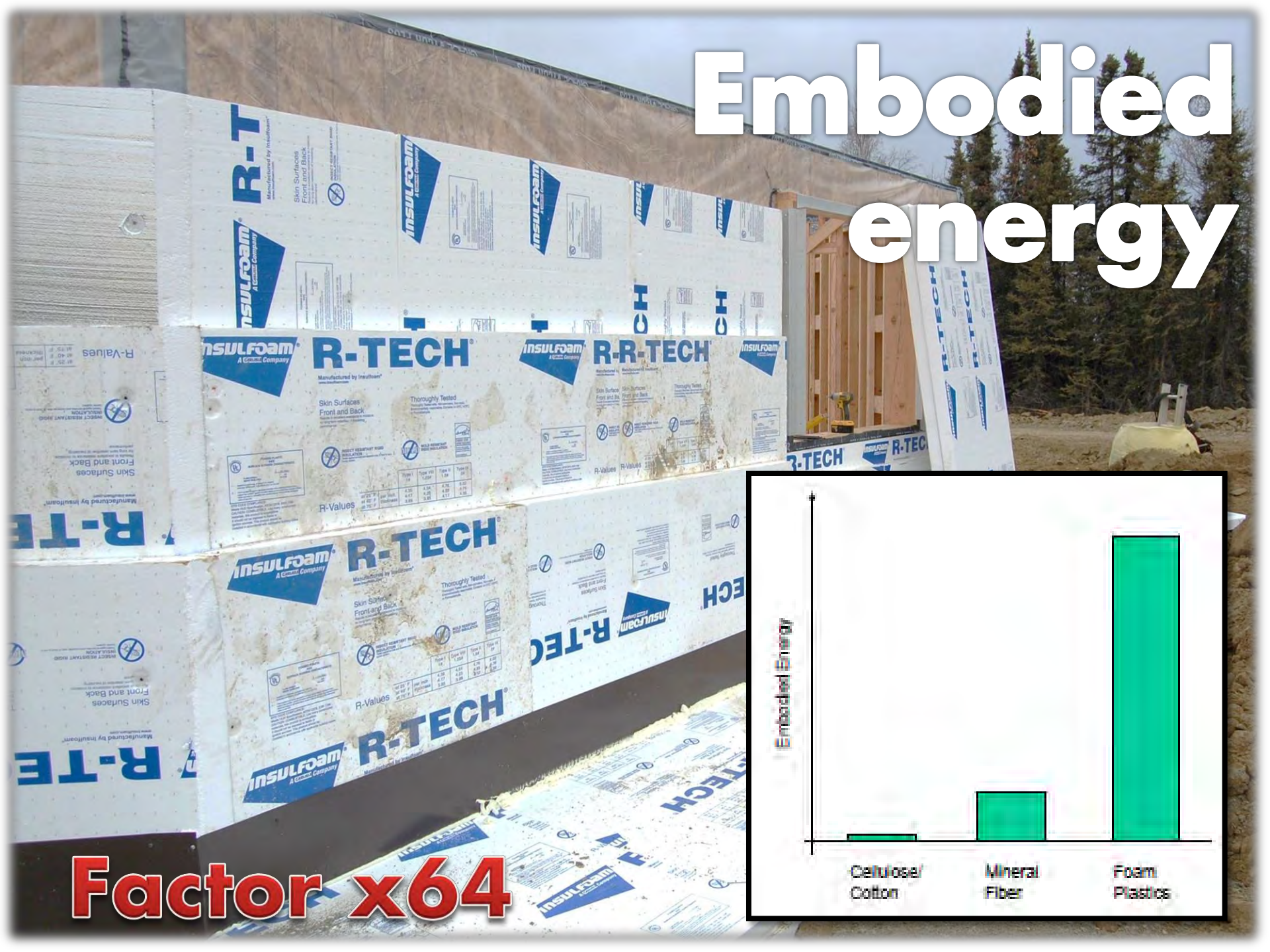
REMOTE furring detail



Furring installed ready for siding

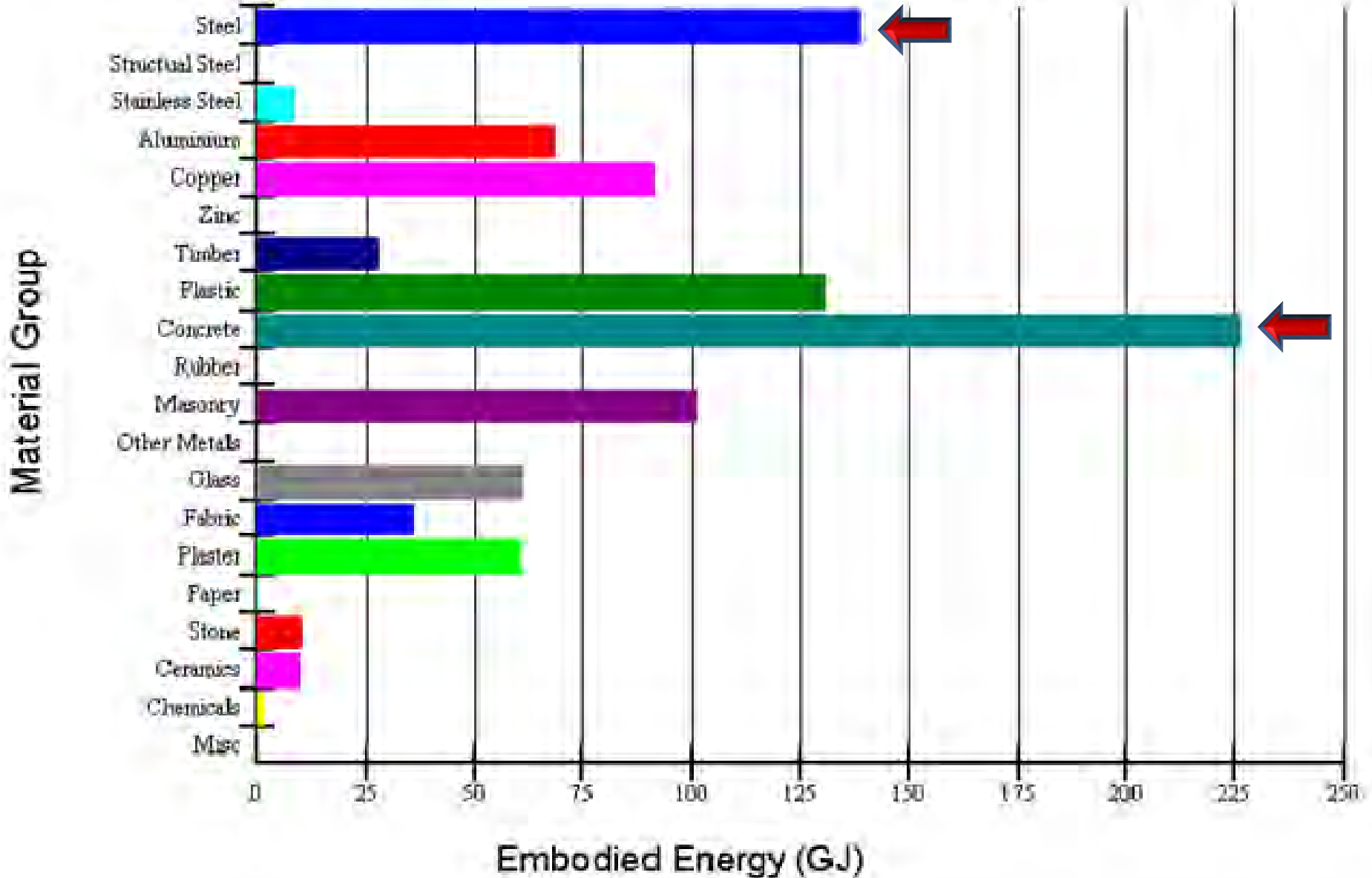


Embodied energy



Factor x64

Embodied Energy by Material Group



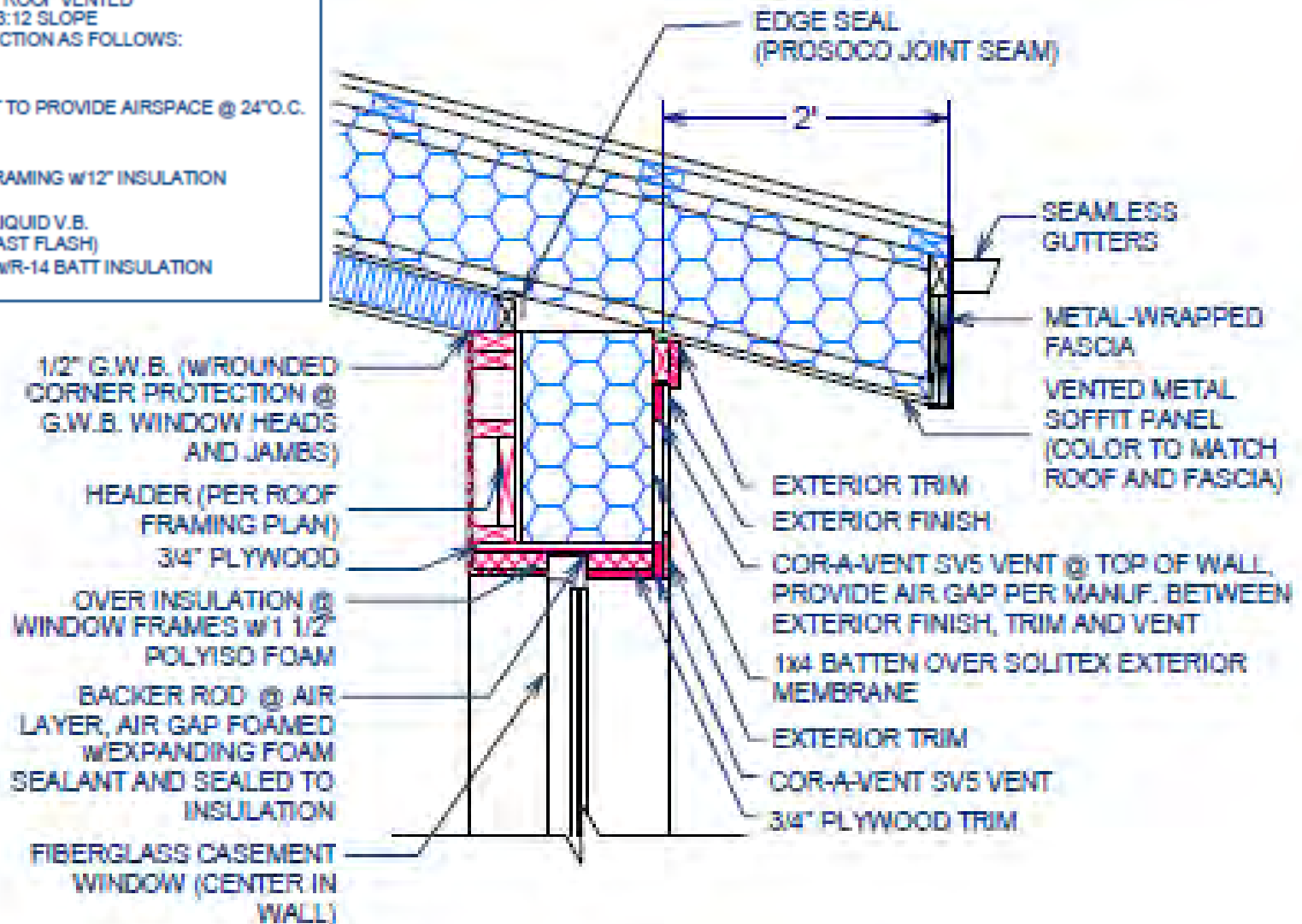
REMOTE Wall System using Rockwool



REMOTE Wall System using Rockwool

R-64 ROOF
HOT ROOF VENTED
3:12 SLOPE
CONSTRUCTION AS FOLLOWS:

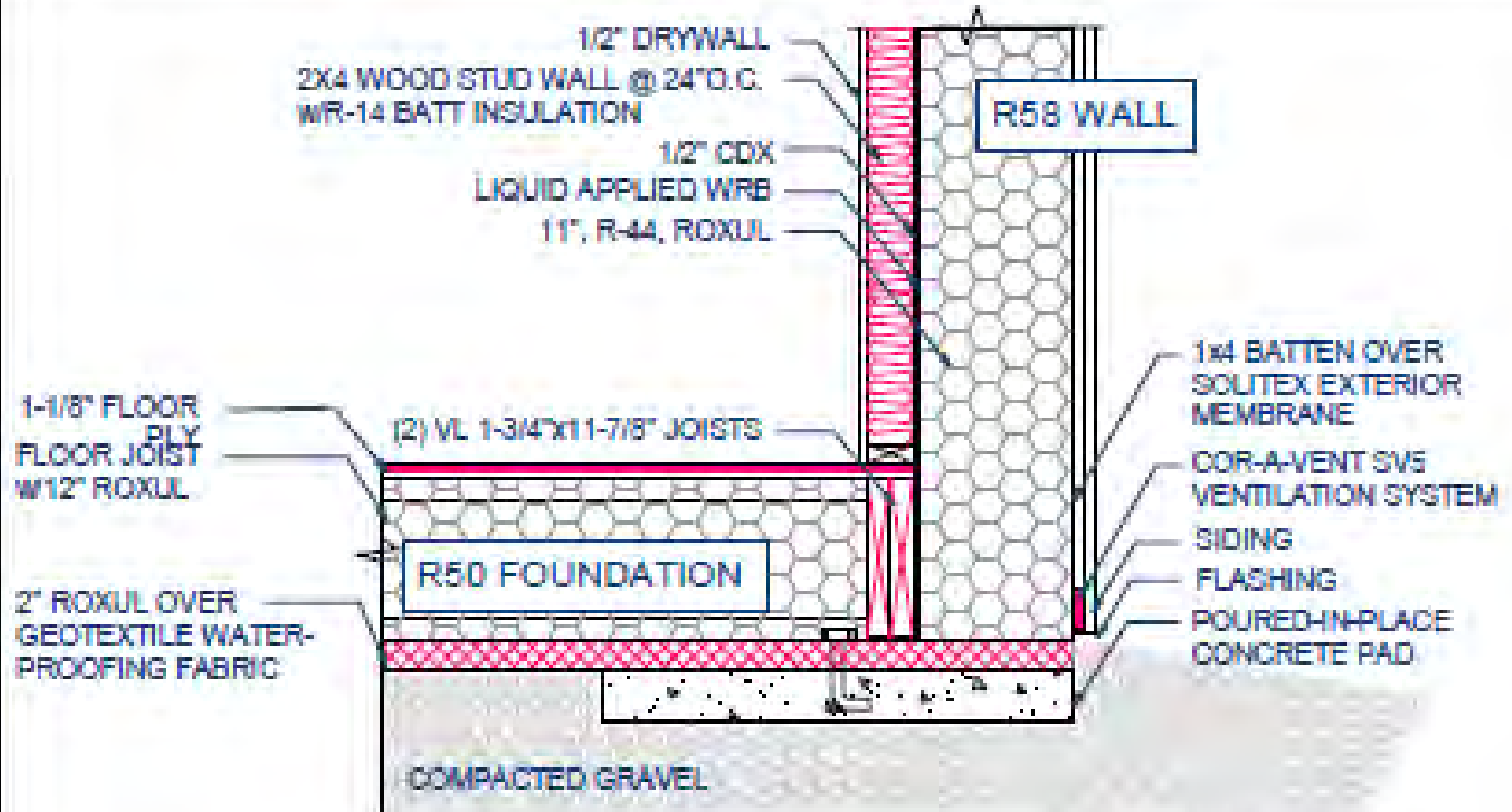
- METAL ROOFING
- 2x4 STUDS LAYED FLAT TO PROVIDE AIRSPACE @ 24" O.C.
- ROOFING MEMBRANE (SOLITEX PLUS)
- 11-7/8" I-JOIST ROOF FRAMING w/12" INSULATION (ROXUL)
- 1/2" CDX PLYWOOD w/LIQUID V.B. (PROSOCO R-GAURD FAST FLASH)
- 2x4 CEILING FRAMING w/R-14 BATT INSULATION



NOTES:

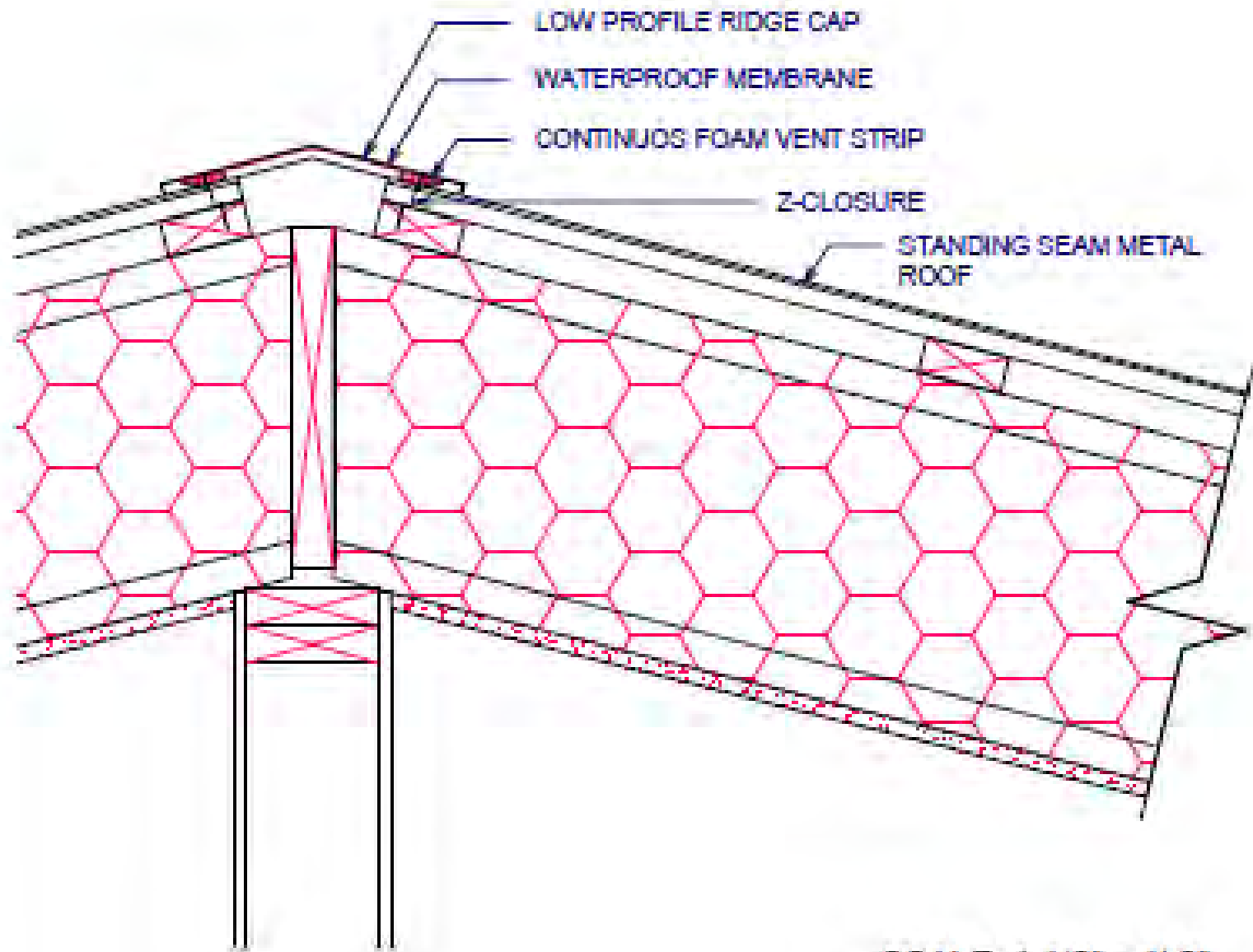
1) ALL WINDOWS: 100% FLASH (PROSOCO R-GUARD FAST FLASH)

REMOTE Wall System using Rockwool



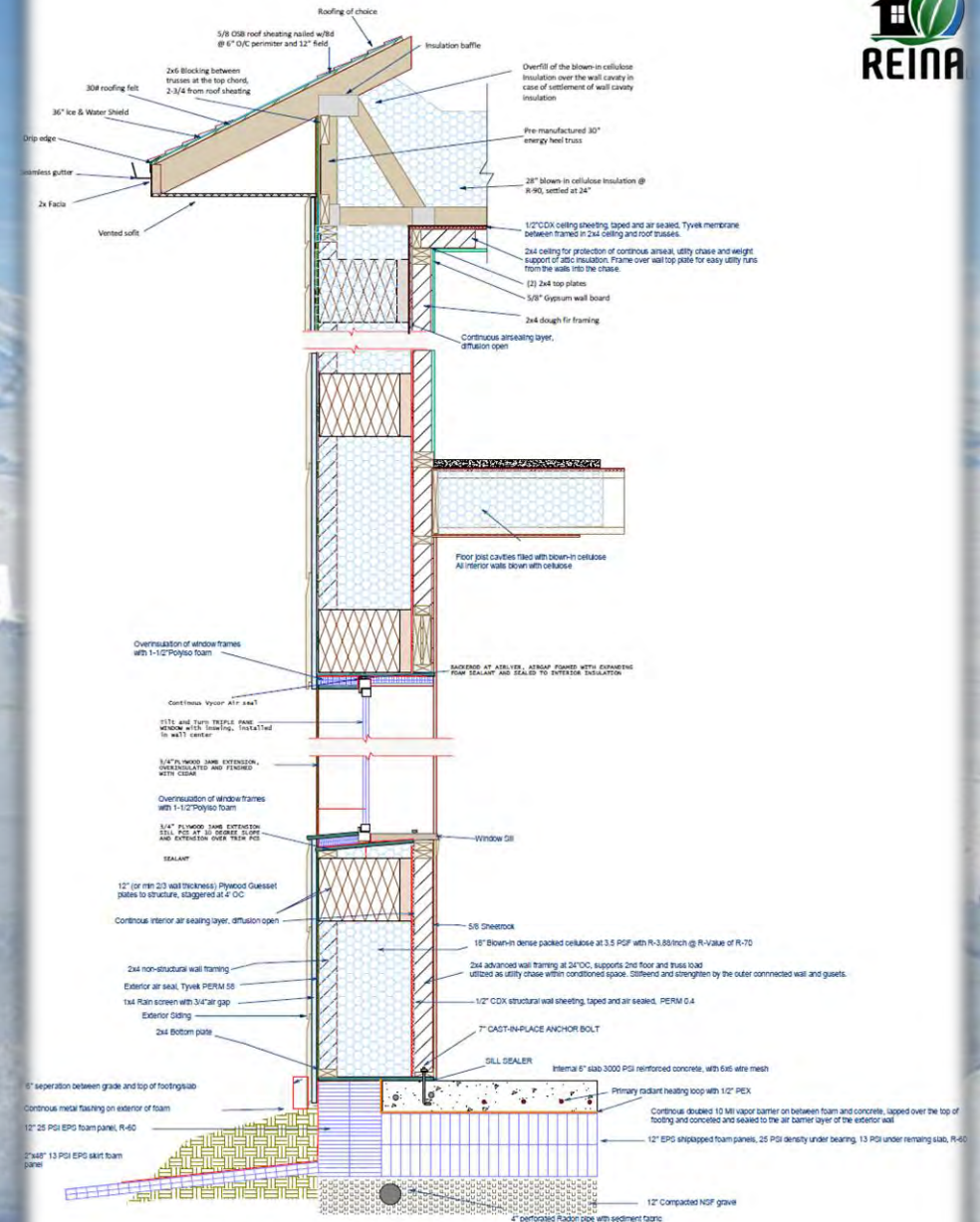
SCALE: 3/4" = 1'-0"

REMOTE Wall System using Rockwool



SCALE: 1 1/2" = 1'-0"

ARCTIC WALL



Superinsulated R-70 ARCTIC Wall and R-60 Slab detail
 DESIGN by REINA, LLC - Thorsten Chlupp (print at 1"=1')



**26 inches
or 66 cm**



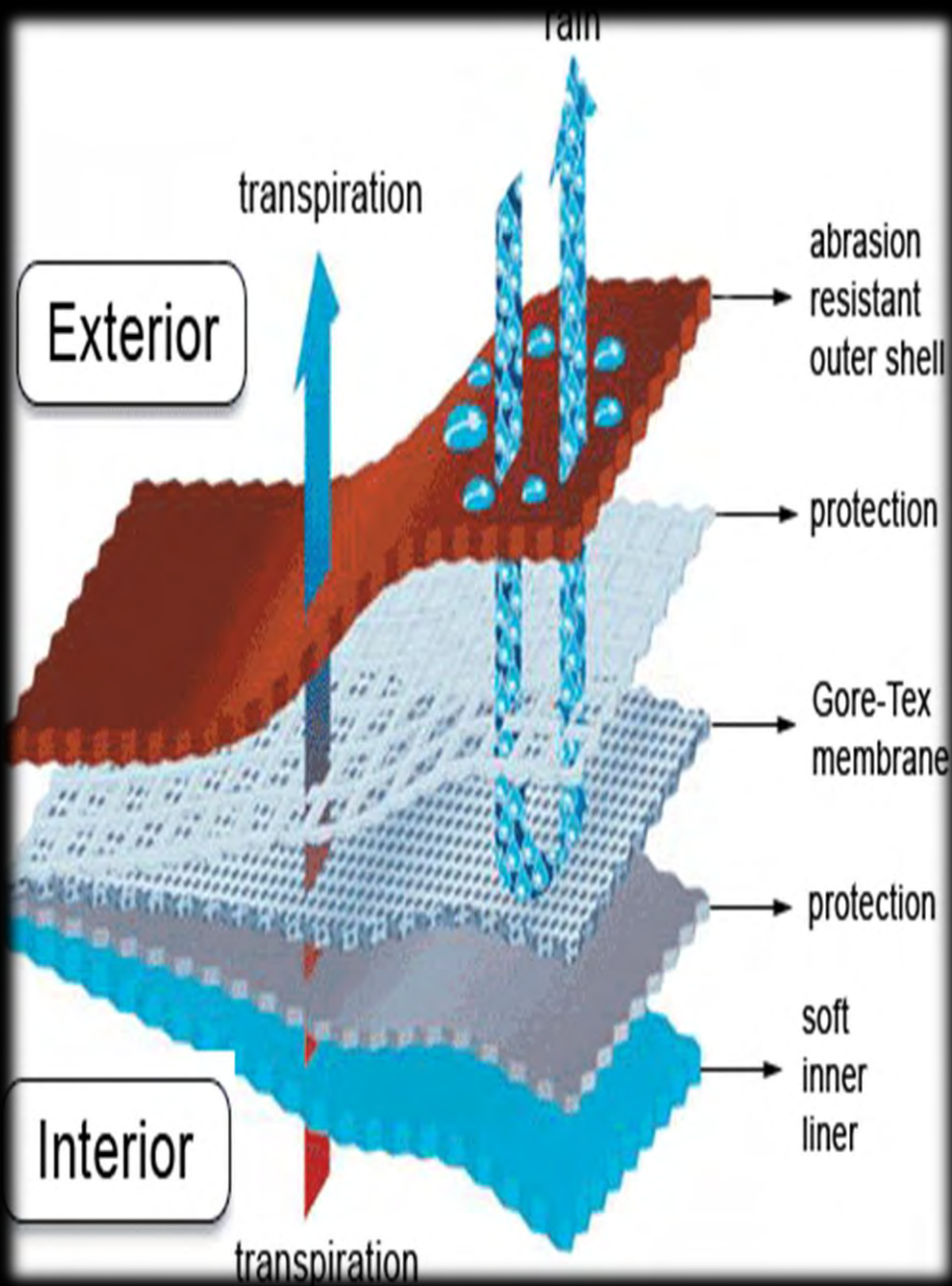
**Diffusion Open
R-80 ~ U-0.0125
Arctic Wall**



**Diffusion
open
wall**



**= Drying
potential
in any
direction**



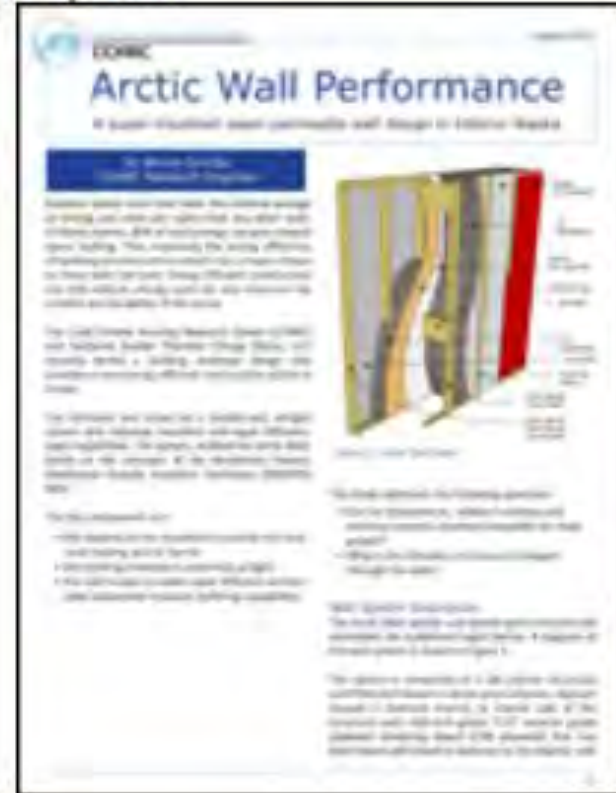
Diffusion
open
= Think
Gore Tex

ArcticWall System – The Research Report

Full report



Snapshot





<http://www.cchrc.org/arctic-wall>

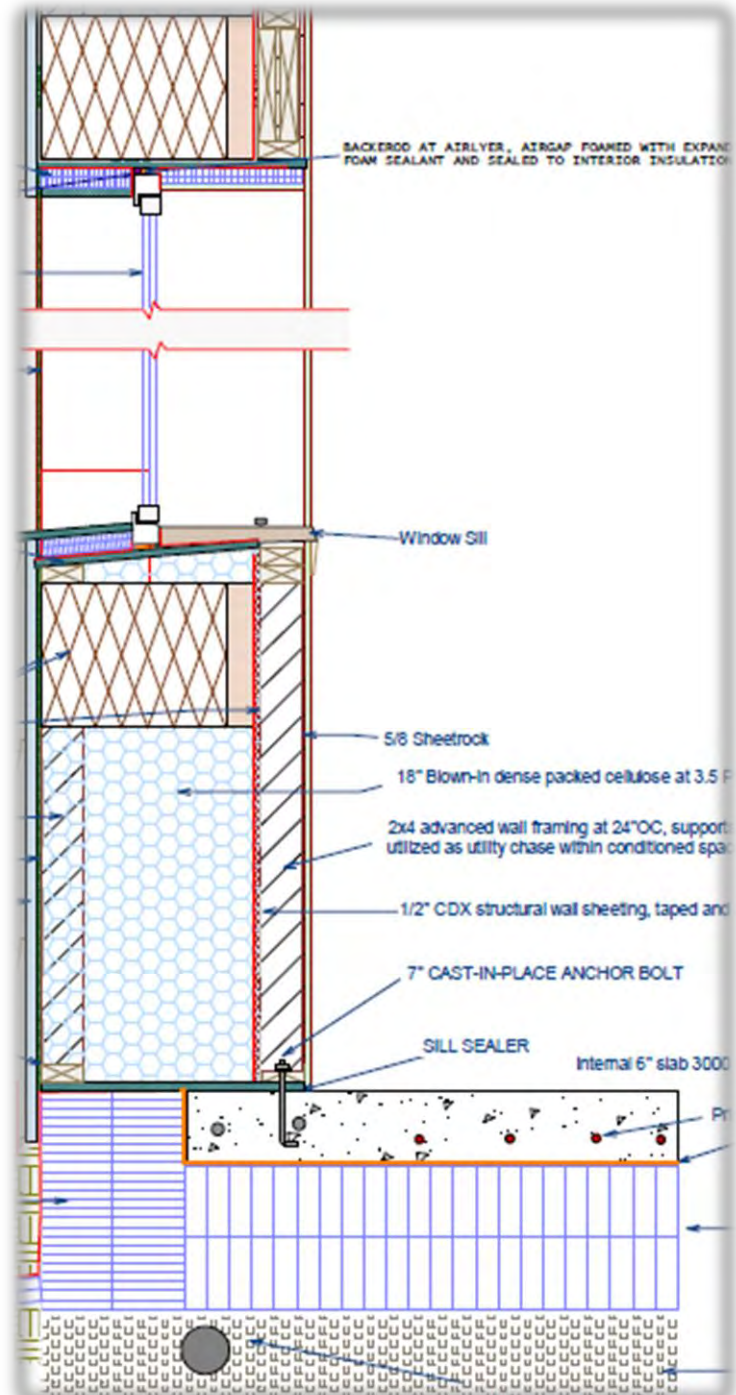
12 Tons Cellulose



Lambda value

High density, high heat capacity
- phase displacement

Construction material	Bulk density ? kg/m ³	Thermal conductivity ? [W/(mK)]	Specific thermal capacity c J/(kg·K)	Temperature guide number a ² /m
Oriented Strand Board (OSB)	650	0,13	2100	3
Cement bound Particleboard	1200	0,23	2100	3
Spruce, pine, fir	600	0,13	2100	4
Particleboards	600	0,14	2100	4
Softboard	250	0,07	2100	4
Paroc	220	0,035	2100	4
Cellulose Insulation 	70	0,04	2000	10
Woodwool	55	0,04	2000	13
Concrete	2000	1,35	1000	24
Polyurethane foam	30	0,035	1500	28
Flax	30	0,04	1300	37
Hemp	30	0,045	1300	4
Polystyrene foam 	20	0,035	1500	42
Glass wool	20	0,035	1000	63
sheep wool	15	0,04	1300	74
Steel	7800	50,00	400	577







R-80
Arctic Wall














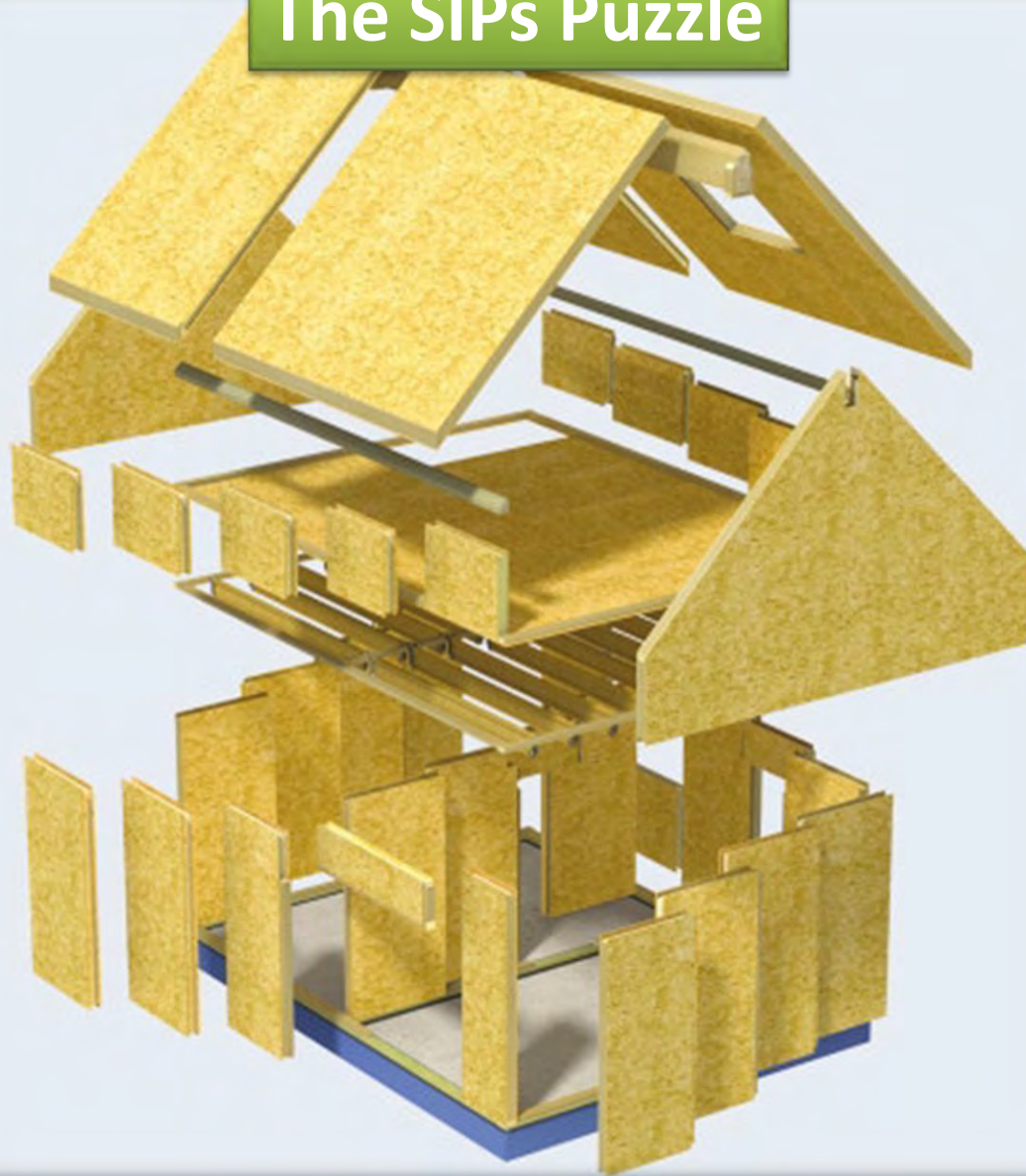
BOISE VERSA LAM 2.0



R-60

Size Matters...

The SIPs Puzzle

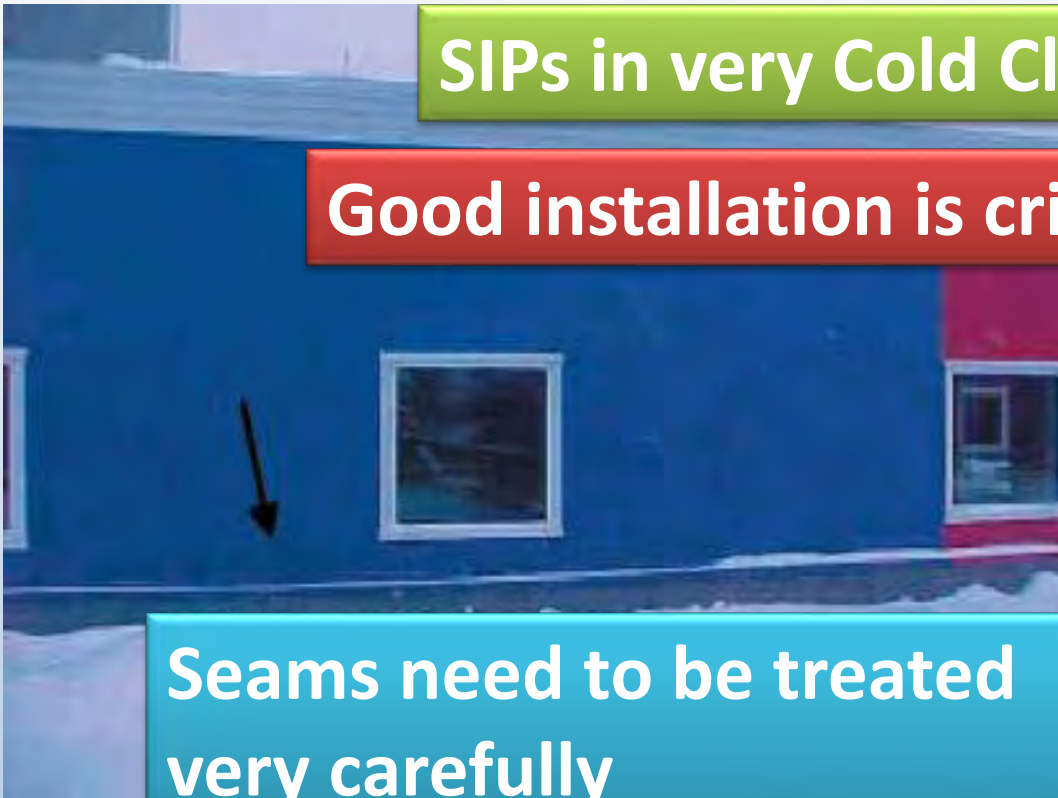


SIPs in very Cold Climates

Good installation is critical

Seams need to be treated very carefully

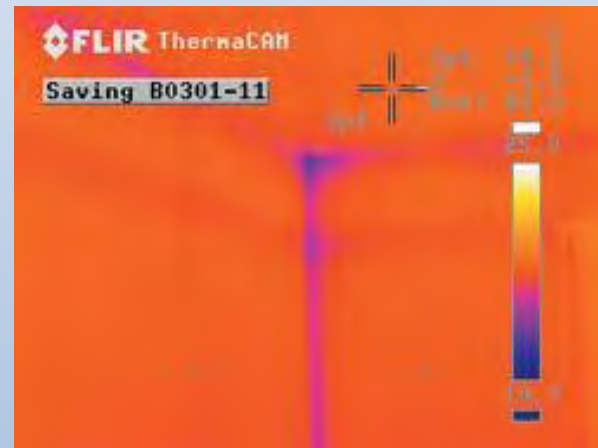
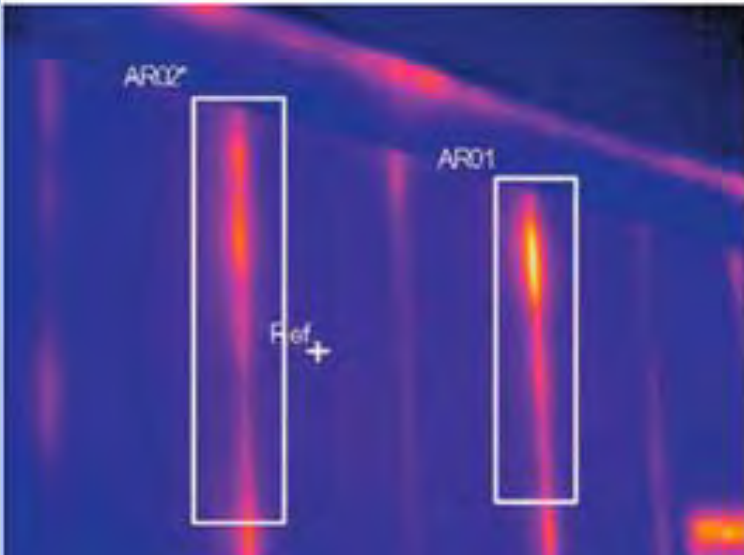
Special attention on critical insulation points



SIPs in very Cold Climates

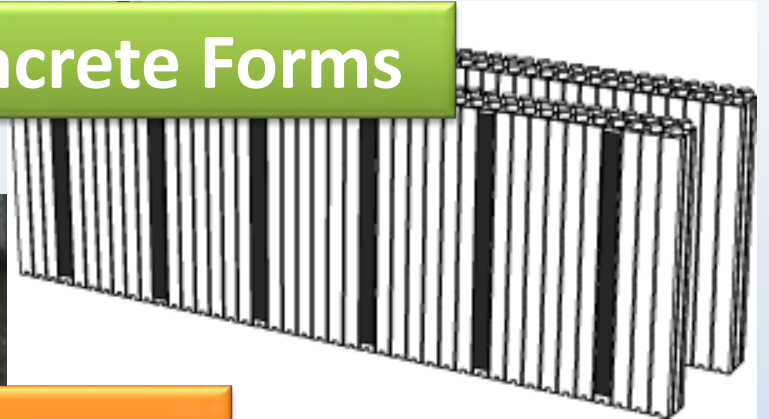


Extreme cold can penetrate seams over time



Thermal bridging at corners

ICFs – Insulated Concrete Forms



R-Value R-19 to 22

R-values of R-50 and more are NOT confirmed.

BUT - Thermal Mass Factor

Very Air tight!





Put the insulation where it belongs – the OUTSIDE

"Windows"



Window Considerations

U-value

- glazing and overall U-value, creating warm surface temperatures, avoiding convection, insulated, thermally broken frames

Quality of Spacers

- warm spacers or super spacers

Solar Heat Gain Coefficient

- 0.50 – 0.6 starting value, optimized per climate/project

Air Leakage

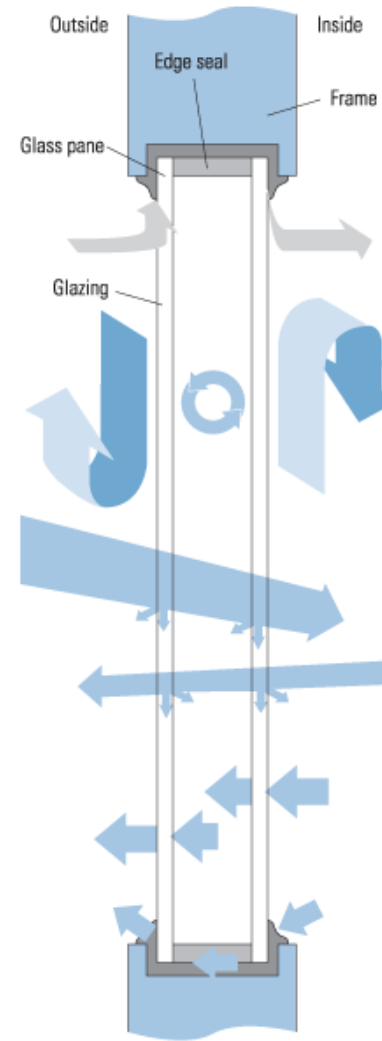
- multilock systems, no common sliding glass doors, double hung windows (lift and slide – sliding glass doors are the only sliding option available)

Sun light Transmittance VT

- visible transmittance (number between 0 and 1) and light-to-solar gain ratio (ratio between light-to-solar gain and VT)

Wind and Water Resistance

- Control air permeability and bulk water exposure



Infiltration

Air leaks around the frame, around the sash, and through gaps in movable window parts. Infiltration is foiled by careful design and installation (especially for operable windows), weather stripping, and caulking.

Convection

Convection takes place in gas. Pockets of high-temperature, low-density gas rise, setting up a circular movement pattern. Convection occurs within multiple-layer windows and on either side of the window. Optimally spacing gas-filled gaps minimizes combined conduction and convection.

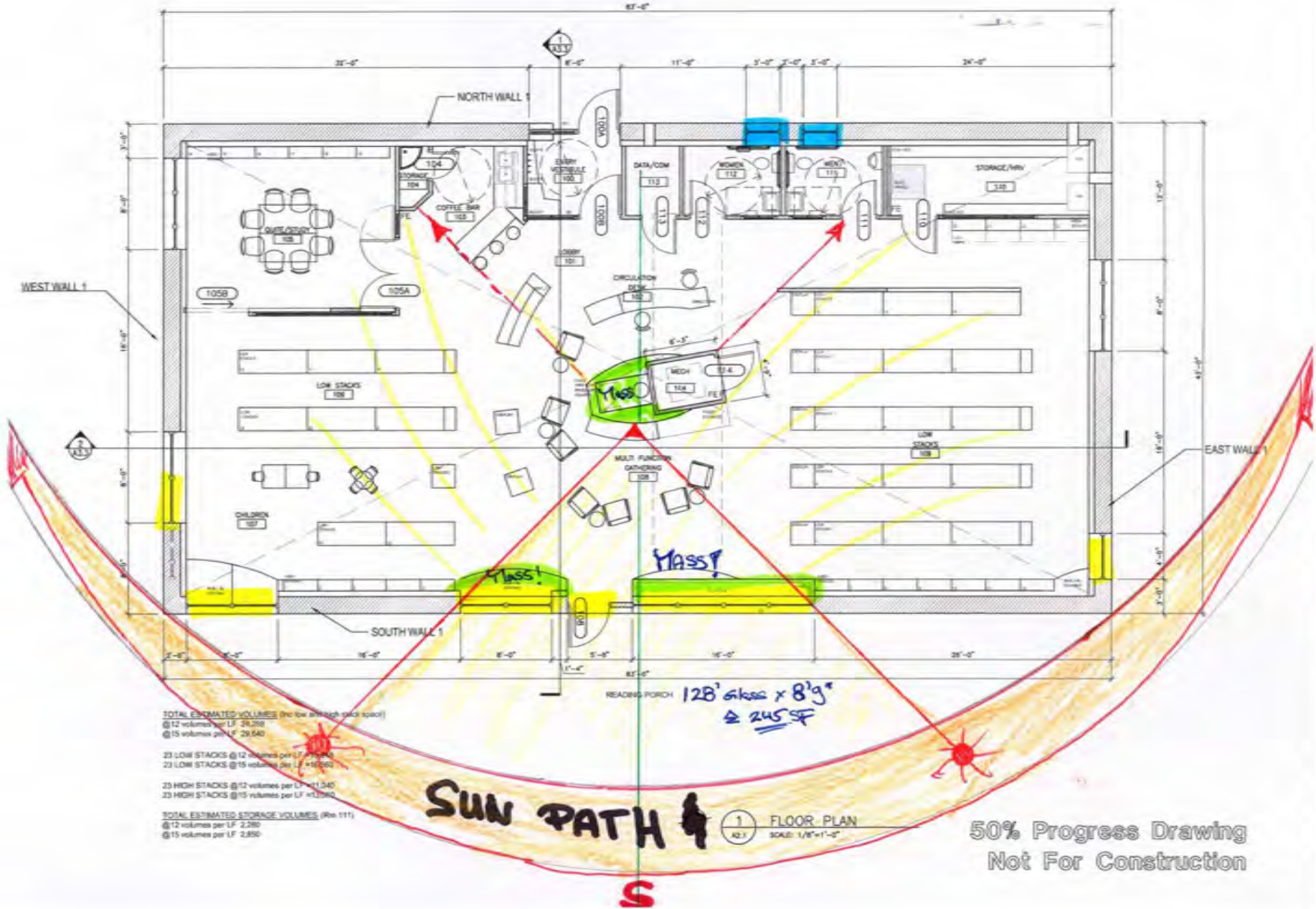
Radiation

Radiation is energy that passes directly through air from a warmer surface to a cooler one. Radiation is controlled with low-emissivity films or coatings.

Conduction

Conduction occurs as adjacent molecules of gases or solids pass thermal energy between them. Conduction is minimized by adding layers to trap air spaces, and putting low-conductivity gases in those spaces. Frame conduction is reduced by using low-conductivity materials such as vinyl and fiberglass.

Maximize Passive Solar Gain



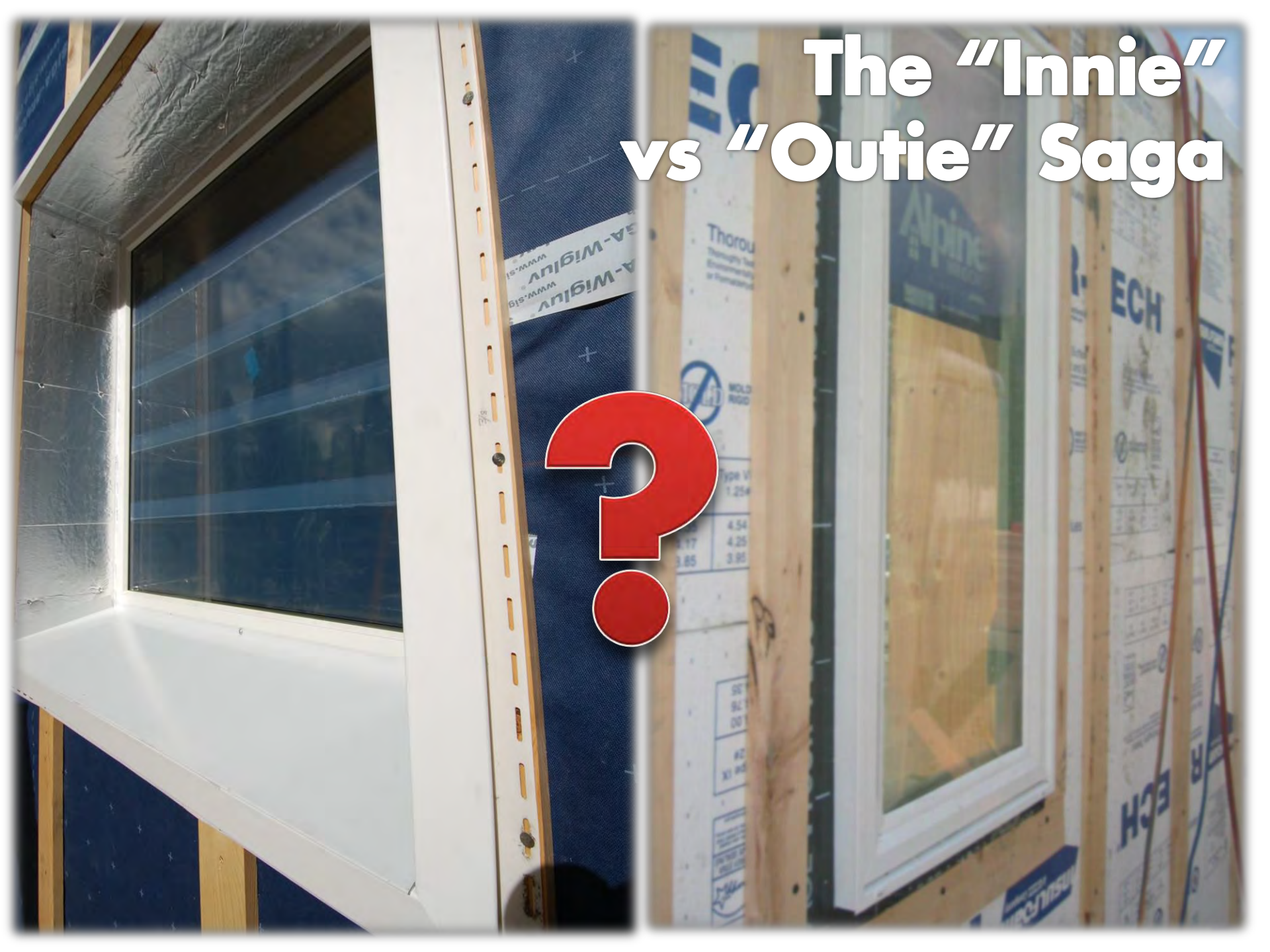


Clear Glass

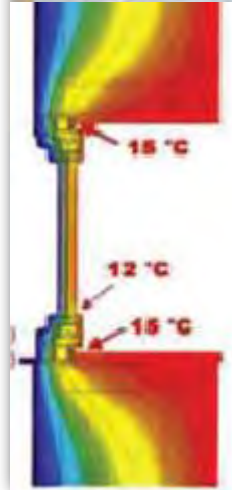
Min 60% SHGC

**NO North
windows**

The "Innie" vs "Outie" Saga



Position

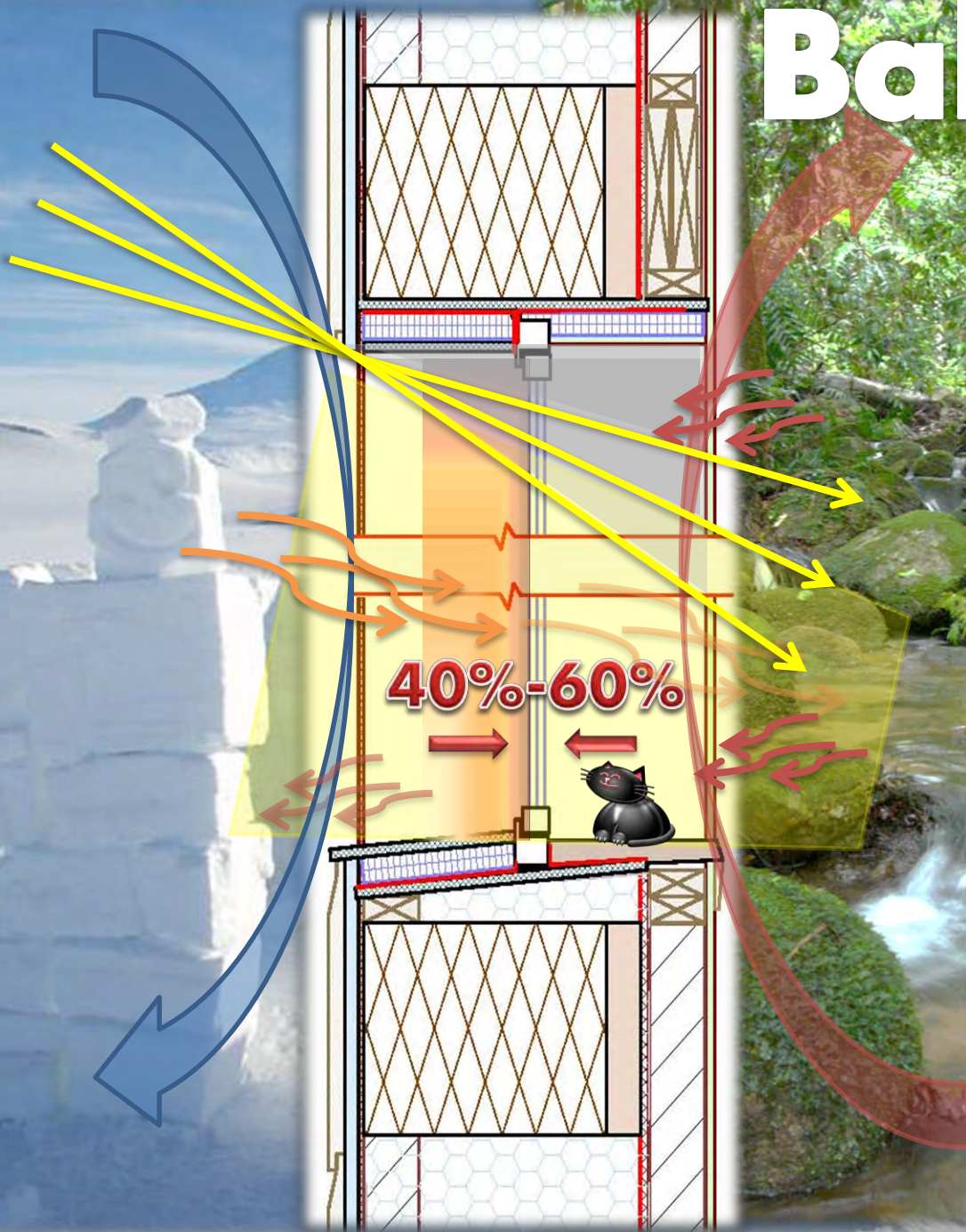


20%





Balance



40%-60%

Passive House Planning

REDUCTION FACTOR SOLAR RADIATION, WINDOW U-VALUE

Annual Heat Demand: **4.33** kBtu/(ft²·yr)

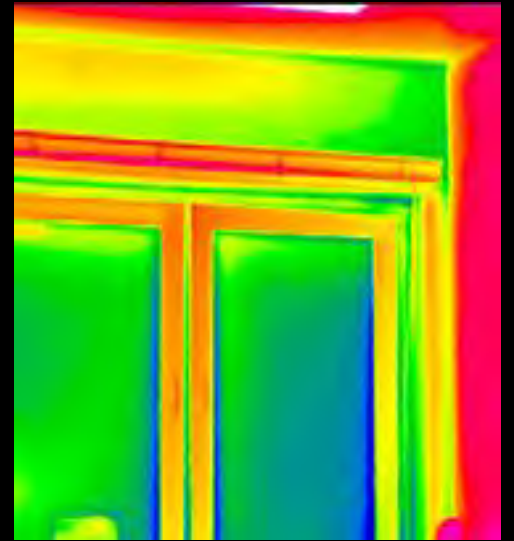
Heating Degree Days:

12056

Transmission Losses	Heat Gains Solar Radiation
kBTU/yr	kBTU/yr
0	0
2470	921
8301	17645
4221	2878
0	0
14992	21443

Reduction Factor	SHGC	Reduction Factor for Solar Radiation	Window Area	Window U-Value	Window R-Value	Glazing Area	Glazing Area as % of Gross	Average Global Radiation
			ft ²	Btu/(ft ² ·F)	ft ² ·F/Btu	ft ²	%	kBtu/(ft ² ·yr)
00	0.00	0.00	0.0	0.00	0.0	0.0	0.0%	17
28	0.63	0.43	48.3	0.18	5.7	35.2	2.7%	70
50	0.63	0.66	242.1	0.12	8.4	205.8	15.9%	174
08	0.63	0.50	105.9	0.14	7.3	85.6	6.6%	87
00	0.00	0.00	0.0	0.00	0.0	0.0	0.0%	93
	0.63	0.59	396.3	0.13	7.6	326.6		

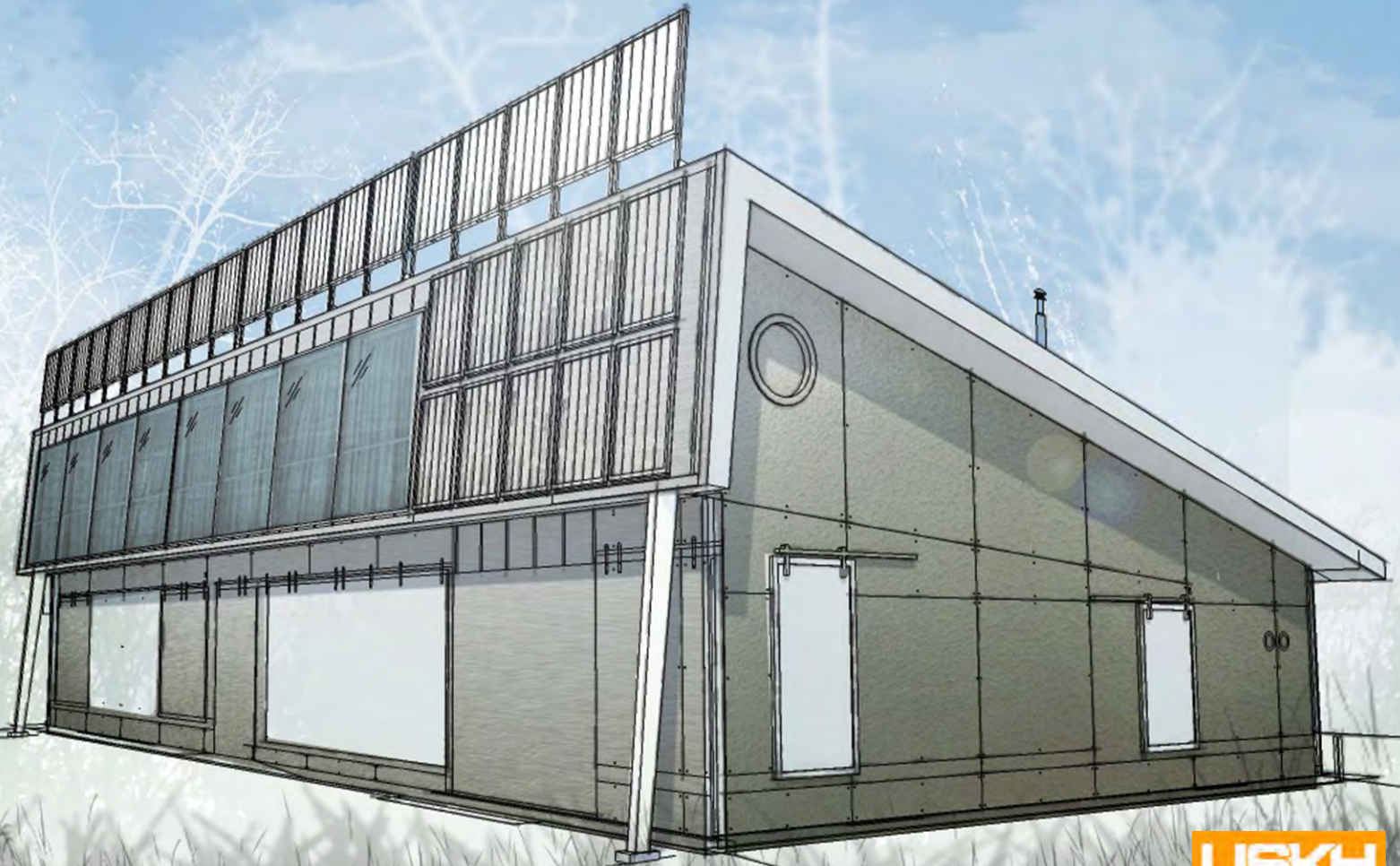


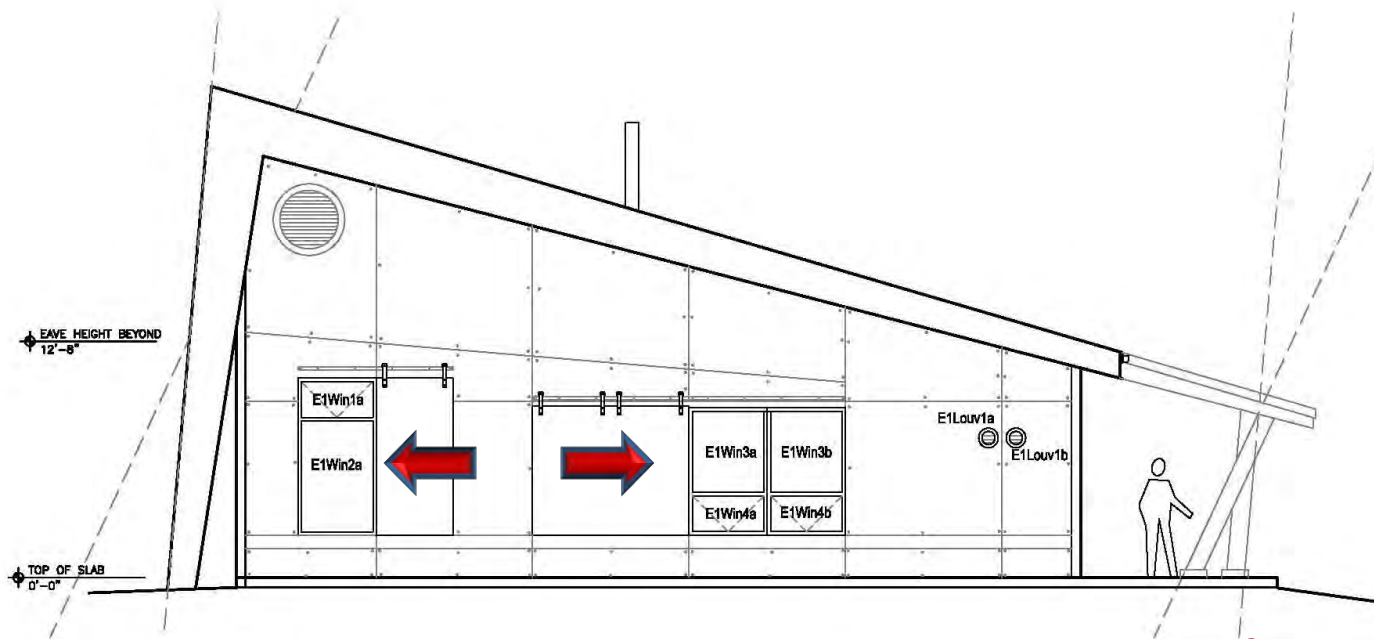


Please! **Inset &
Over-insulate**
Thank you.

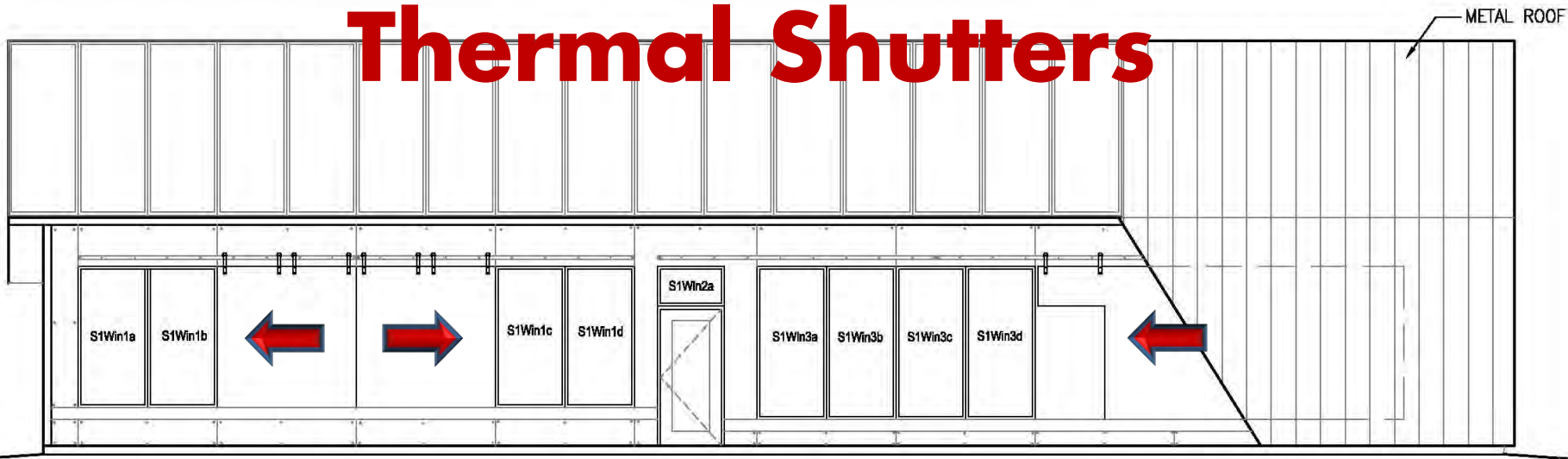


The John Trigg Ester Library



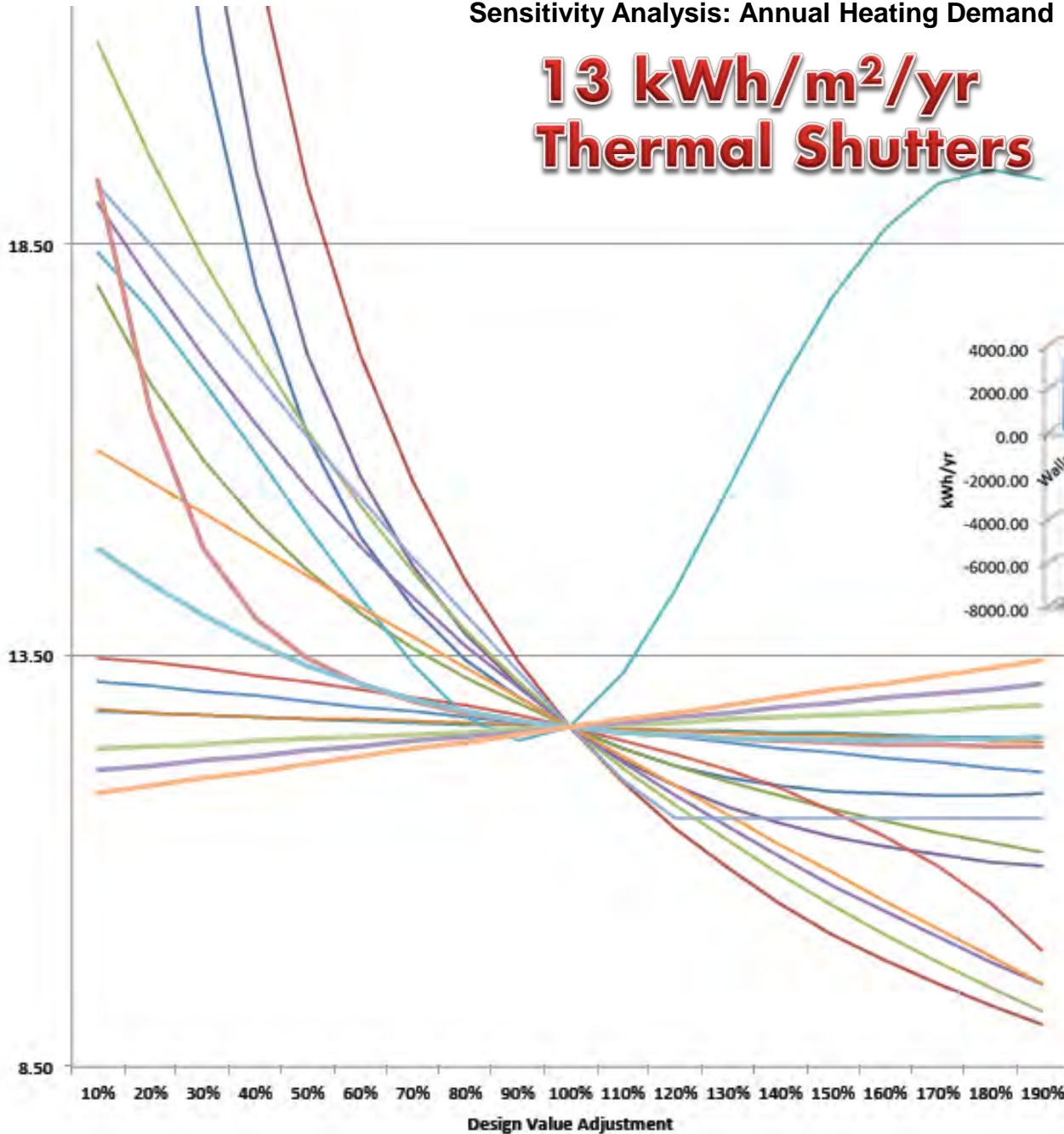


R-20 or U-0.05 Exterior Thermal Shutters

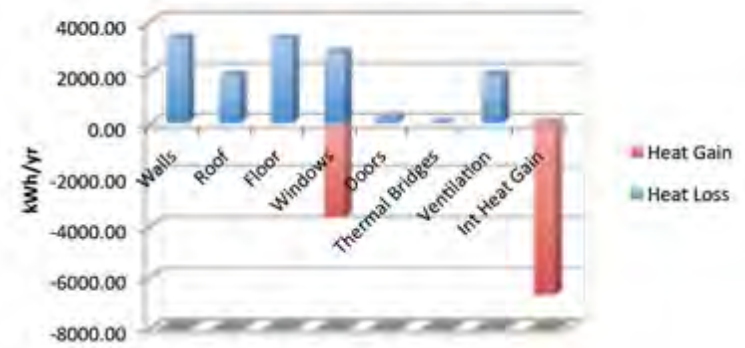


Sensitivity Analysis: Annual Heating Demand

13 kWh/m²/yr Thermal Shutters



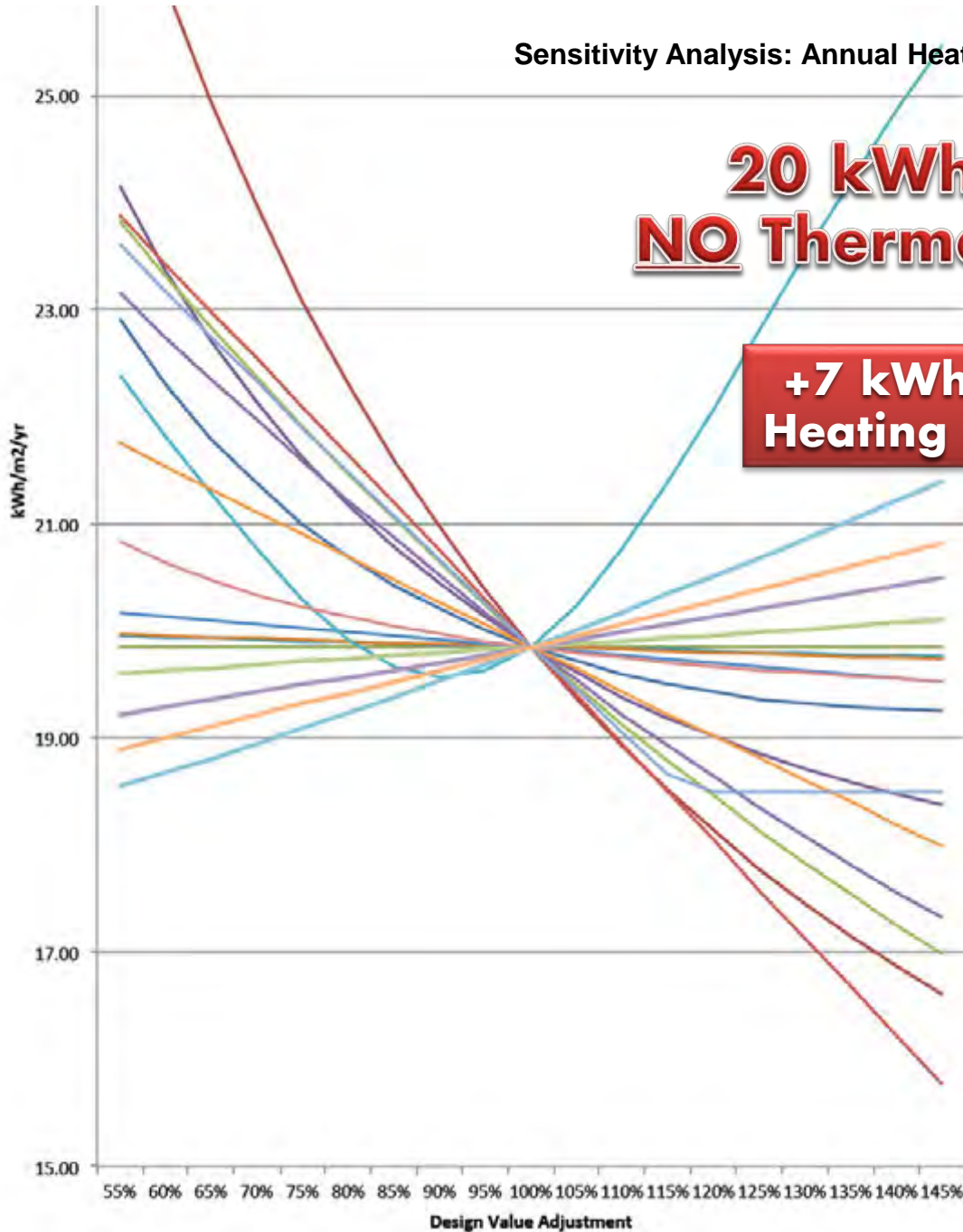
Heating Demand



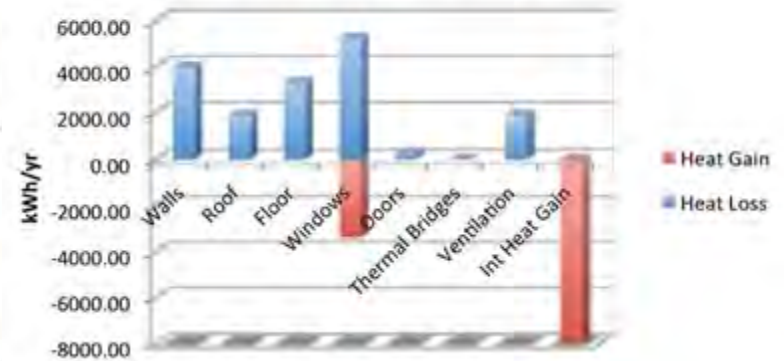
Sensitivity Analysis: Annual Heating Demand

20 kWh/m²/yr
NO Thermal Shutters

+7 kWh/m²/yr
Heating demand



Heating Demand



Thermal Shutters and PHPP

Thermal Shutter Calc for PHPP07

Shutter values	R/inch	inch	R-value	U-value	Baseline 100%			Annual Average			Heating Season			Add Window			Assembly at 58%	
					R-Airspace	%	Total R	Total U	%	Annual R	Annual U	%	Heating R	Heating U	Win-R	Win-U	S-Win-R	S-Win-U
Polyiso	6.5	2	13	0.0769	1.596	100%	14.596	0.0685	44%	6.4222	0.1557	58%	8.4657	0.1181	6.6600	0.1502	15.1257	0.0661
Polyiso	6.5	3	19.5	0.0513	1.596	100%	21.096	0.0474	44%	9.2822	0.1077	58%	12.2357	0.0817	8.3300	0.1200	20.5657	0.0486
Polyiso	6.5	3.5	22.75	0.0440	1.596	100%	24.346	0.0411	44%	10.7122	0.0934	58%	14.1207	0.0708	6.6600	0.1502	20.7807	0.0481
Polyiso	6.5	4	26	0.0385	1.596	100%	27.596	0.0362	44%	12.1422	0.0824	58%	16.0057	0.0625	6.2500	0.1600	22.2557	0.0449
Polyiso	6.5	6	39	0.0256	1.596	100%	40.596	0.0246	44%	17.8622	0.0560	58%	23.5457	0.0425	6.2500	0.1600	29.7957	0.0336
Air space	0.266	6	1.596	0.6266														

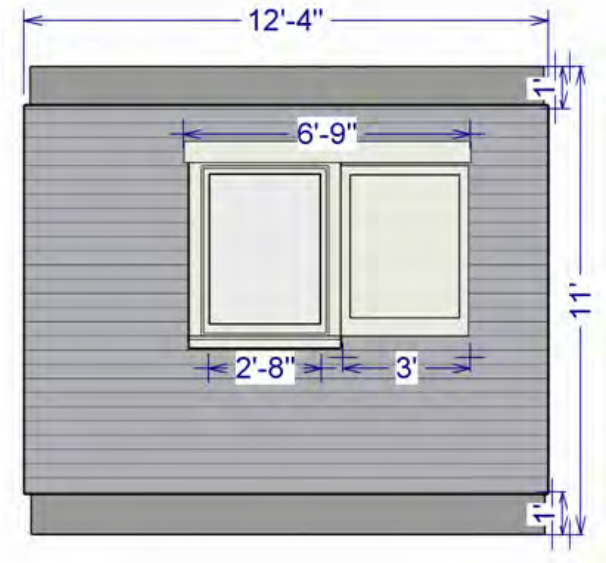
CITY	Jan.	Feb.	Mar.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.
Fairbanks	4:00	6:55	10:07	13:35	17:01	20:33	21:25	18:11	14:39	11:19	7:51	4:43
Daylight	4.00	6.55	10.07	13.35	17.01	20.33	21.25	18.11	14.39	11.19	7.51	4.43
Night	20.00	17.45	13.93	10.65	6.99	3.67	2.75	5.89	9.61	12.81	16.49	19.57
% darkness	83%	73%	58%	44%	29%	15%	11%	25%	40%	53%	69%	82%
% darkness	Annual Average		12 month		49%	44%						
% darkness	Heating Season		8 month		63%	58%						
% human factor	shutters not closed				5%							

- Figure:**
- U-Value of Thermal Shutter
 - % darkness heating season
 - % human factor
 - Establish adjusted window u-value
 - Use in PHPP window sheet

Thermal Shutter TestLab

Thermal Shutter test LabBox

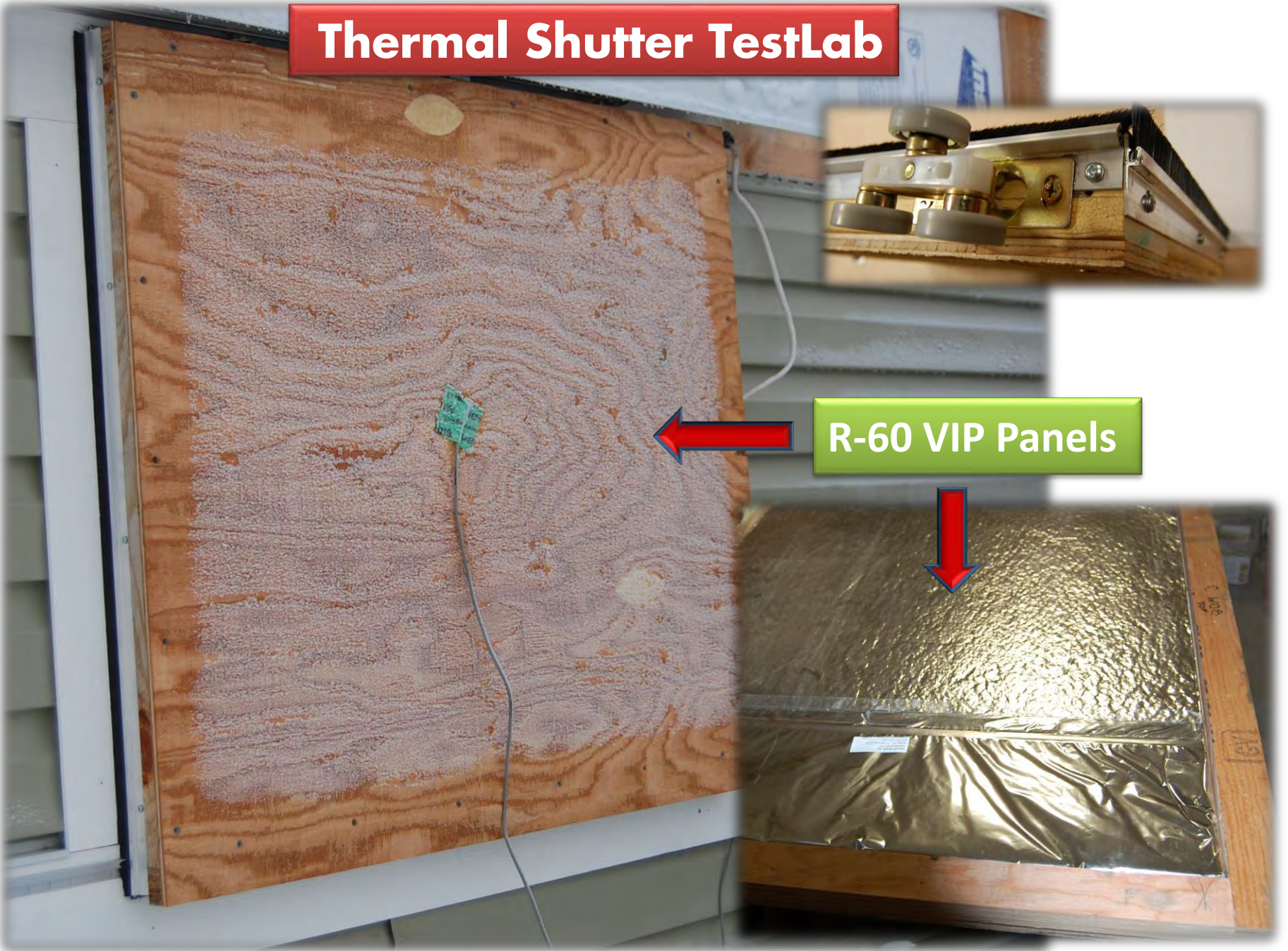
- 1) Framed Cube with 12" EPS Exterior Insulation at R-60 Floor, Walls and Roof
- 2) ALPINE Triple Pane casement window
- 3) Thermal Shutter on top and bottom tracks 3" Polyiso foam at R-20
- 4) Belt driven actuator with micro motor



Thermal Shutter TestLab



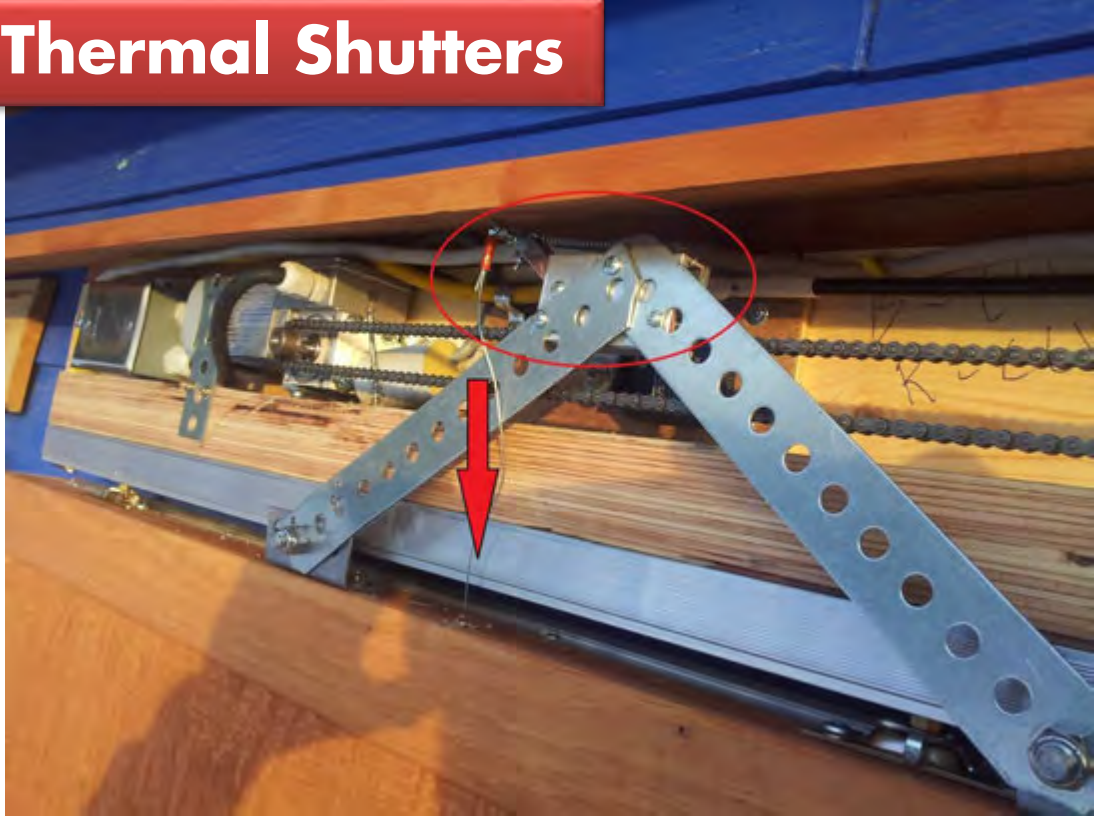
R-60 VIP Panels



Thermal Shutter R-60 VIPS



Exterior Thermal Shutters



Thermal Blown-In Shutter – Installed



Thermal Blown-In Shutter – Installed



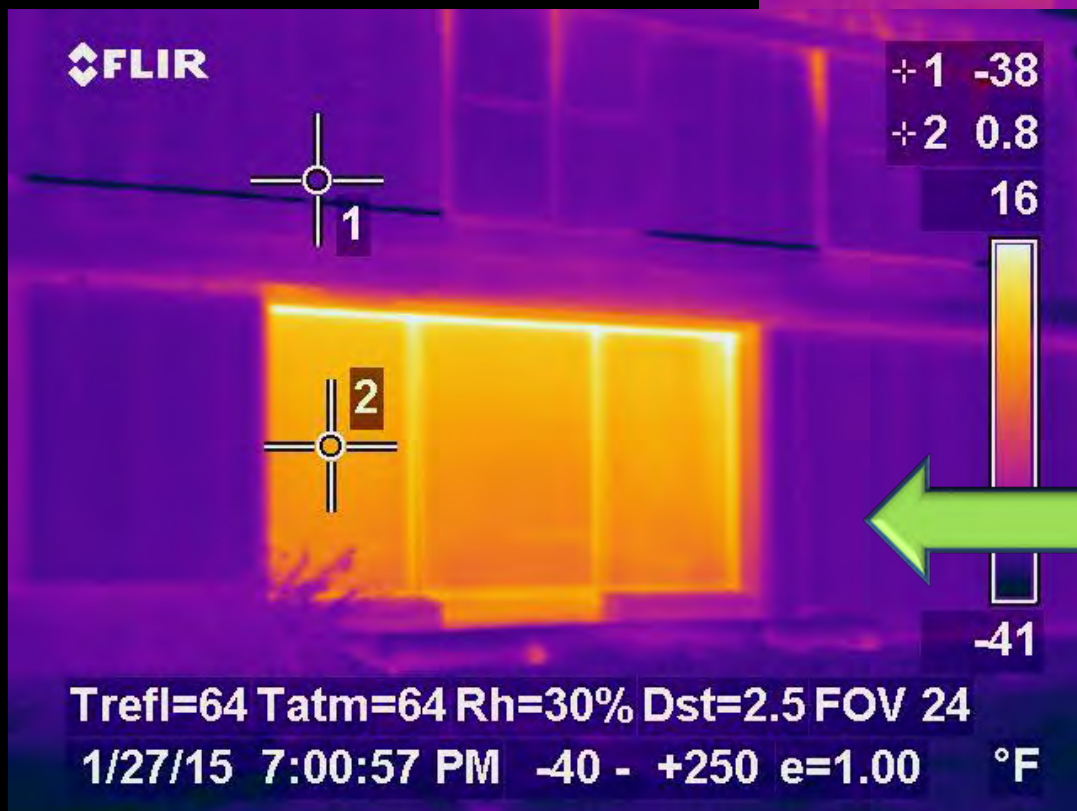
Thermal Blown-In Shutter – Installed



Thermal Shutters

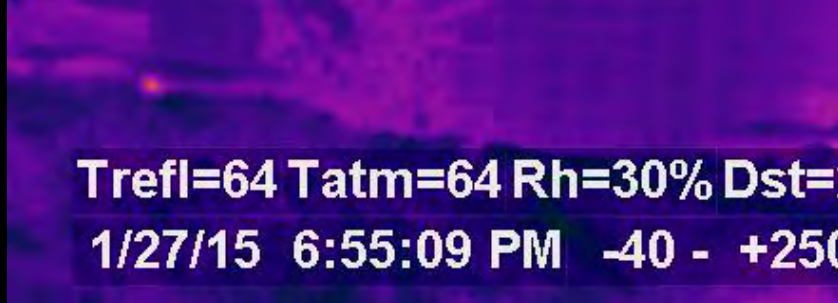


Thermal Shutters @ -40F





**Exterior
Thermal
Shutters**



**Interior
Thermal
Shutters**



Interior Thermal Shutters function BUT:



Sealing/Icing issues

Proved difficult

Under-perform

Key Lesson: Shutters are the Key – but they need to be on the outside!





Weakest link
Windows
of the **Assembly**

Thermal Doors





ARCTIC DOOR

All Fiberglass construction

Airtight, 7 point lock system

Double air sealing gasket

R-60 Vacuum
insulation core



Mounted hinges
on warm side of
the door





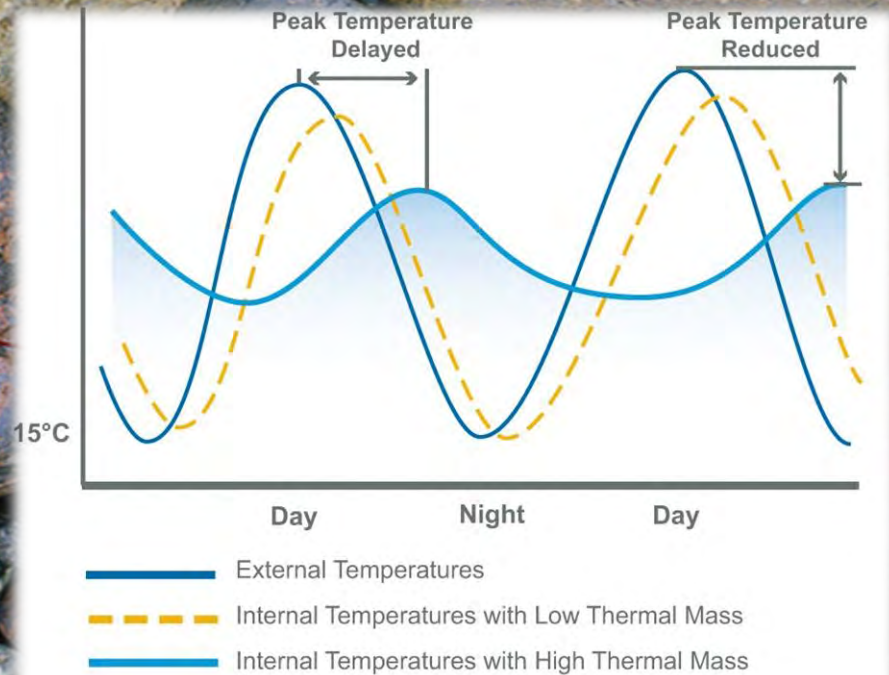
**R-60
Thermal Breaks**





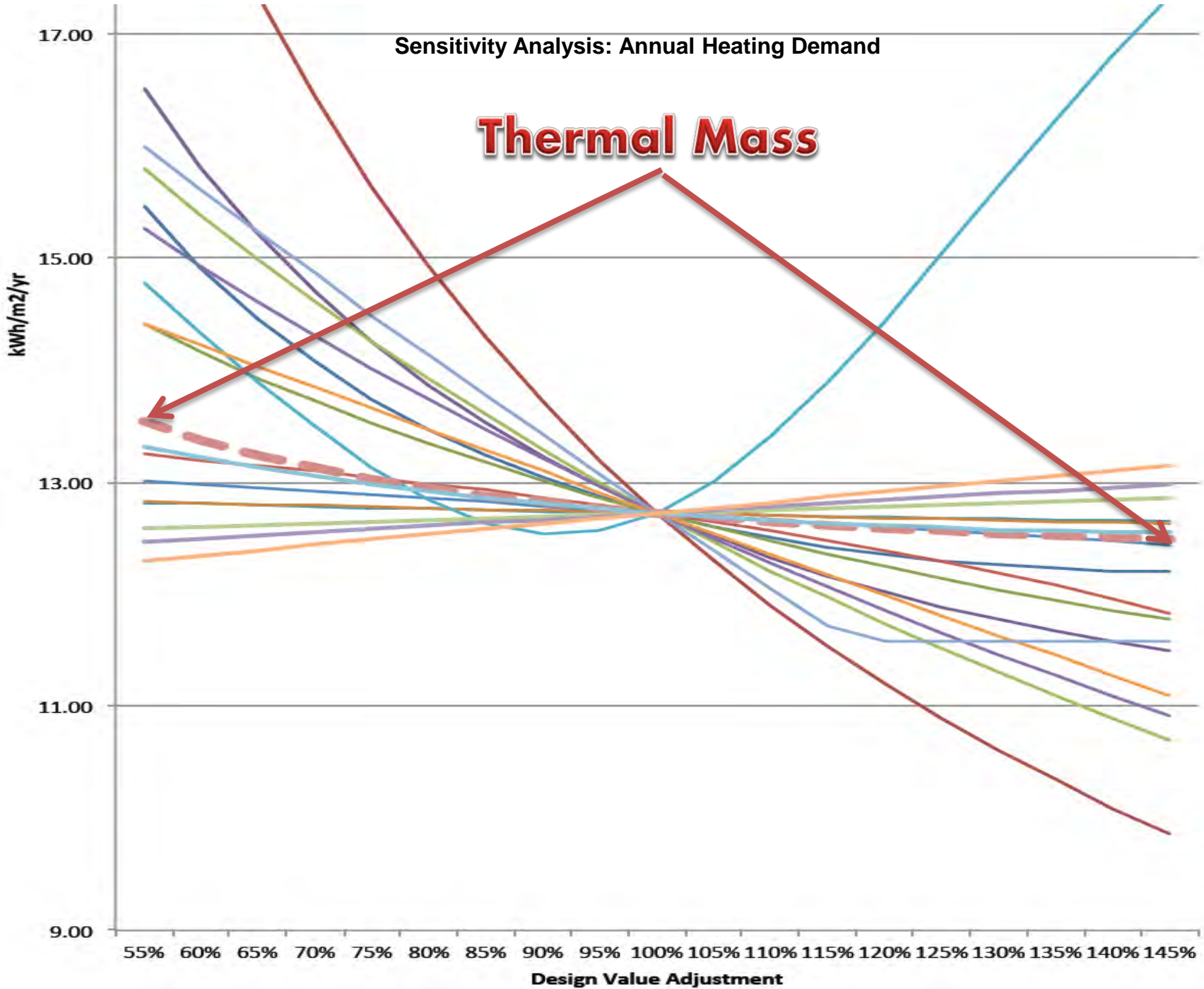
**R-60
Thermal Breaks**

Insulated Thermal Mass



Sensitivity Analysis: Annual Heating Demand

Thermal Mass



Solar Slab



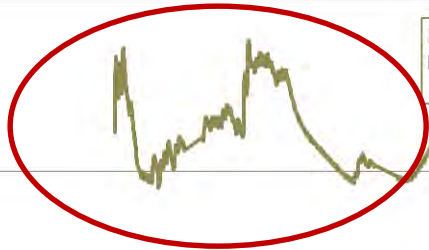


Clear Glass

High Mass

Kitchen (Subsurface)

Passive Solar



Begin thermal loading of sand bed

Temperature Gradient ~1.4 °C/ft

Temperature Gradient ~0.3 °C/ft

Temperature (deg C)

- Lower surface of the foam (3 ft below surface)
- 2 ft below foam (5 ft below surface)
- 4 ft below foam (7 ft below surface)

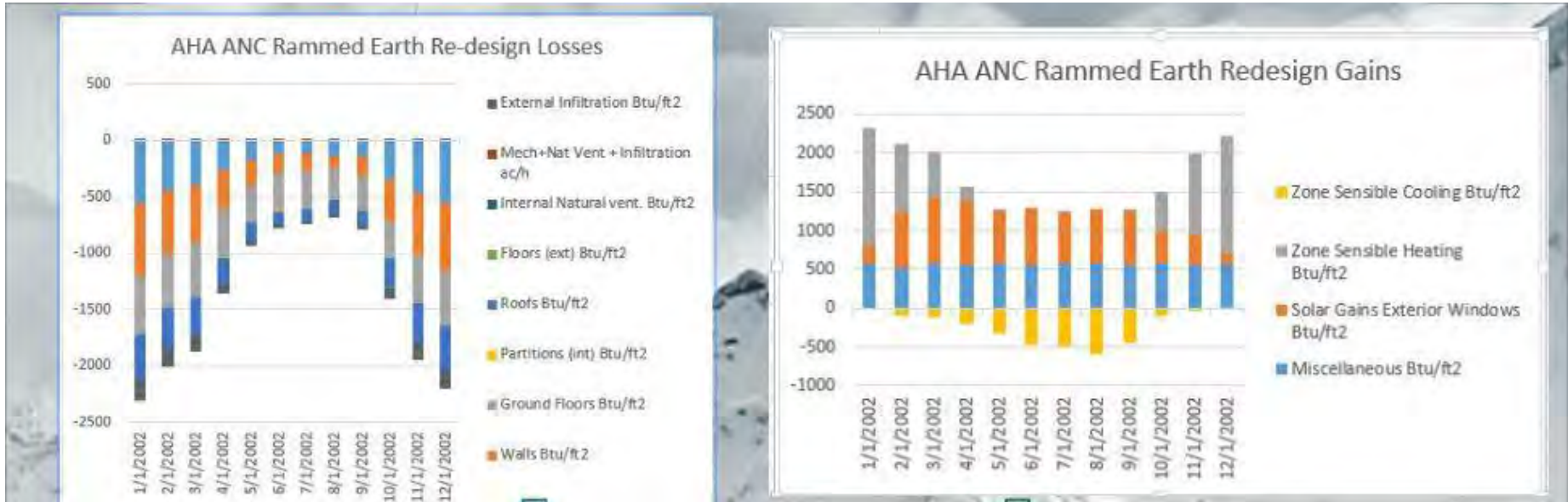


Cold Climate Housing Research Center
CCHRC

1/7/2011 2/26/2011 4/17/2011 6/6/2011 7/26/2011 9/14/2011 11/3/2011 12/23/2011 2/11/2012 4/1/2012

Modeling Thermal Mass

AHA Rammed Earth Case Study



PHPP = One BTU/lb-ft and static w/24hr avg temps

EPlus+WUFI = BTU/lb-ft per layer and dynamic w/hourly temps

Use the right tool for the job!

Modeling Thermal Mass

PHPP = wrong tool for the job!

ANNUAL HEAT DEMAND (AHD) BALANCE kBtu/ft2	
	10" EPS Redesign
E-PLUS LOSSES	-17.02
E-PLUS GAINS	13.79
E-PLUS AHD	-3.24
PHPP 2007 AHD	-6.85
PHPP 2012 AHD	-4.90
INCREASE HEAT LOSS vs E-PLUS	211.66%
INCREASE HEAT LOSS vs E-PLUS	71.53%

NOTES:

Per all modeling tools comfort criteria are met with SRE + 10" EPS

EPlus will show higher loads than the other 2 depending on "Design Day",

Project Meets PH under PHPP 2012 but not under PHPP 2007, even with plug loads and lighting completely itemized

WUFI Passive provides most granular results and does everything other 2 programs do

"Annual Heat Storage"

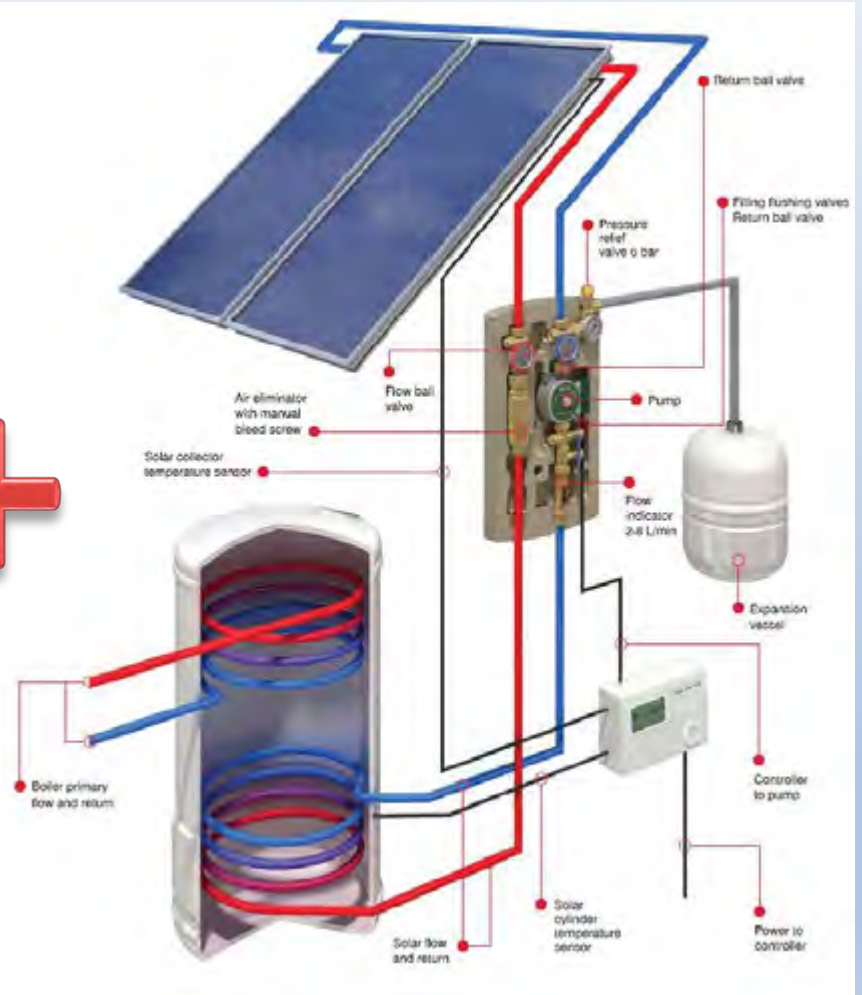




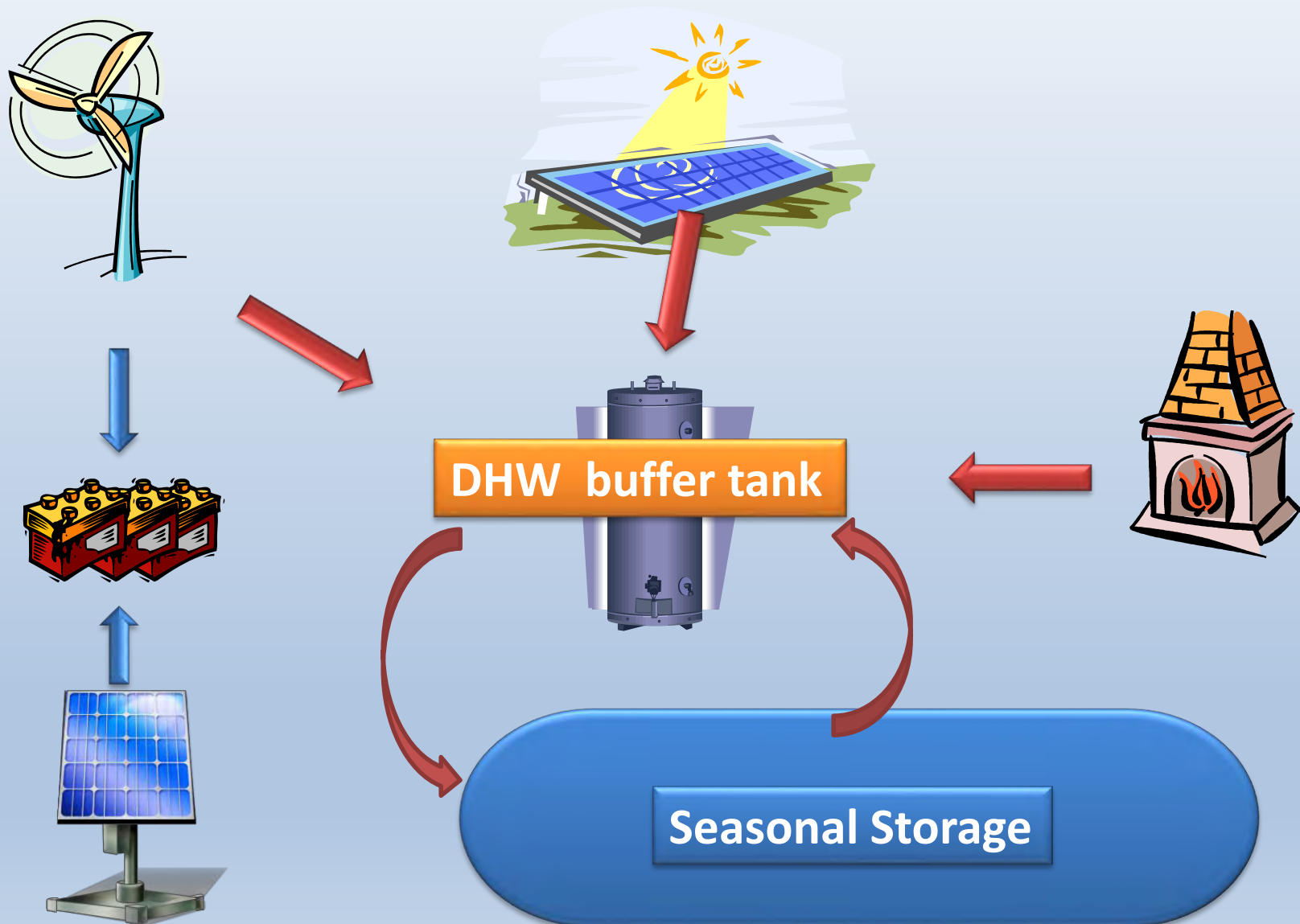
3 months without Sun



Solar Hot Water



Micro Hybrid Energy System for the Arctic



480 SF Thermal Collectors

Drainback System only!

Shoulder season is critical





Seasonal Storage

**5000 GAL
~ 19.000 L**



No PEX!

No physical connection in tank

Maybe coil over DHW tank



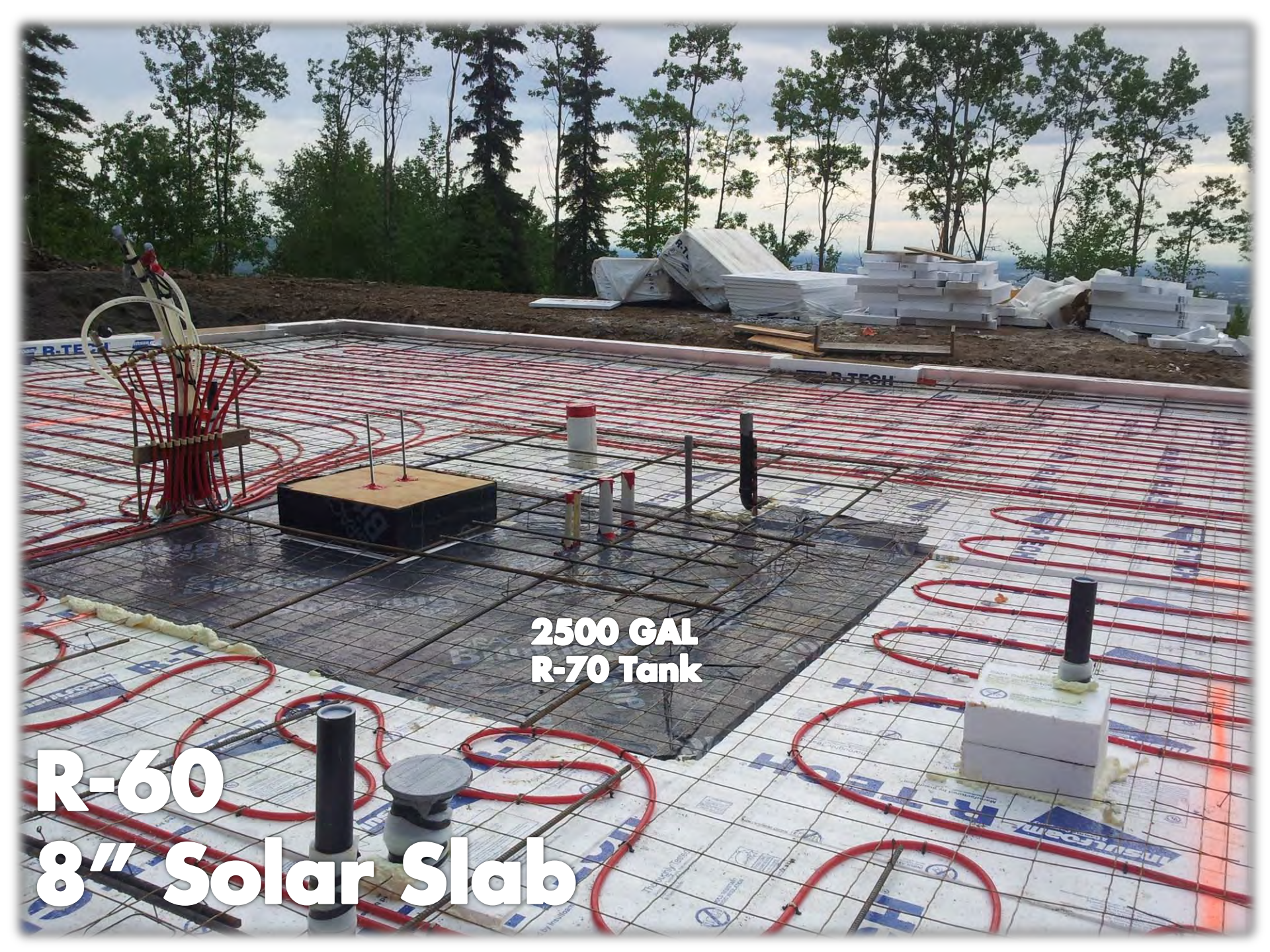
**Virtual unlimited
Hot water
Excellent stratification**





Thermal Energy @ 48W

**DHW
Heating**



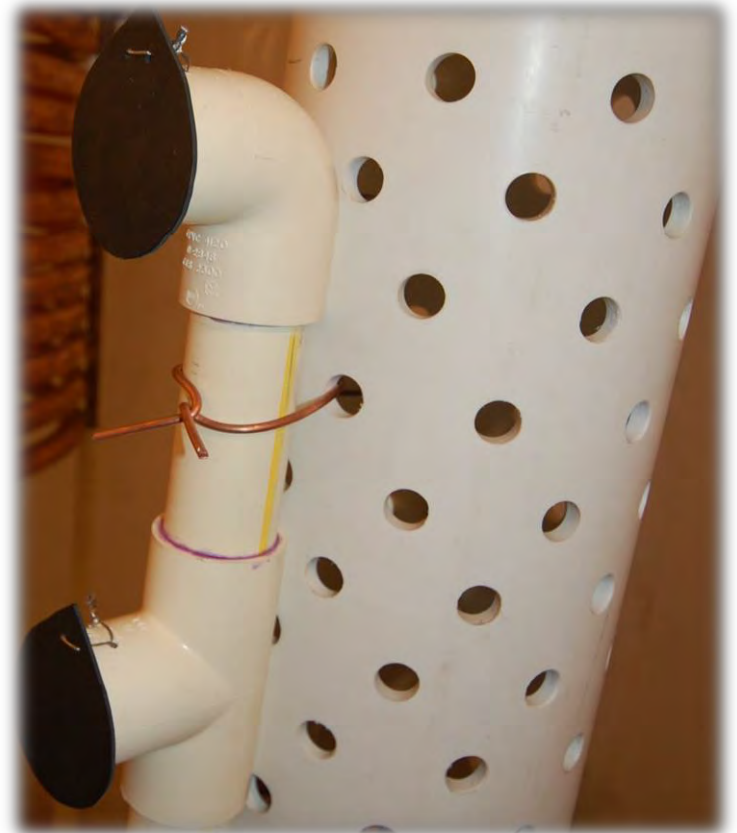
**2500 GAL
R-70 Tank**

**R-60
8" Solar Slab**



12inch EPS
R-70 Tank

2500 GAL
Solar Storage Tank



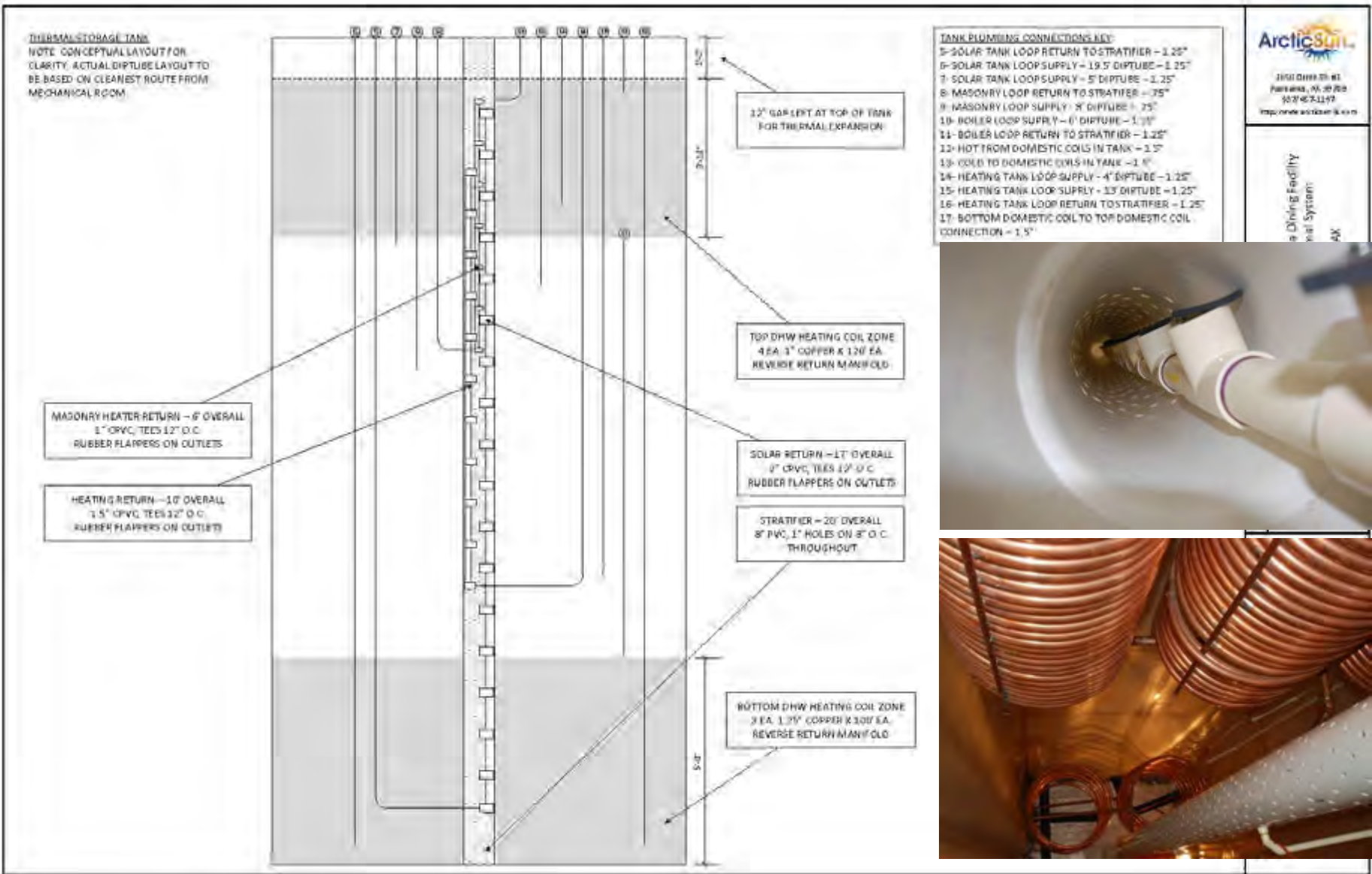


A photograph of a large, cylindrical solar water storage tank. The tank is lined with a reflective, metallic material. Inside the tank, there are several large coils of copper pipe. A vertical white pipe with small holes runs through the center of the tank. The tank is situated in a utility room or basement.

**Integral Solar
Heating System
10,000 GAL Storage**



Integral Solar Heating System

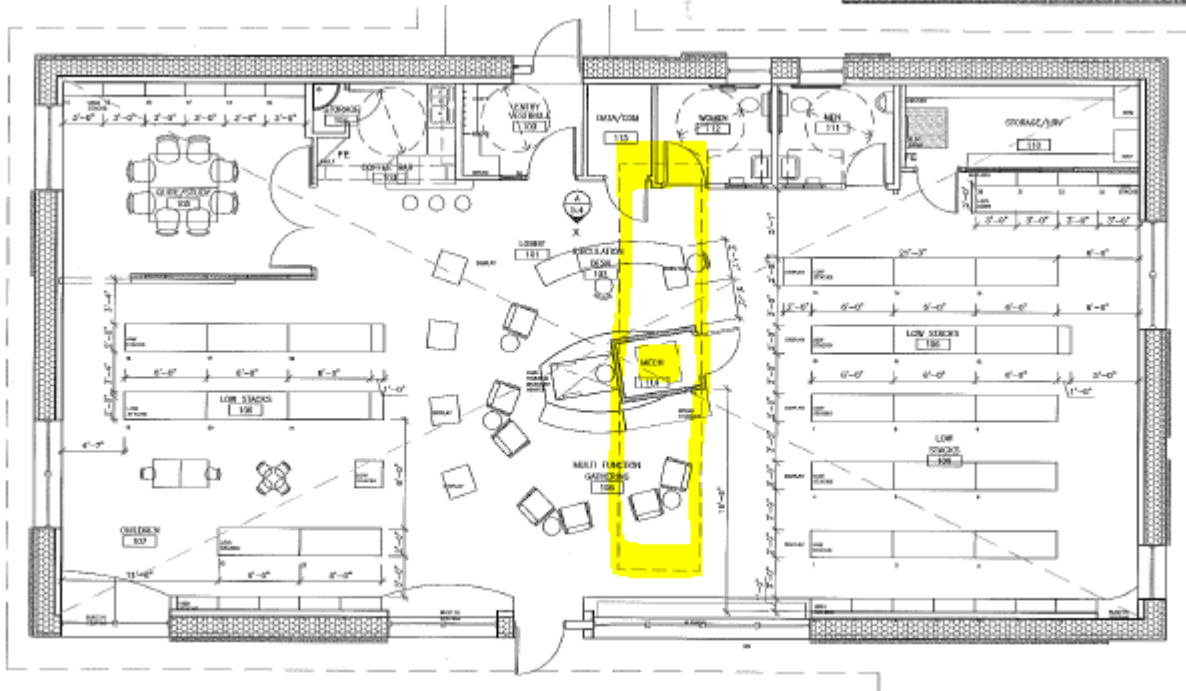
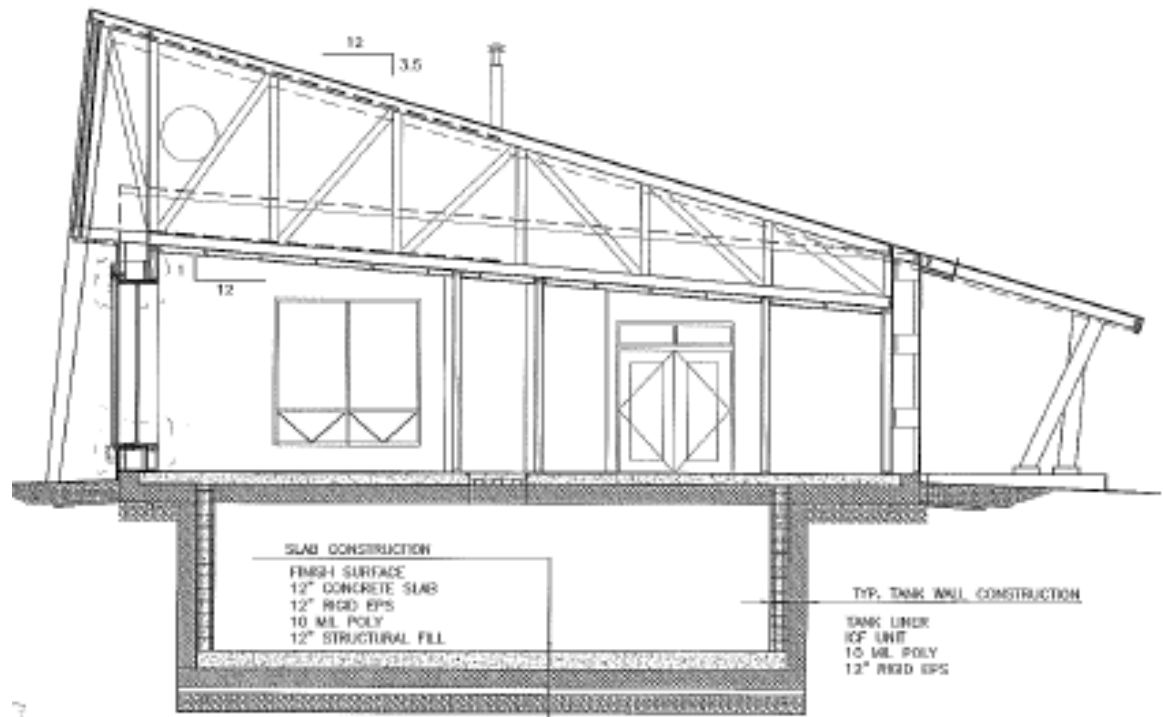


Arctic Sun
Heating Facility
Solar System
AK





Heating dominated minimal DHW needs



14,000 Gal
seasonal
storage

Water

= amazing storage medium



However

For annual storage we need:

Factor x4 or ideally x8

In energy density

Water vs. Concrete as Thermal Storage Medium

Heat Capacity

- **Water = 1.0 Btu/(° F * lb.)**
- **Concrete = 0.18 – 0.23 Btu/(° F * lb.)**
- **Dry Sand/Soil = 0.19 Btu/(° F * lb.)**
- **Wet Sand/Soil = 0.35 Btu/(° F * lb.)**

Useful Absolute Temperature (for Space Heating)

- **Water = approx. 100 ° F (180 ° F Max. / 80 ° F Min.)**
- **Concrete = approx. 10 ° F (80 ° F Max. / 70 ° F Min.)**

Usable, Recoverable Storage (for Space Heating)

- **1 lb. Water ≈ 50 lb. Concrete**
- **1 ft³ Water ≈ 20-30 ft³ Concrete**

New Controller - RESOL MX

- **18 independent relays (w/ EM module)**
- **Variable speed control of all pumps**
- **Manual adjustment of setpoints**
- **Visual readout of all realtime values**
- **Integrated energy monitoring**
- **Add-on datalogger**
- **Web based access from anywhere in world**
- **Literally unlimited expansion capability with extension modules**



Data

- Data
- Download
- Erase
- Customize

State

- General
- Network
- Remote Access

Device Config

- General
- Network
- Remote Access
- Users

About

- General
- Powered by
- History
- Links

Kassel System Live

VBus 0: DeltaSol MX [Regler]

Garage Collector Temperature	93.2 °F
Seasonal Tank Bottom Temperature	151.7 °F
Seasonal Tank Top Temperature	153.0 °F
Garage Array Supply Temperature	106.7 °F
Garage Array Return Temperature	89.1 °F
Seasonal Tank Supply Temperature	142.0 °F
Garage Array Heat Exchanger Temperature	143.6 °F
Roof Collector Temperature	119.8 °F
Preheat Tank Bottom Temperature	113.7 °F
Preheat Tank Top Temperature	121.5 °F
Roof Array Supply Temperature	112.5 °F
Roof Array Return Temperature	109.2 °F
Outdoor Ambient Temperature	63.3 °F
Irradiance Meter	124 W/m²
Seasonal Tank Return Temperature	151.7 °F
Garage Array Flowrate	0.00 gal/min
Roof Array Flowrate	0.29 gal/min
Seasonal Tank Flowrate	0.00 gal/min
Garage Array Pump	0%
Seasonal Tank Pump	0%
Roof Array Pump	0%
Preheat Tank Pump	0%
'C' Pump	0%
'Bosch' Pump	0%
'B' Pump	0%
Bosch 3 Port Valve	0%
'A' Pump	0%
System date	2013-07-16 15:16:42

VBus 0: DeltaSol MX [Module]

Domestic Tank Top Temperature	149.4 °F
Domestic Tank Bottom Temperature	133.5 °F

VBus 0: DeltaSol MX [WMZ #1]

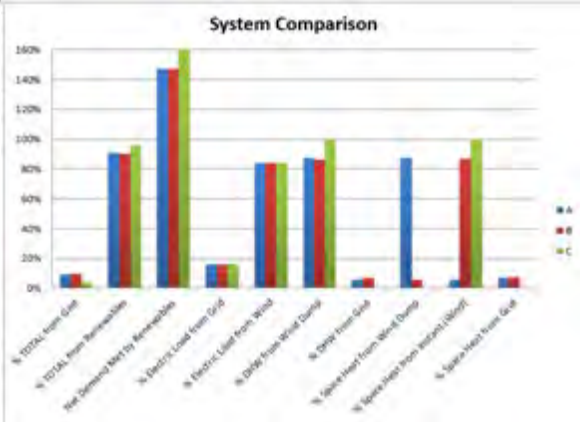
Heat quantity	245045.38 BTU
Heat quantity today	0.00 BTU
Heat quantity week	2456.73 BTU

VBus 0: DeltaSol MX [WMZ #2]

Heat quantity	54843.13 BTU
Heat quantity today	0.00 BTU
Heat quantity week	0.00 BTU

System Design and Sensitivity Analyses

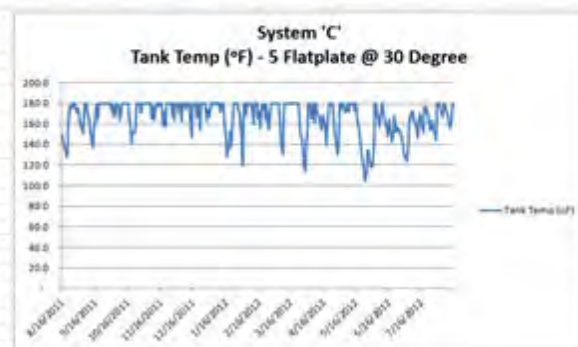
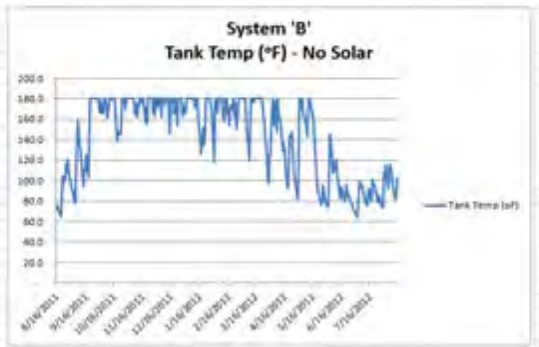
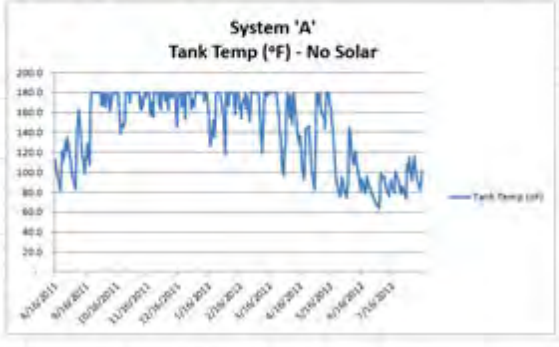
NO payback from the utility in Rural Alaska. Grid Tied Zero Energy approach results still in high cost for occupants...



SYSTEM COMP	A	B	C
% TOTAL from Grid	9.02%	9.51%	4.24%
% TOTAL from Renewables	90.98%	90.49%	95.76%
Net Demand Met by Renewables	147.06%	147.06%	160.60%
% Electric Load from Grid	16.01%	16.01%	16.01%
% Electric Load from Wind	83.99%	83.99%	83.99%
% DHW from Wind Dump	87.60%	86.41%	99.77%
% DHW from Grid	5.97%	6.74%	0.04%
% Space Heat from Wind Dump	87.56%	5.86%	0.10%
% Space Heat from Instant (Wind)	5.49%	86.62%	99.89%
% Space Heat from Grid	6.95%	7.52%	0.02%
PE Factor Electric	1.27	1.27	1.27
PE Factor DHW-Electric	1.10	1.11	1.00
PE Factor Heat Electric	1.12	1.13	1.00
	0	0.00	0.00
			31.20

SYSTEM
 Electric Rate \$ 6.87
 Seasonal Tank Size 1900 (Gallons)
 System A Tank Size 1900 (Gallons)
 System B Average COP Derivat: 1
 Standby Loss Factor Sys A: 7

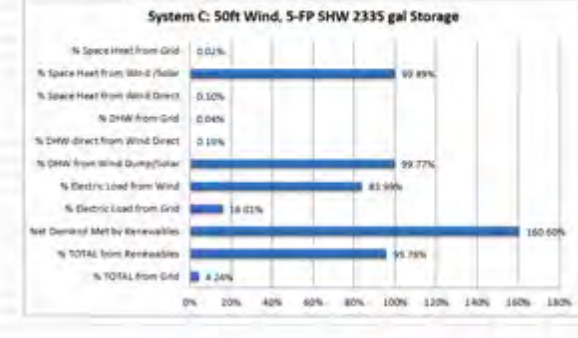
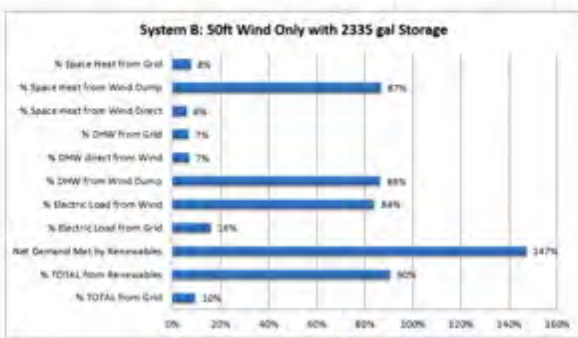
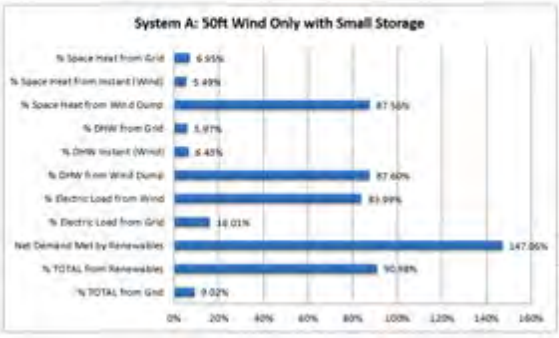
WIND
 Tower Height 59 (ft)
 Wind Shear 0.28
 (AEA Wind Shear) @ 296024



Heat: \$ (669.12)
 Electric: \$ (613.21)
 Total: \$ (1,282.33)

Heat: \$ (770.82)
 Electric: \$ (613.21)
 Total: \$ (1,384.03)

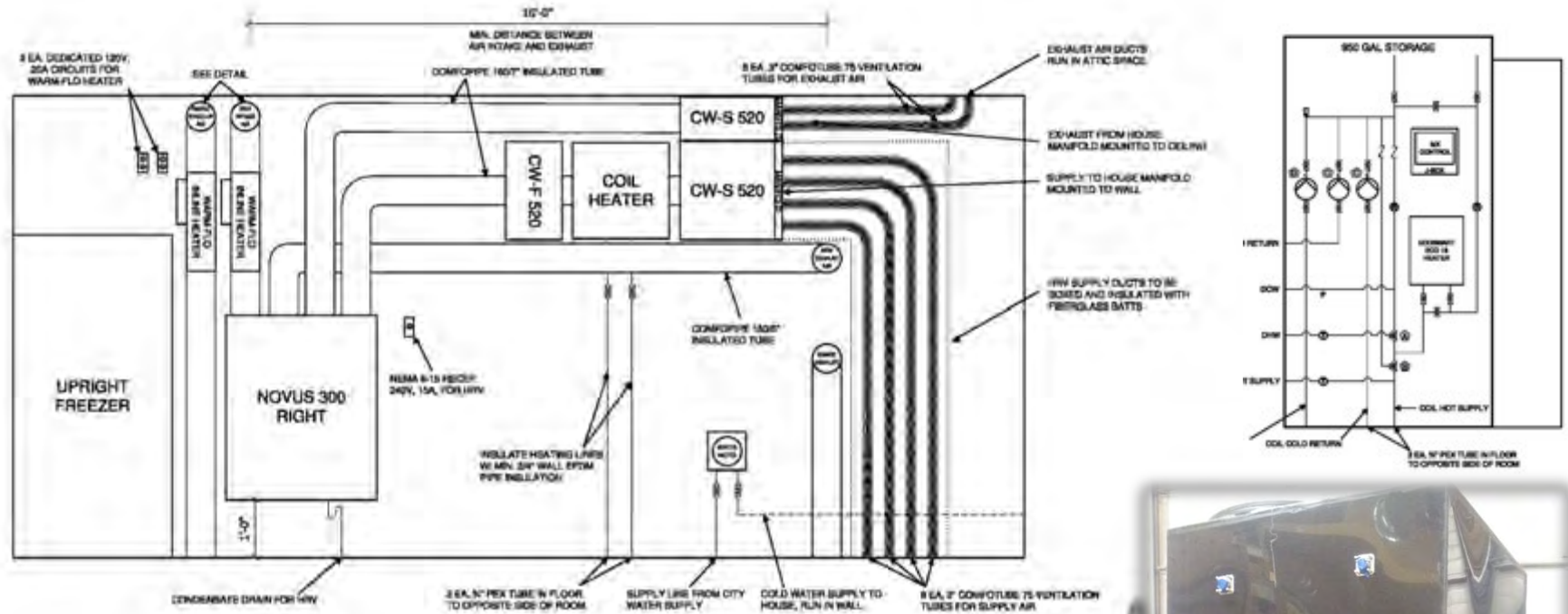
Heat: \$ (2.82)
 Electric: \$ (813.21)
 Total: \$ (816.03)



System Design and Sensitivity Analyses

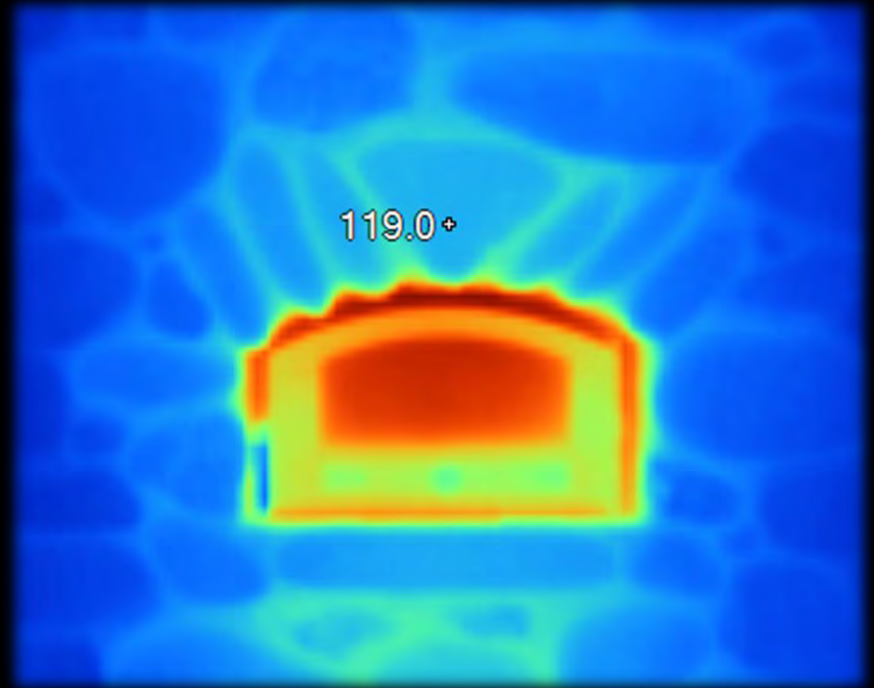
Date	M	Reference (7m) Wind Speed MPH	Turbine Wind Speed MPH	kWh Produced	Electric Load (kWh)	Balance after electric load met	Domestic Load (kWh)	Wind % of Load	Wind % of DHW Load	Balance after DHW (Includes DHW from tank)	Heating Load (kWh)	Heat Load x Coil Supply COP(kWh)	Balance (kWh) (includes space heat from tank)	Remaining Wind kWh % of Space Heat Load	Remaining Wind kWh % of Space Heat Load	Solar Energy Added (kWh)	Domestic from Tank (kWh)	Heat from Tank to subtract from Heat Load 95.9	Tank Temp (oF)	Standby Tank Loss (kWh)	Bought for Electric	Bought for DHW	Bought for Space Heat	Donated to TDX
8/16/2011	8	3	4	1.0	(12.0)	(11.0)	(14.5)	0.00%	0%	(12.7)	(8.8)	(8.8)	(13.0)	0%	0%	0.0	(12.8)	(8.5)	103.9	(0.7)	(11.0)	(1.7)	(0.3)	0.0
8/17/2011	8	5	7	7.0	(12.0)	(5.0)	(14.5)	0.00%	0%	(8.6)	(8.8)	(8.8)	(11.3)	0%	0%	0.0	(10.3)	(6.0)	96.7	(0.6)	(5.0)	(3.5)	(2.8)	0.0
8/18/2011	8	3	4	1.0	(12.0)	(11.0)	(14.5)	0.00%	0%	(15.9)	(8.8)	(8.8)	(20.4)	0%	0%	0.0	(9.6)	(4.3)	90.7	(0.5)	(11.0)	(4.8)	(4.5)	0.0
8/19/2011	8	6	8	10.0	(12.0)	(2.0)	(14.5)	0.00%	0%	(8.0)	(8.8)	(8.8)	(14.0)	0%	0%	0.0	(8.5)	(2.8)	85.8	(0.5)	(2.0)	(5.9)	(6.0)	0.0
8/20/2011	8	7	9	15.0	(12.0)	3.0	(14.5)	20.51%	21%	(3.9)	(8.8)	(8.8)	(11.2)	0%	0%	0.0	(7.6)	(1.5)	81.9	(0.4)	0.0	(6.9)	(7.3)	0.0
8/21/2011	8	14	18	87.4	(12.0)	75.4	(14.5)	520.78%	100%	67.8	(8.8)	(8.8)	59.5	676%	100%	0.0	(6.9)	(0.5)	103.1	(0.7)	0.0	0.0	0.0	0.0
8/22/2011	8	13	17	79.0	(12.0)	67.0	(14.5)	462.74%	100%	63.4	(8.8)	(8.8)	60.7	690%	100%	0.0	(10.9)	(6.0)	120.8	(0.8)	0.0	0.0	0.0	0.0
8/23/2011	8	7	9	15.0	(12.0)	3.0	(14.5)	20.51%	21%	2.6	(8.8)	(8.8)	2.6	30%	30%	0.0	(14.1)	(8.8)	112.1	(0.8)	0.0	0.0	0.0	0.0
8/24/2011	8	11	14	51.7	(12.0)	39.7	(14.5)	274.10%	100%	37.8	(8.8)	(8.8)	37.3	424%	100%	0.0	(12.6)	(8.3)	118.5	(0.8)	0.0	0.0	0.0	0.0
8/25/2011	8	12	16	68.6	(12.0)	56.6	(14.5)	390.88%	100%	55.8	(8.8)	(8.8)	55.8	635%	100%	0.0	(13.7)	(8.8)	131.9	(1.0)	0.0	0.0	0.0	0.0
8/26/2011	8	6	8	10.0	(12.0)	(2.0)	(14.5)	0.00%	0%	(2.0)	(8.8)	(8.8)	(2.0)	0%	0%	0.0	(14.5)	(8.8)	121.9	(0.9)	(2.0)	0.0	0.0	0.0
8/27/2011	8	12	16	68.6	(12.0)	56.6	(14.5)	390.88%	100%	56.4	(8.8)	(8.8)	56.4	641%	100%	0.0	(14.3)	(8.8)	135.3	(1.0)	0.0	0.0	0.0	0.0
8/28/2011	8	5	7	7.0	(12.0)	(5.0)	(14.5)	0.00%	0%	(5.0)	(8.8)	(8.8)	(5.0)	0%	0%	0.0	(14.5)	(8.8)	125.3	(0.9)	(5.0)	0.0	0.0	0.0
8/29/2011	8	4	5	3.0	(12.0)	(9.0)	(14.5)	0.00%	0%	(9.0)	(8.8)	(8.8)	(9.0)	0%	0%	0.0	(14.5)	(8.8)	115.4	(0.8)	(9.0)	0.0	0.0	0.0
8/30/2011	8	9	12	33.8	(12.0)	21.8	(14.5)	150.42%	100%	20.5	(8.8)	(8.8)	20.5	233%	100%	0.0	(13.2)	(8.8)	114.4	(0.8)	0.0	0.0	0.0	0.0
8/31/2011	8	6	8	10.0	(12.0)	(2.0)	(14.5)	0.00%	0%	(3.5)	(8.8)	(8.8)	(3.5)	0%	0%	0.0	(13.0)	(8.8)	105.2	(0.7)	(2.0)	(1.5)	0.0	0.0
9/1/2011	9	3	4	1.0	(12.0)	(11.0)	(14.5)	0.00%	0%	(14.2)	(12.0)	(12.0)	(17.3)	0%	0%	0.0	(11.3)	(8.9)	96.6	(0.6)	(11.0)	(3.2)	(3.1)	0.0
9/2/2011	9	7	9	15.0	(12.0)	3.0	(14.5)	20.51%	21%	(1.9)	(12.0)	(12.0)	(8.0)	0%	0%	0.0	(9.6)	(5.8)	90.0	(0.5)	0.0	(4.8)	(6.1)	0.0
9/3/2011	9	9	12	33.8	(12.0)	21.8	(14.5)	150.42%	100%	15.6	(12.0)	(12.0)	7.1	59%	59%	0.0	(8.3)	(3.4)	87.8	(0.5)	0.0	0.0	0.0	0.0
9/4/2011	9	4	5	3.0	(12.0)	(9.0)	(14.5)	0.00%	0%	(15.5)	(12.0)	(12.0)	(24.7)	0%	0%	0.0	(8.0)	(2.7)	83.2	(0.5)	(9.0)	(6.5)	(9.2)	0.0
9/5/2011	9	16	21	120.0	(12.0)	108.0	(14.5)	746.05%	100%	100.7	(12.0)	(12.0)	90.1	754%	100%	0.0	(7.2)	(1.4)	116.6	(0.8)	0.0	0.0	0.0	0.0
9/6/2011	9	15	20	104.3	(12.0)	92.3	(14.5)	637.56%	100%	91.2	(12.0)	(12.0)	91.2	762%	100%	0.0	(13.4)	(12.0)	143.3	(1.1)	0.0	0.0	0.0	0.0
9/7/2011	9	14	18	87.4	(12.0)	75.4	(14.5)	520.78%	100%	75.4	(12.0)	(12.0)	75.4	630%	100%	0.0	(14.5)	(12.0)	163.0	(1.3)	0.0	0.0	0.0	0.0
9/8/2011	9	5	7	7.0	(12.0)	(5.0)	(14.5)	0.00%	0%	(5.0)	(12.0)	(12.0)	(5.0)	0%	0%	0.0	(14.5)	(12.0)	151.6	(1.2)	(5.0)	0.0	0.0	0.0
9/9/2011	9	1	1	0.0	(12.0)	(12.0)	(14.5)	0.00%	0%	(12.0)	(12.0)	(12.0)	(12.0)	0%	0%	0.0	(14.5)	(12.0)	140.2	(1.1)	(12.0)	0.0	0.0	0.0
9/10/2011	9	3	4	1.0	(12.0)	(11.0)	(14.5)	0.00%	0%	(11.0)	(12.0)	(12.0)	(14.0)	0%	0%	0.0	(11.5)	(12.0)	128.9	(0.9)	(11.0)	0.0	0.0	0.0
9/11/2011	9	3	4	1.0	(12.0)	(11.0)	(14.5)	0.00%	0%	(11.0)	(12.0)	(12.0)	(14.0)	0%	0%	0.0	(11.5)	(12.0)	117.7	(0.8)	(11.0)	0.0	0.0	0.0
9/12/2011	9	3	4	1.0	(12.0)	(11.0)	(14.5)	0.00%	0%	(12.0)	(12.0)	(12.0)	(14.0)	0%	0%	0.0	(11.5)	(12.0)	106.9	(0.7)	(11.0)	(0.9)	0.0	0.0
9/13/2011	9	6	8	10.0	(12.0)	(2.0)	(14.5)	0.00%	0%	(5.0)	(12.0)	(12.0)	(12.0)	0%	0%	0.0	(14.5)	(12.0)	98.1	(0.6)	(2.0)	(3.0)	(2.7)	0.0
9/14/2011	9	13	17	79.0	(12.0)	67.0	(14.5)	462.74%	100%	62.5	(12.0)	(12.0)	62.5	740%	100%	0.0	(13.0)	(6.5)	114.5	(0.8)	0.0	0.0	0.0	0.0
9/15/2011	9	9	12	33.8	(12.0)	21.8	(14.5)	150.42%	100%	20.3	(12.0)	(12.0)	20.3	170%	100%	0.0	(13.0)	(12.0)	112.2	(0.8)	0.0	0.0	0.0	0.0
9/16/2011	9	13	17	79.0	(12.0)	67.0	(14.5)	462.74%	100%	65.1	(12.0)	(12.0)	64.4	539%	100%	0.0	(12.6)	(11.3)	128.6	(0.9)	0.0	0.0	0.0	0.0
9/17/2011	9	4	5	3.0	(12.0)	(9.0)	(14.5)	0.00%	0%	(9.0)	(12.0)	(12.0)	(9.0)	0%	0%	0.0	(14.5)	(12.0)	117.3	(0.8)	(9.0)	0.0	0.0	0.0
9/18/2011	9	6	8	10.0	(12.0)	(2.0)	(14.5)	0.00%	0%	(3.0)	(12.0)	(12.0)	(3.0)	0%	0%	0.0	(13.5)	(12.0)	106.5	(0.7)	(2.0)	(0.9)	0.0	0.0
9/19/2011	9	20	26	180.0	(12.0)	168.0	(14.5)	1160.64%	100%	165.0	(12.0)	(12.0)	162.3	1357%	100%	0.0	(11.5)	(9.2)	164.4	(1.3)	0.0	0.0	0.0	0.0
9/20/2011	9	21	27	185.0	(12.0)	173.0	(14.5)	1195.18%	100%	173.0	(12.0)	(12.0)	173.0	1447%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	146.5
9/21/2011	9	18	23	164.5	(12.0)	152.5	(14.5)	1053.53%	100%	152.5	(12.0)	(12.0)	152.5	1275%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	126.0
9/22/2011	9	15	20	104.3	(12.0)	92.3	(14.5)	637.56%	100%	92.3	(12.0)	(12.0)	92.3	772%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	65.8
9/23/2011	9	21	27	185.0	(12.0)	173.0	(14.5)	1195.18%	100%	173.0	(12.0)	(12.0)	173.0	1447%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	146.5
9/24/2011	9	12	16	68.6	(12.0)	56.6	(14.5)	390.88%	100%	56.6	(12.0)	(12.0)	56.6	473%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	30.1
9/25/2011	9	14	18	87.4	(12.0)	75.4	(14.5)	520.78%	100%	75.4	(12.0)	(12.0)	75.4	630%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	48.9
9/26/2011	9	10	13	42.3	(12.0)	30.3	(14.5)	209.15%	100%	30.3	(12.0)	(12.0)	30.3	253%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	3.8
9/27/2011	9	12	16	68.6	(12.0)	56.6	(14.5)	390.88%	100%	56.6	(12.0)	(12.0)	56.6	473%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	30.1
9/28/2011	9	17	22	140.0	(12.0)	128.0	(14.5)	884.24%	100%	128.0	(12.0)	(12.0)	128.0	1070%	100%	0.0	(14.5)	(12.0)	180.0	(1.5)	0.0	0.0	0.0	101.5
9/29/2011	9	9	12	33.8	(12.0)	21.8	(14.5)	150.42%	100%	21.8	(12.0)	(12.0)	21.8	182%	100%	0.0	(14.5)	(12.0)	177.5	(1.4)	0.0	0.0	0.0	0.0
9/30/2011	9	7	9	15.0	(12.0)	3.0	(14.5)	20.51%	21%	3.0	(12.0)	(12.0)	3.0	25%	25%	0.0	(14.5)	(12.0)	167.2	(1.3)	0.0	0.0	0.0	0.0
10/1/2011	10	18	23	164.5	(12.0)	152.5	(14.5)	1053.53%	100%	152.5	(17.8)	(17.8)	152.5	855%	100%	0.0	(14.5)	(17.8)	180.0	(1.5)	0.0	0.0	0.0	120.2
10/2/2011	10	4	5	3.0	(12.0)	(9.0)	(14.5)	0.00%	0%	(9.0)	(17.8)	(17.8)	(9.0)	0%	0%	0.0	(14.5)	(17.8)	166.1	(1.4)	(9.0)	0.0	0.0	0.0
10/3/2011	10	12	16	68.6	(12.0)	56.6	(14.5)	390.88%	100%	56.6	(17.8)	(17.8)	56.6	317%	100%	0.0	(14.5)	(17.8)	175.6	(1.4)	0.0	0.0	0.0	24.3
10/4/2011	10	8	10	20.7	(12.0)	8.7	(14.5)	59.30%	60%	8.7	(17.8)	(17.8)	8.7	49%	49%	0.0	(14.5)	(17.8)	165.3	(1.3)	0.0	0.0	0.0	0.0
10/5/2011	10	13	17	79.0	(12.0)	67.0	(14.5)	462.74%	100%	67.0	(17.8)	(17.8)	67.0	376%	100%	0.0	(14.5)	(17.8)	179.0	(1.4)	0.0	0.0	0.0	34.7
10/6/2011	10	11	14	51.7	(12.0)	39.7	(14.5)	274.10%	100%	39.7	(17.8)	(17.8)	39.7	223%	100%	0.0	(14.5)	(17.8)	180.0	(1.5)	0.0	0.0	0.0	7.4
10/7/2011	10	9	12	33.8	(12.0)	21.8	(14.5)	150.42%	100%	21.8	(17.8)	(17.8)	21.8	122%	100%	0.0	(14.5)	(17.8)	175.1	(1.4)	0.0	0.0	0.0	0.0
10/8/2011	10	2	3	0.0	(12.0)	(12.0)	(14.5)	0.00%	0%	(12.0)	(17.8)	(17.8)	(12.0)	0%	0%	0.0	(14.5)	(17.8)	161.2	(1.3)	(12.0)	0.0	0.0	0.0
10/9/2011	10	11	14	51.7	(12.0)	39.7	(14.5)	274.10%	100%	39.7	(17.8)	(17.8)	39.7	223%	100%	0.0	(14.5)	(17.8)	163.7	(1.3)	0.0	0.0	0.0	0.0
10/10/2011	10	12	16	68.6	(12.0)	56.6	(14.5)	390.88%	10															

Integrated heating system



Masonry Heater





Masonry Heater

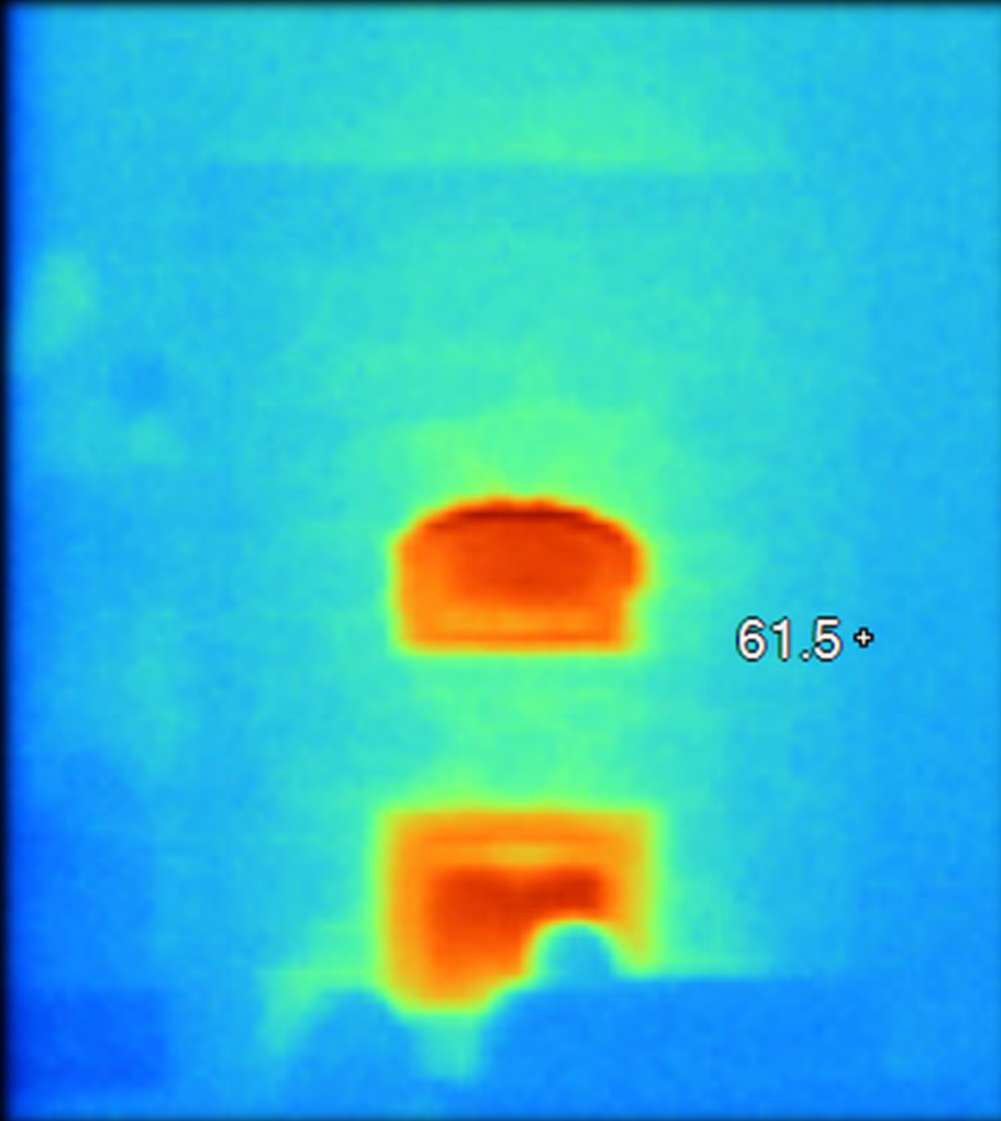


61.5+

1-1/2 cords of wood

= 22.5 = \$ 340
MBTU

180 Gallons or 680 L oil
= \$ 720



6" Make-up air



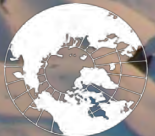
6-8" Make-up air



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